

DESY - Zeuthen  
- klein@ifh.de -

# 1 THERA:

## Electron–Proton Scattering at $\sqrt{s} \sim 1\text{TeV}$



A Contribution to the TESLA Technical Design Report  
13. Feb. 2001

[THY - H1 - ZEUS - Exp - Dir • remarkable experience]

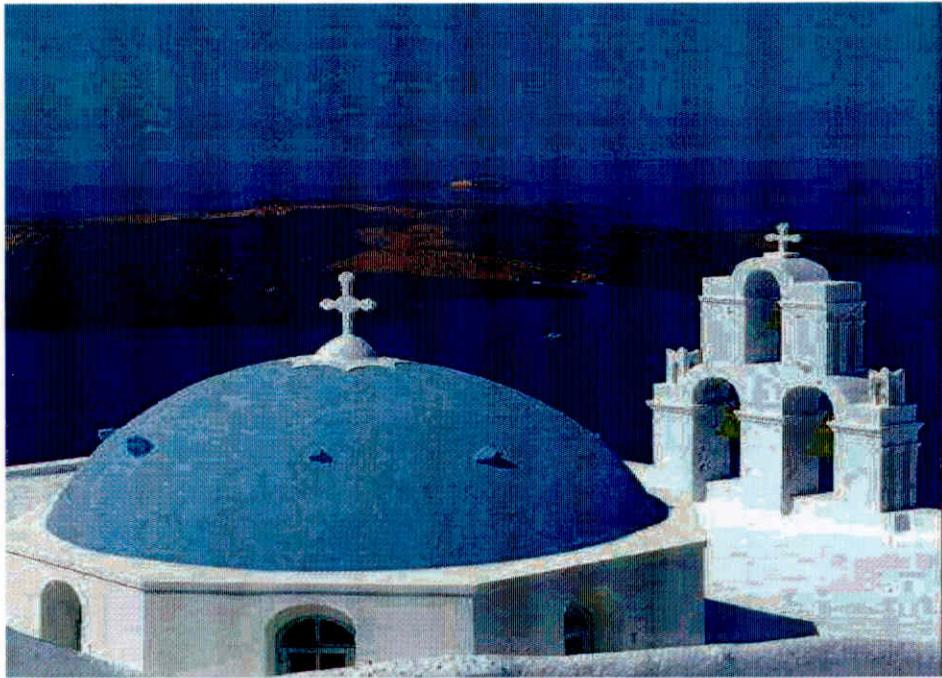
H. Abramowicz<sup>41</sup>, S.P. Baranov<sup>21</sup>, J. Bartels<sup>17</sup>, W. Bialowons<sup>13</sup>, R. Brinkmann<sup>13</sup>,  
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92 authors

43 institutes

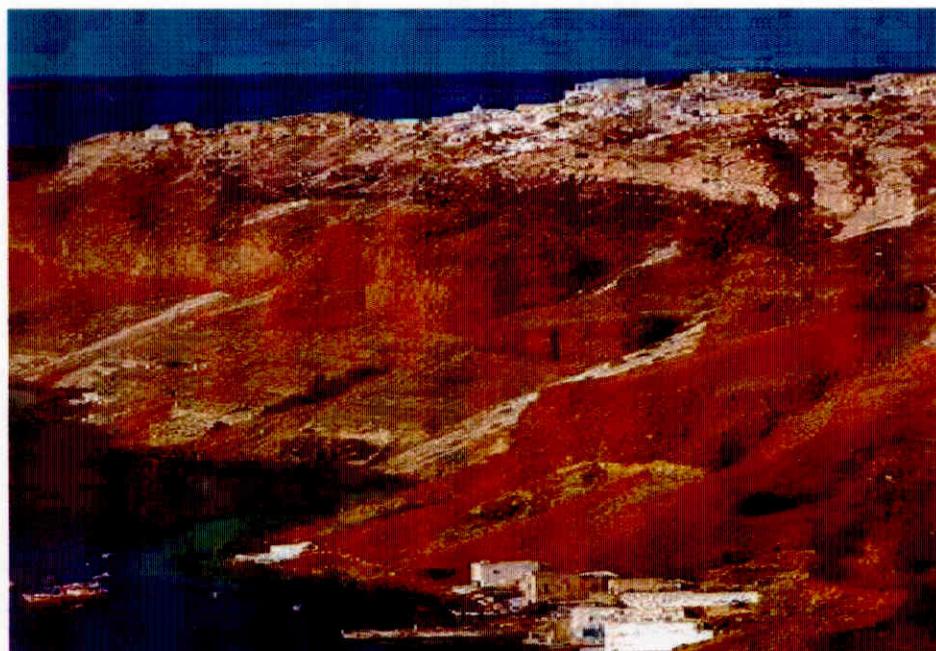
2 editors.

4 meetings 2000/01. [www.ifh.de/thera](http://www.ifh.de/thera)  
all talks ...



## TERA

founded 3000 years ago by Thera in doric period on  
mountain Messavouno, 369m high  
anciently known as *Kalliste* - most beautiful  
today known as Santorini



1. Introduction

2. HERA

3. low  $x$

4. further QCD tests

5. high  $Q^2$

6. Experimentation at THERA

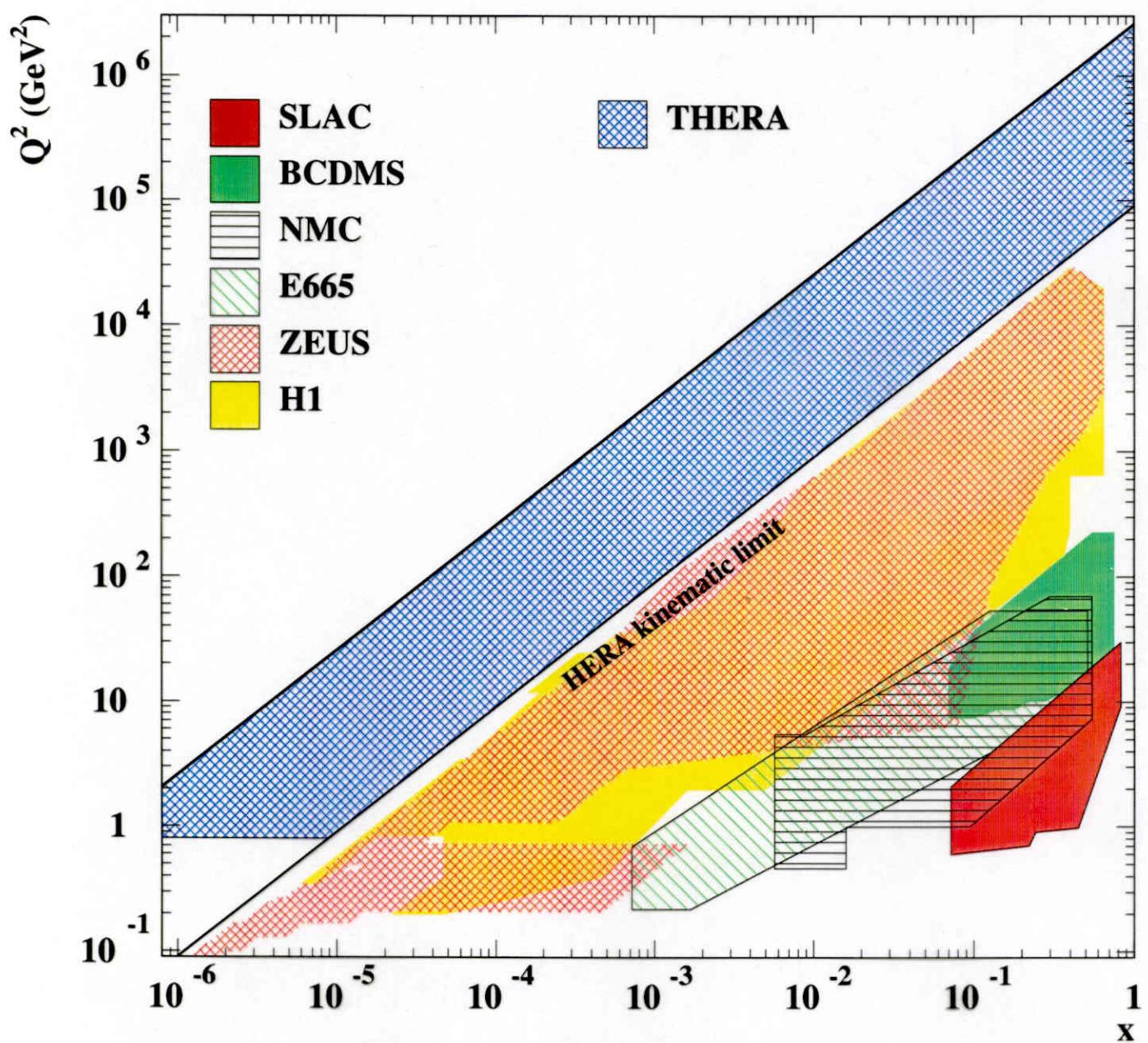
$\Sigma$

The Higgs Particle is certainly not  
- despite much loose talk to the contrary  
the origin of mass ... Most of the mass  
of ordinary matter is concentrated in  
protons and neutrons .. Their mass  
mostly arises from pure energy, asso-  
ciated with the dynamics of confinement  
in QCD .

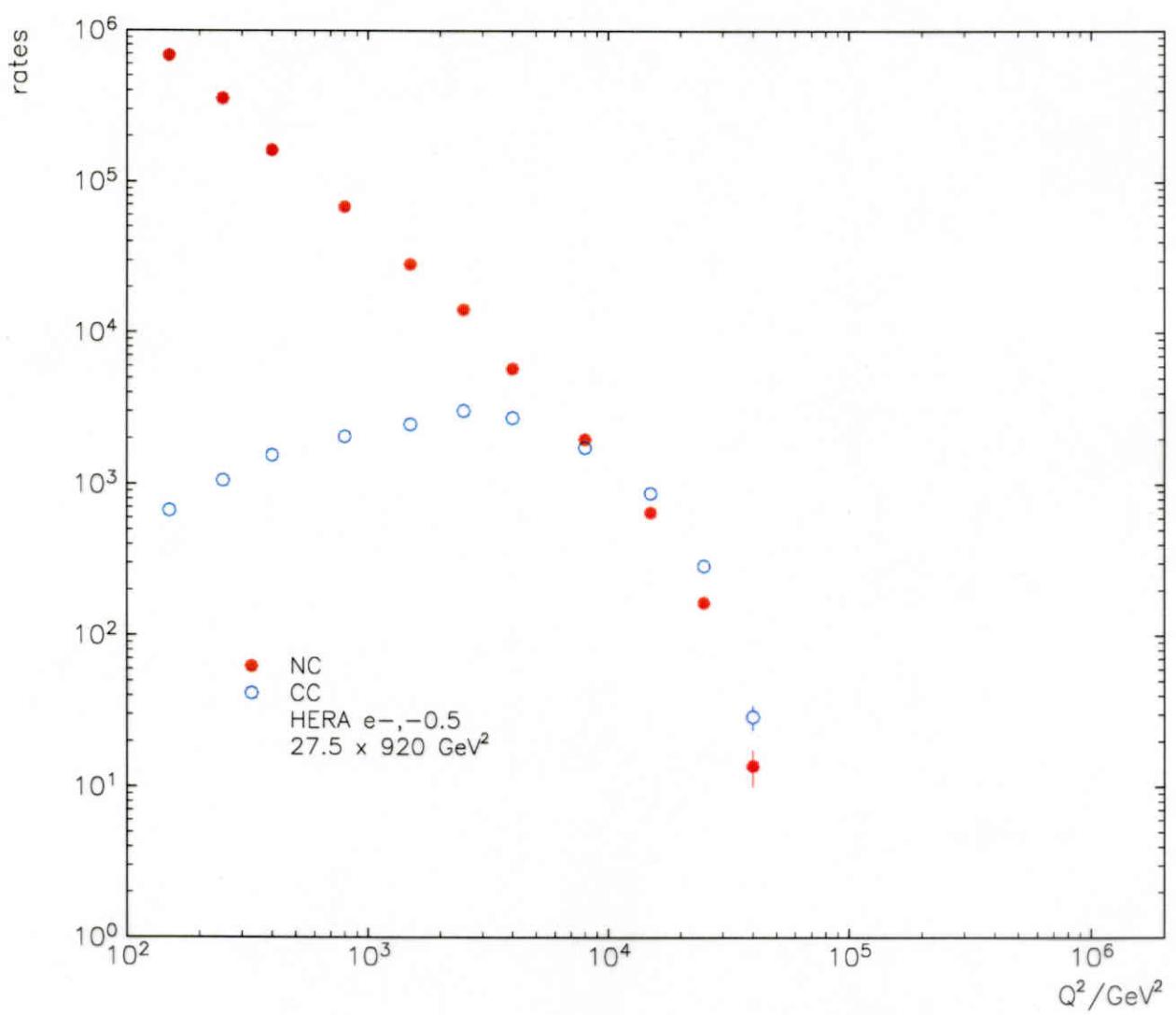
F. Wilczek

"future summary"-LEPfest [hep-ph/0101187]

THERA  $250 \dots 800 E_e$   
 $300 \dots 1000 E_p$   
 GeV



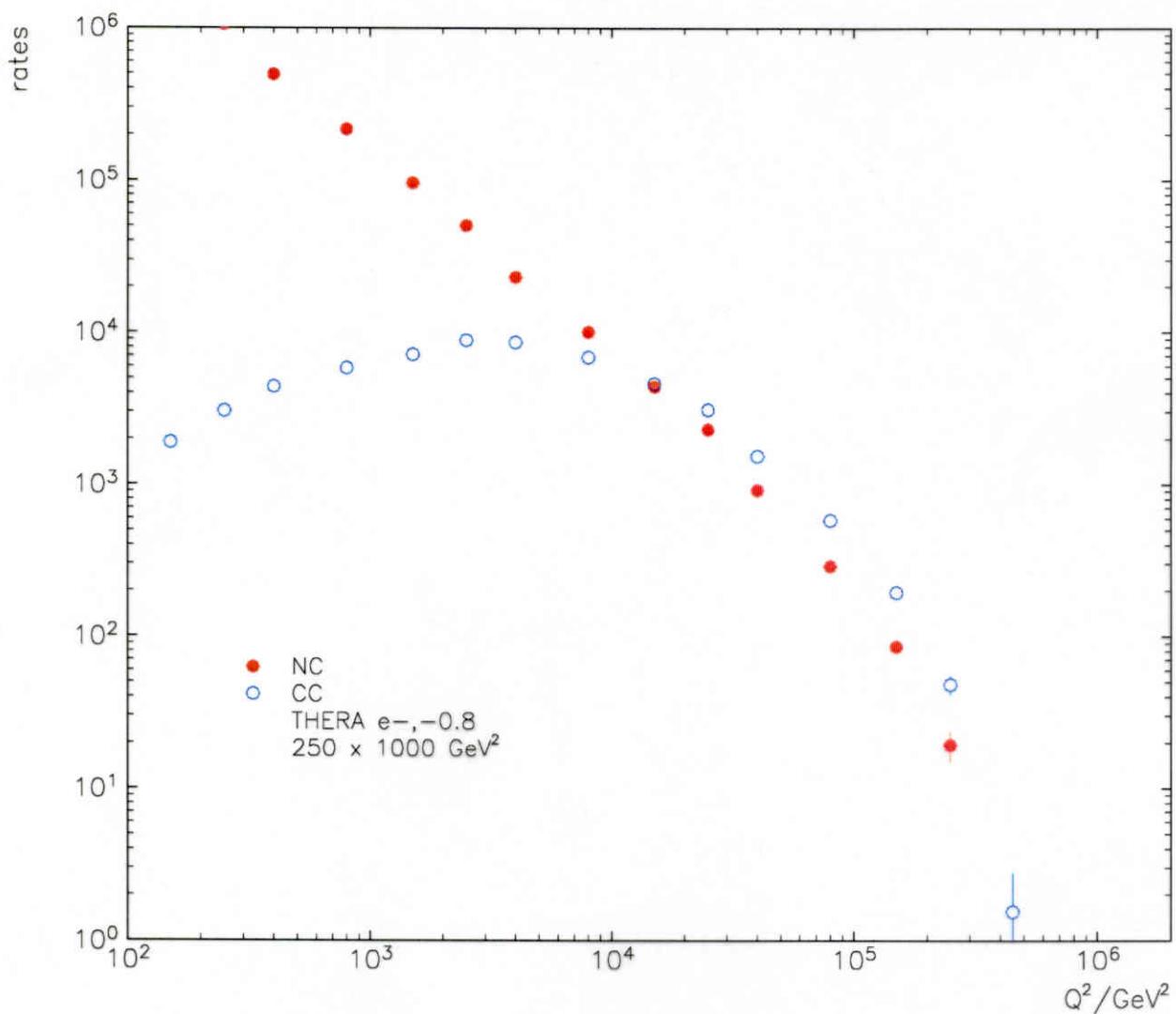
low  $x \approx$   
 lower than previously



● HERA  $200\text{pb}^{-1}$   
 simulation!

$$\text{rates} = \int dx N(x, Q^2) = f(Q^2). \quad e^-$$

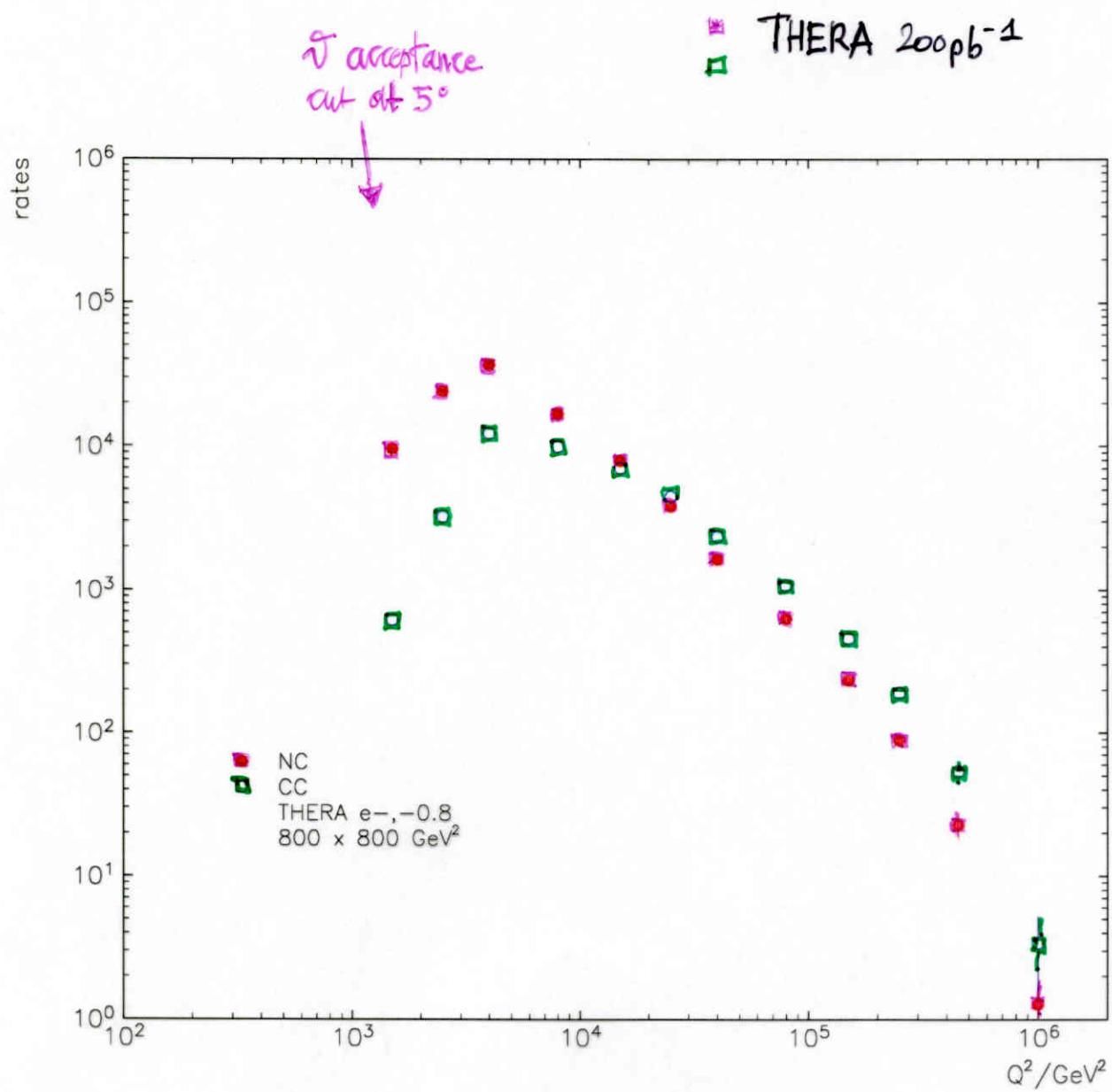
$\text{low } x$   
 ↪  
 huge NC rate

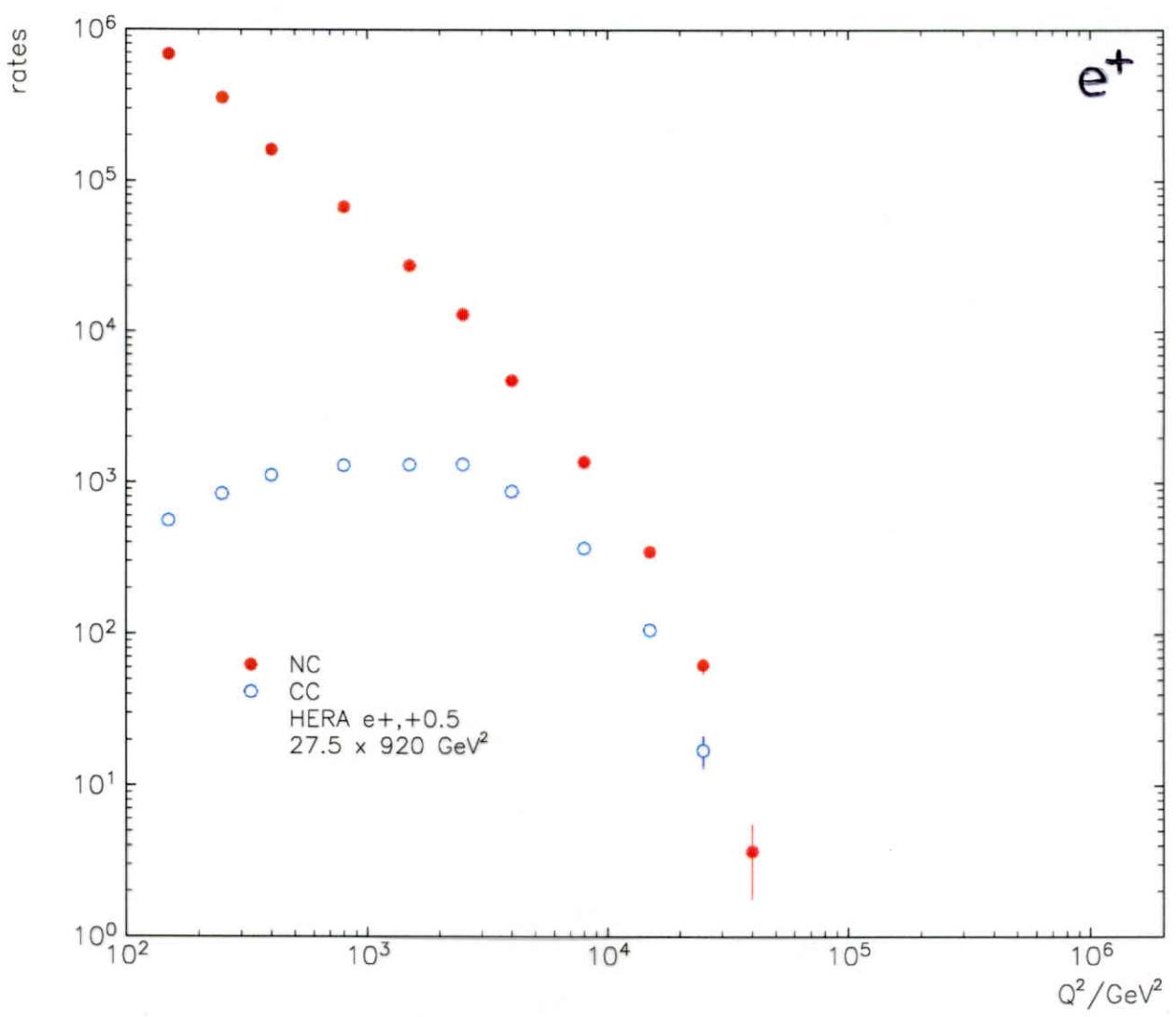


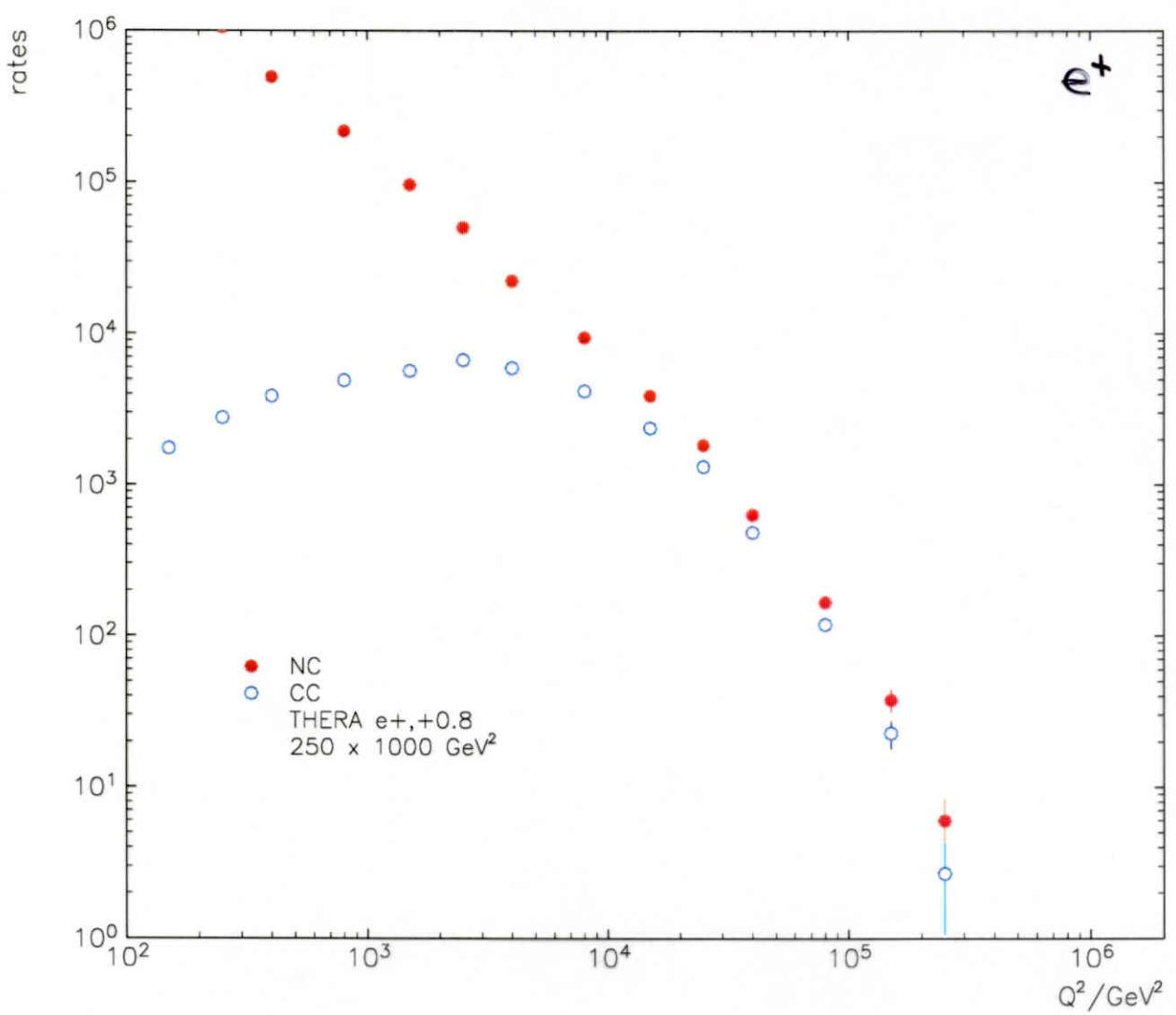
$$\mathcal{L} = 200 \text{ pb}^{-1}$$

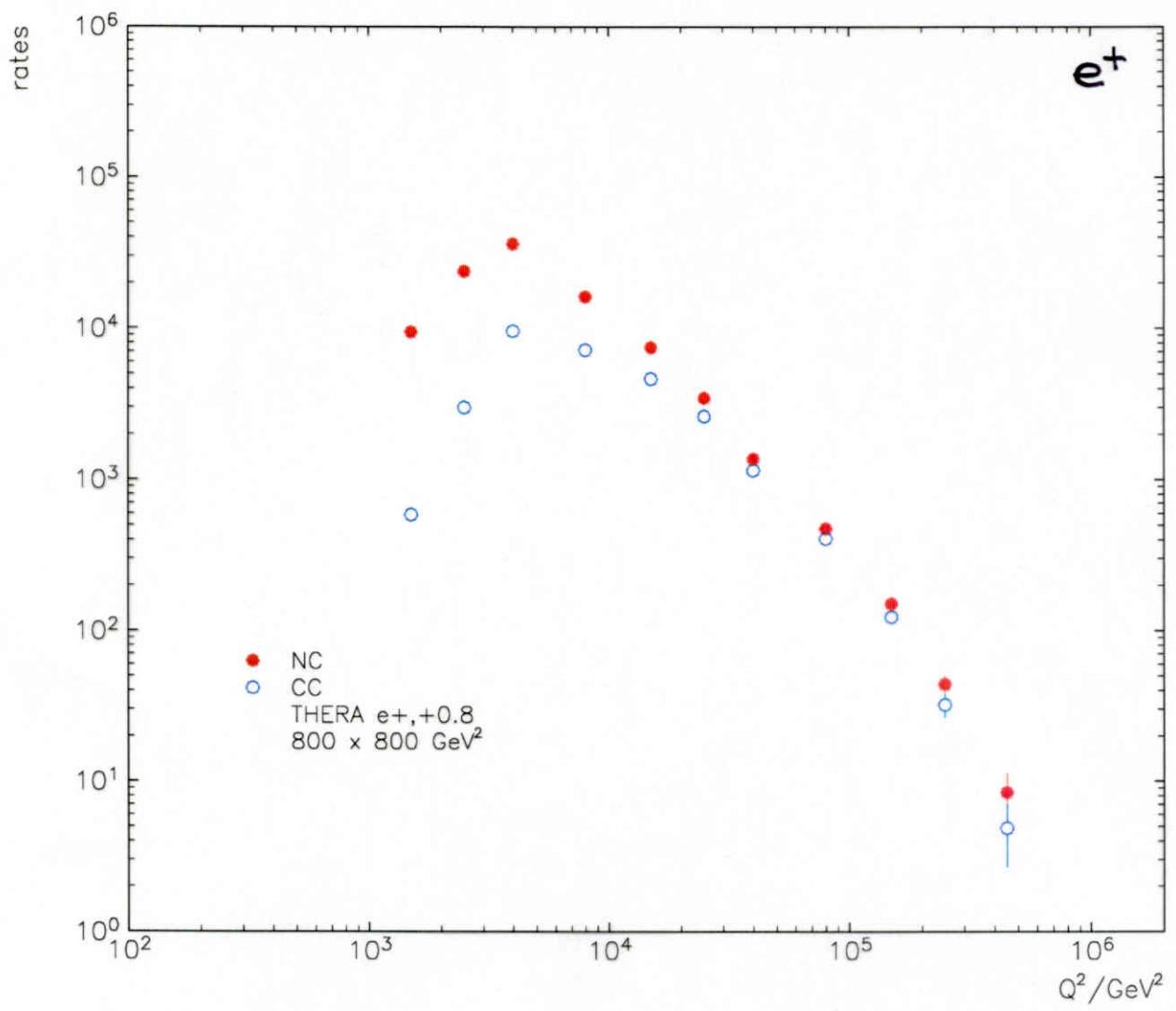
$$< 50 \text{ pb}^{-1}$$

ok for low  $x$









# The THERA Book

contents status instructions for authors

[www.ifh.de/thera](http://www.ifh.de/thera)

soon to appear

Current version (April 24)

DESY-LC-Rev-2001-062

- book  
- CD  
- hep-ex

gzip'ed postscript (2.8 MB), PDF (10.7 MB)

## Contents

- Introduction

- The THERA Contribution to the TESLA TDR

- THERA: ep Scattering at  $\sqrt{s} \sim 1\text{TeV}$  (postscript, gzip'ed postscript, PDF)  
*H. Abramowicz et al.*

July 1st

- Physics with THERA

- Low-x Physics

■ Small x evolution of Wilson lines  
*I. Balitsky*

- QCD

■ Perturbative Evolution at small x  
*G. Altarelli, R. Ball, S. Forte*

- Precision Tests of Perturbative QCD  
*W. van Neerven*

■ High Density QCD at THERA  
*E. Gotsman et al.*

- QCD Analysis of Structure Function Measurements  
*M. Klein, C. Pascaud and R. Wallny*

■ Gluon Saturation + Color Glass Cond.  
*E. Iancu, L. McLerran*

- High-pt Jet Production  
*B. Pötter*

■ Saturation at Low x  
*E. Levin*

- Forward Jet Production  
*H. Jung and L. Lönnblad*

■ Saturation + Unitarity  
*Yu. Kovchegov*

- Heavy Quark Production Measurements  
*L. Gladilin and I. Redondo*

■ Vector Resons  
*J. Gittenden*

- Heavy Quark Production in the Semihard Approach  
*S.P. Baranov and N.P. Zotov*

- CC DIS at THERA  
*K. Nagano*

## ○ Beyond the Standard Model

- Search for Excited Fermions  
*M. Kuze*
- Contact Interactions, Large Extra Dimensions and Leptoquarks  
*A.F. Zarnecki*
- Charged-Current DIS  
*K. Nagano*
- MSSM Sparticle Pair Production  
*M. Corradi*

## ○ Photon Structure

- Kinematics of Photoproduction  
*M. Krawczyk, S. Söldner-Rembold and M. Wing*
- Jet Photoproduction  
*M. Klasen*
- Inclusive Dijet Photoproduction and the Resolved Photon  
*M. Wing*
- Heavy Quark Production  
*P. Jankowski, M. Krawczyk and M. Wing*
- Prompt Photon Production  
*M. Krawczyk and A. Zembrzuski*
- On the Importance of the Interference Terms and Longitudinal Virtual Photon Contribution  
*U. Jezuita-Dabrowska and M. Krawczyk*

## ○ Electron-Nucleus Collisions

*M.W. Krasny M5*

- Small-x Phenomena in eA Collisions  
*L. Frankfurt and M. Strikman*

## ○ Real Photon-Proton Collisions

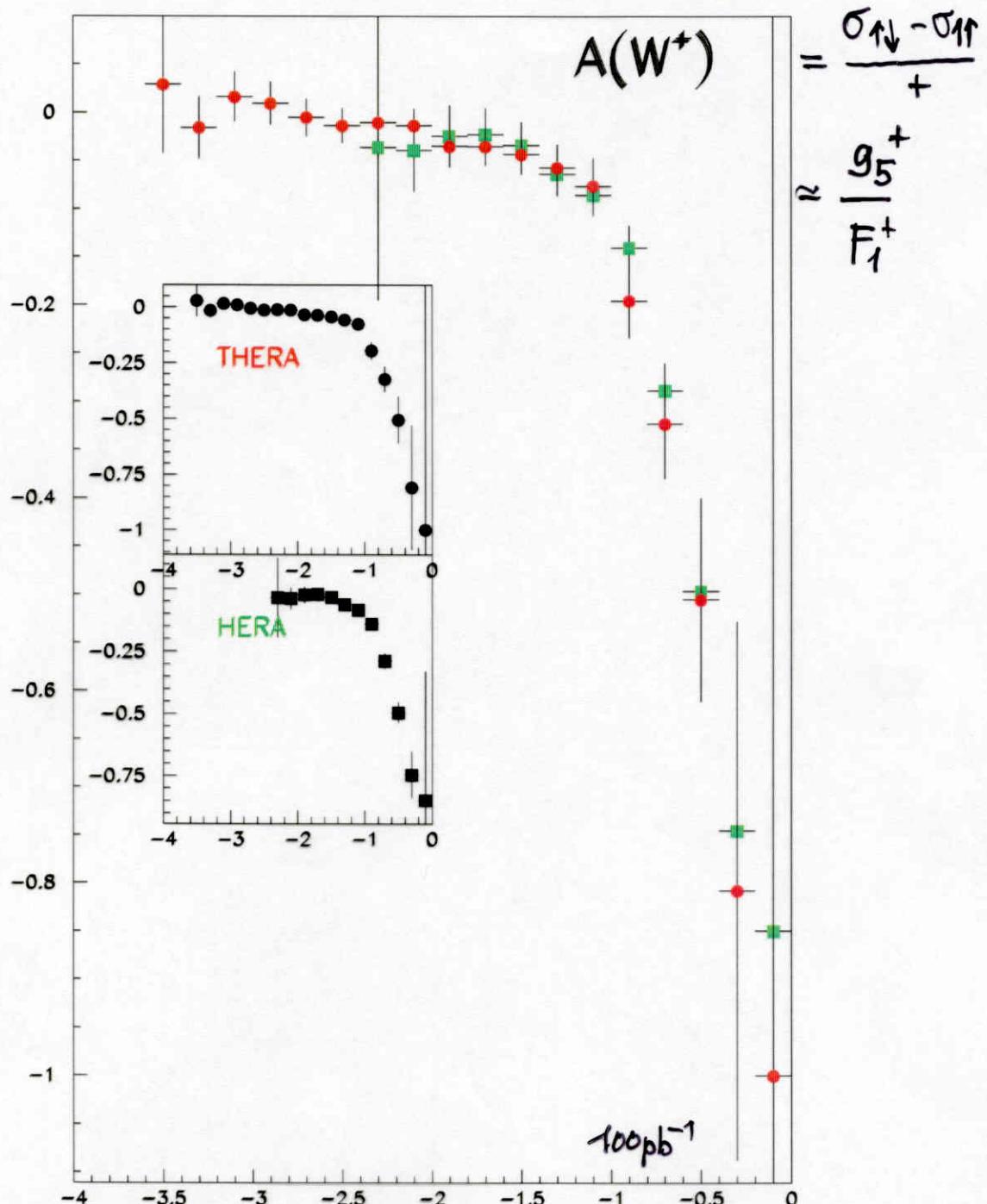
- gamma-p and gamma-A Collisions at THERA  
*A. Ciftci et al.*

## ○ Polarised Protons

- See HERA workshops

*A De Roeck - this session*

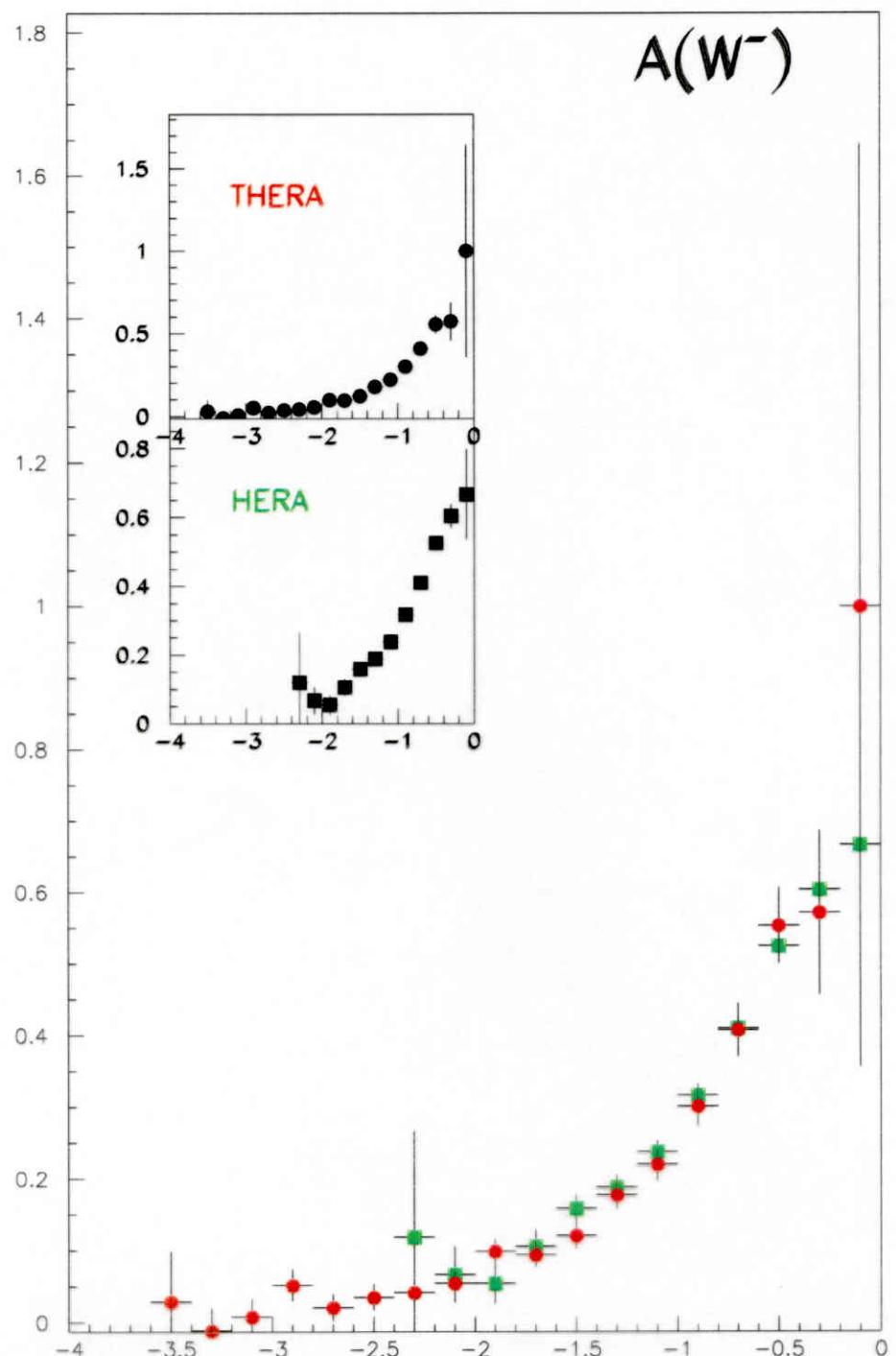
$e^+ p \rightarrow \bar{\nu} X$



$$g_5^+ = \Delta d + \Delta s - \Delta \bar{u} - \Delta \bar{c}$$

• sum rules: hep-ph/  
0102280 V.Ravindran  
W.Neeronen

Spin flavour decomposition with charged currents. high  $Q^2$



$$\bar{g}_5 = \Delta u + \Delta c - \Delta d - \Delta s$$

## 2. HERA

$$E_e = 27.5 \text{ GeV}$$

$$E_p = 920 \text{ GeV}$$

$$\sqrt{s} = 300 \text{ GeV}$$

# HERA proposal : Juli 1981

"This machine is planned to come into operation around 1990".

$$E_e = 12 \text{ GeV} \quad E_p = 480 \text{ GeV} \quad L = 1.03 \cdot 10^{26} \text{ cm}^{-2} \text{ s}^{-1}$$
$$e p \rightarrow e p \tau$$

Spätschicht 19.10.

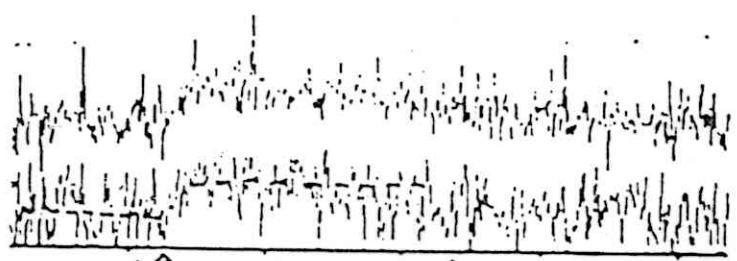
Protonenstrahl  $\sim 72 \mu\text{A}$   $\approx 10^{10}$

Elektronenstrahl  $\approx 2 \cdot 10^9$

Elektronen und Protonen ~~vertikal~~ <sup>transversal</sup> mit den  
 $\pm 2 \text{ mm}$  Positionsmöglichkeiten auf die richtigen  
Lagen gebracht. Timing abgeglichen  
dass die beiden Bündel sich im  
WWB-Vorfeld treffen.  $\Rightarrow$  Zunahme der  
 $e \tau$  Koinzidenzrate um ein Faktor 2?

$\Rightarrow$  erste e-p-Kollisionen in HERA

19.10.91 nun 1850

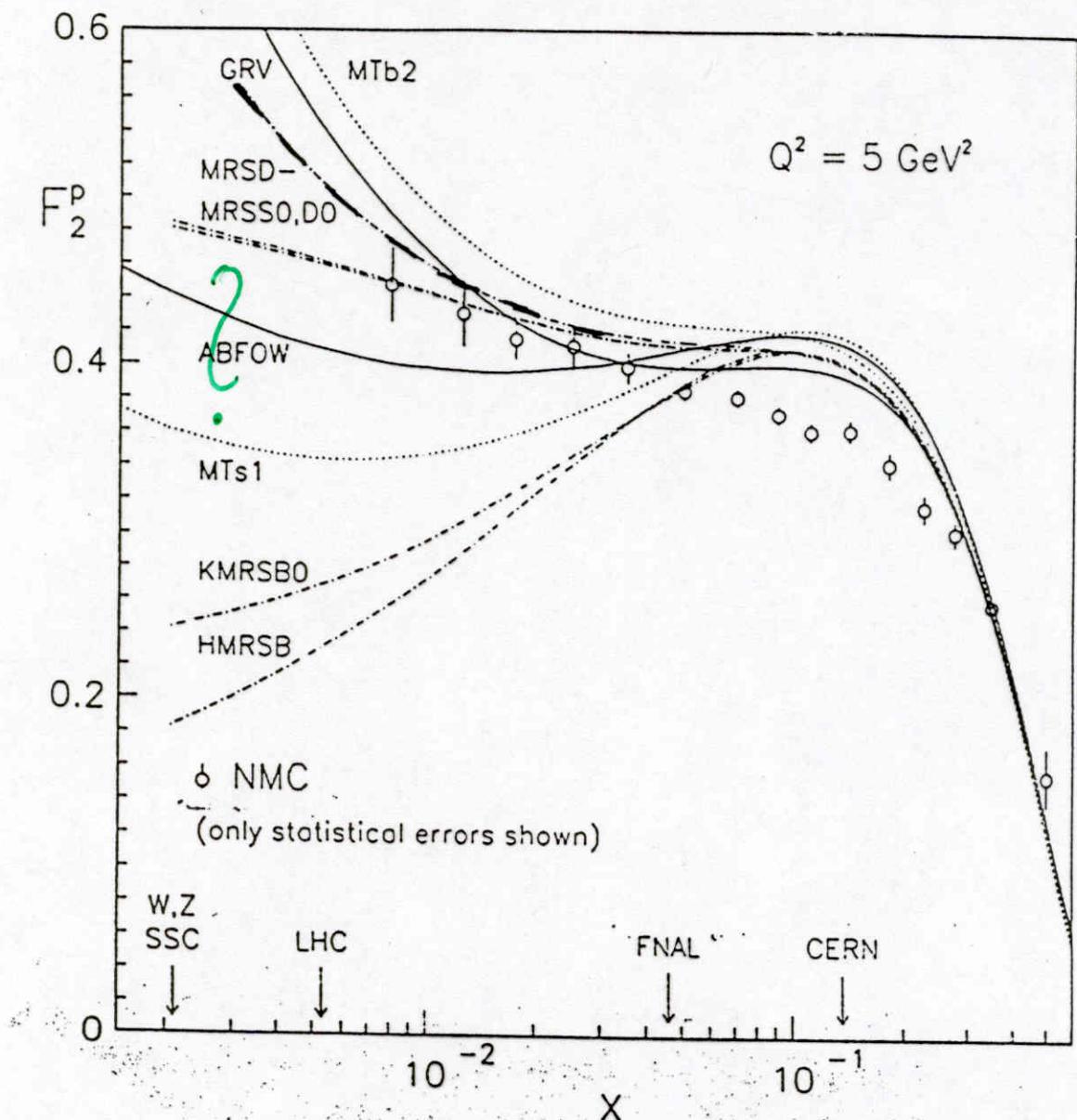


Repetitionszeit

OK

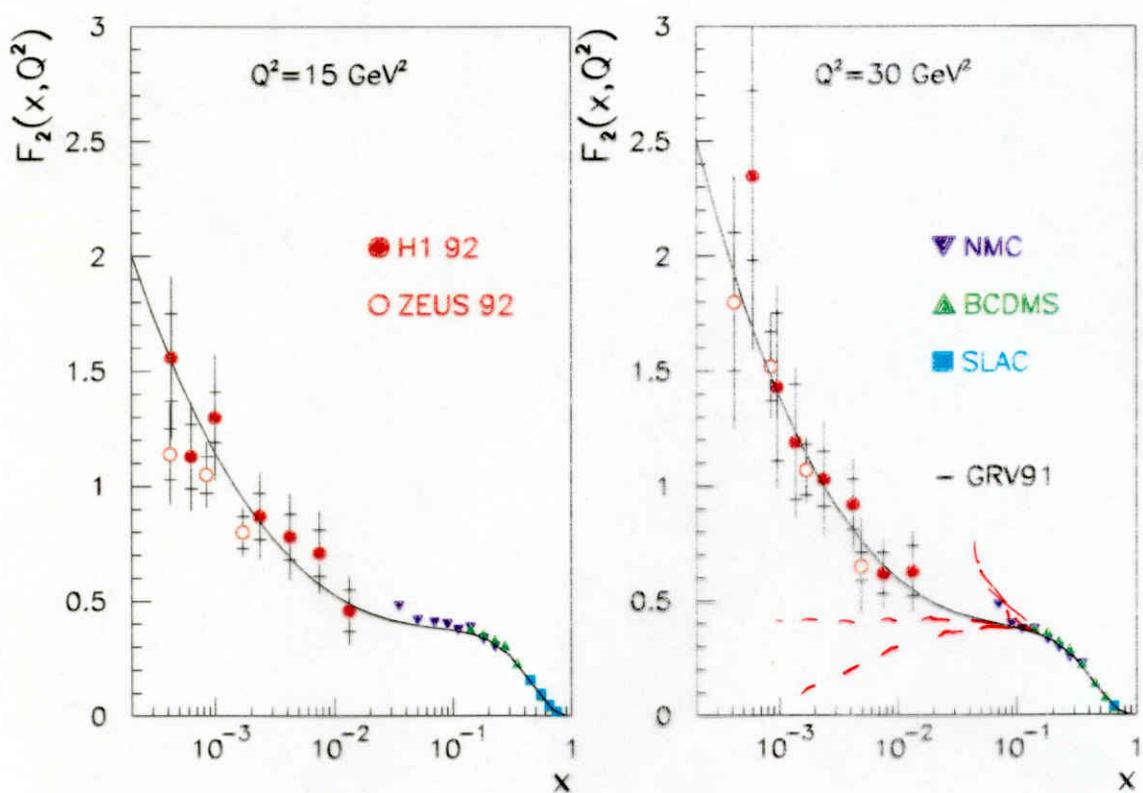
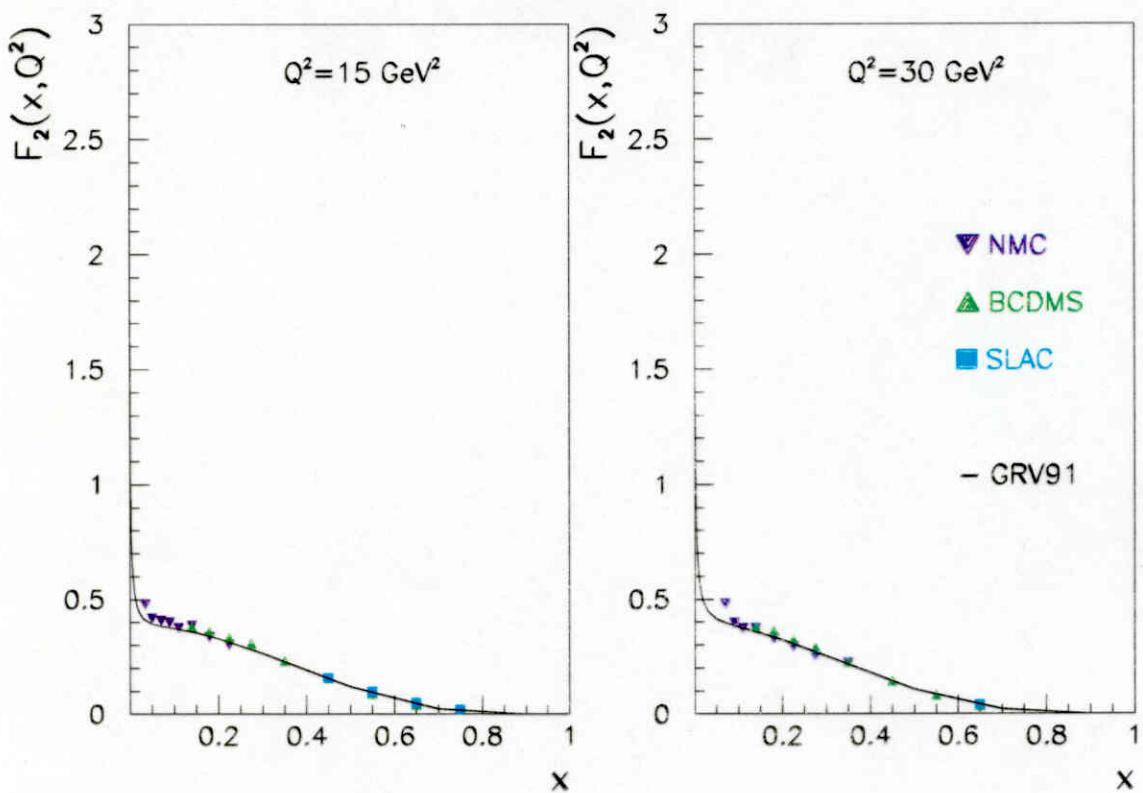
mit trans. Bündel gebracht  
(0.5 mm vertikal gebracht)

## Parton Density Functions of the Nucleon



status before HERA

- great confusion -  
thy freedom.

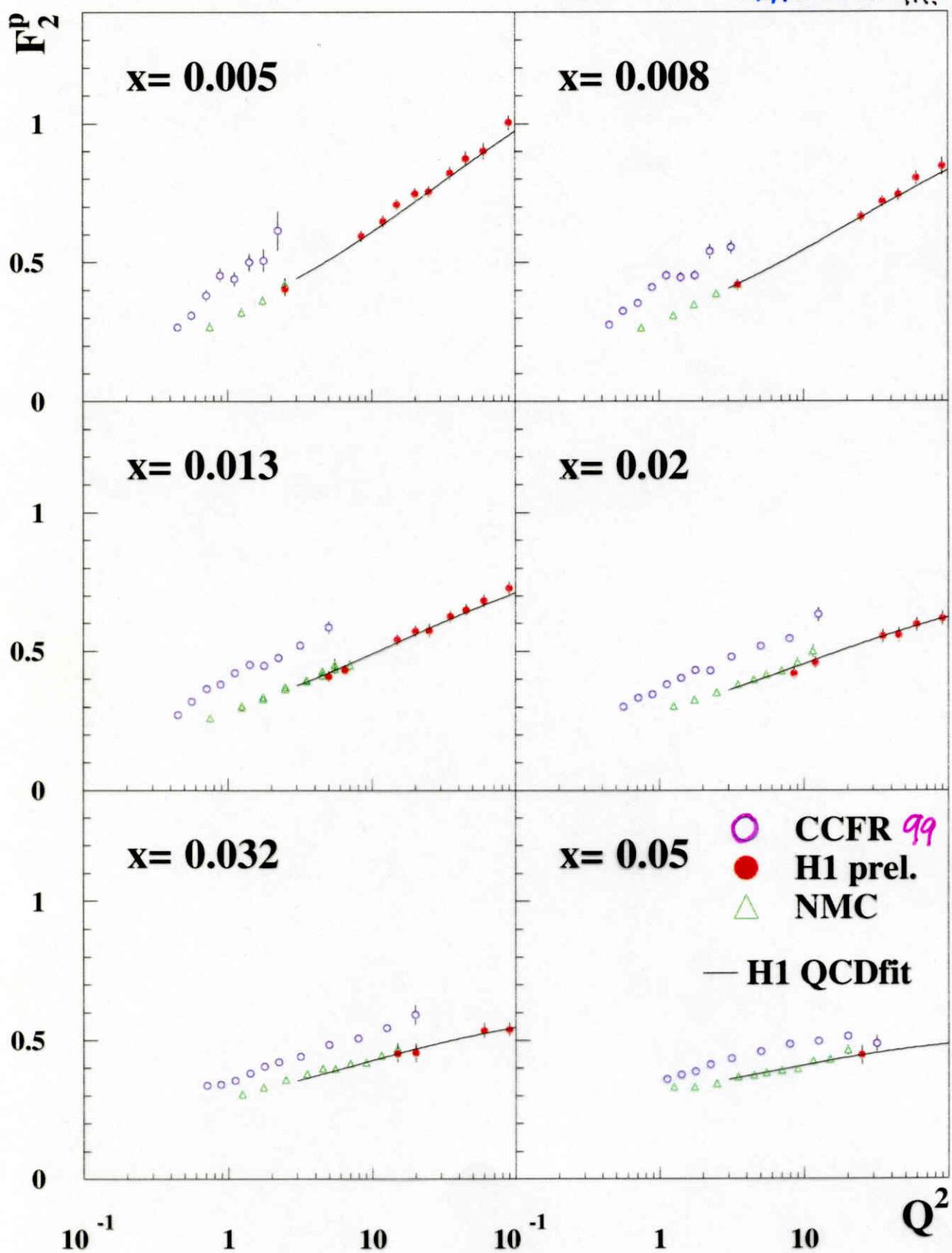


A de Rijula et al  
 Possible Non-Regge Behaviour of  $F_2$   
 PR D10 (74) 1649

GRV  
 ZPhys C53 (92) 127  
 dynamical partons  
 $Q_0^2 \sim 0.4 \text{ GeV}^2$

Sometimes you need three measurements of 1 quantity

LX symposium  
SLAC 1999. MR.



CCFR has re-analyzed their data :  $F_2 \star \rightarrow xF_3$  changed charm !

## HERA I

1991-2002  $\int L dt \sim 100 \text{ pb}^{-1}$

- $F_2(x, Q^2)$  rises for  $x < 0.01$  towards low  $x$
- DIS comprises a hard diffractive component
- precision measurement  $F_2$  :  $\delta_{\text{dis}} \approx \langle \delta_{\text{dis}} \rangle_{\text{world}}$   
+ BCDMS
- heavy flavours :  $\gamma g \rightarrow c\bar{c}$  is 20% of  $\sigma$   
and  $\sigma_{b\bar{b}}$  is (too) large
- unification of NC and CC at  $Q^2 \approx 10^4 \text{ GeV}^2$
- partonic structure of the photon
- :
- ⇒ Uncomparable development of strong i.e. gauge field theory
- LQ's preferred to vanish . Large  $p_T$  isolated leptons not (yet)?

Any new facility should give access to a large unexplored kinematical region with sufficient luminosity to investigate what now seem to be the most profound problems in particle physics. With an electron-proton colliding beam facility one can attack questions such as:

- What is the structure of the weak interaction ?
- What mechanism, if any, will damp the rising weak cross section at high energy ?
- Do the intermediate vector bosons -  $W^\pm$  and  $Z^0$  - exist ?
- How will the neutral current affect the scattering of charged leptons ?
- Are the weak and electromagnetic interactions different manifestations of a single force ?
- To what extent does the point-like behaviour of hadrons revealed by deep inelastic  $\nu$ ,  $\mu$  and  $e$  experiments persist at higher energies ?
- Do scaling violations have the characteristic features expected if the strong interactions are described by a gauge theory ?
- Are there additional heavy leptons ?
- Are there further hadronic degrees of freedom beyond charm ?

Most of these questions were answered when HERA was approved . ~~✓~~ :

## HERA II

$$2001 - 2002 \quad \int L dt \sim 1 \text{ fb}^{-1}$$

$$E_p \approx 300 \dots 1 \text{ TeV.}$$

new machine, upgraded detectors, rotators  $\lambda_{et}$

- high precision cross-section measurements to  $\lesssim 1\%$
- $\delta ds < \langle \delta ds \rangle_{world} \approx 0.0010$   $ds = ?$
- $F_2^C$  in extended  $x$  range to 5-10% .  $F_2^b$  F.C.BST's
- $F_L(x, Q^2)$  to 5-10%
- charged currents :  $d\nu/\nu$  to high  $x$  , r.h.cc?
- electroweak (NC) structure functions  $x F_3^{q\bar{q}} = x G_3 (q\bar{q})$   
 $F_2^{q\bar{q}} = G_2$  PV singlet.
- competitive searches

## HERA III ?

- 200? - 20??
- deuterons for unfolding partons, low  $x$ . nptagging
- nuclei . saturation enhanced by  $A^{1/3}$
- Spin physics at low(er)  $x$  and high(er)  $Q^2$ .

↑  
asymmetry

↑  
 $\mathcal{L}$

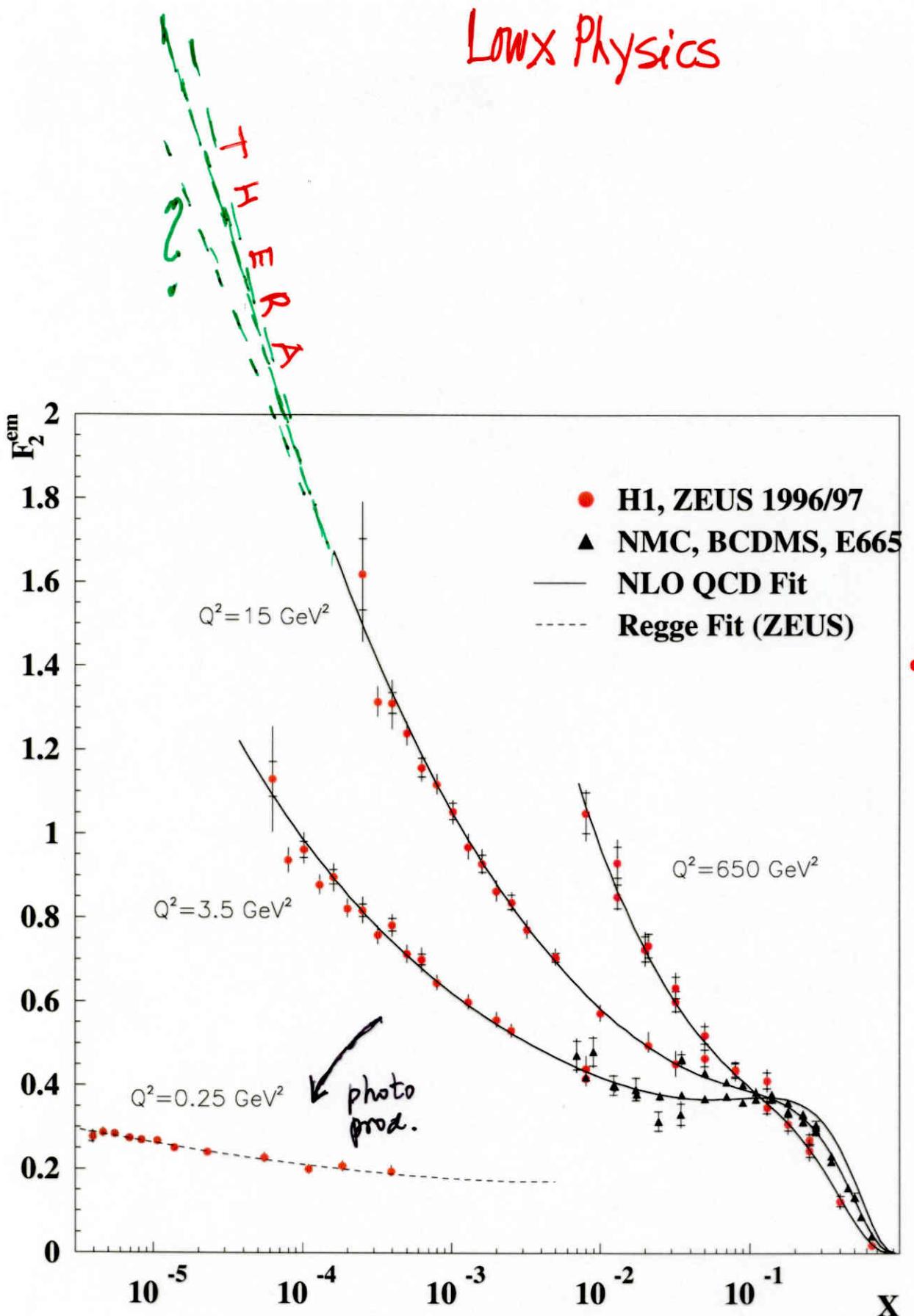
$\vec{d}$  w/o snake?  
Skrinsky  
Derbenov.

3. low  $x$

$$x = Q^2 / s y \gtrsim 10^{-5}$$

for  $Q^2 \gtrsim 1 \text{ GeV}^2$

# Low x Physics

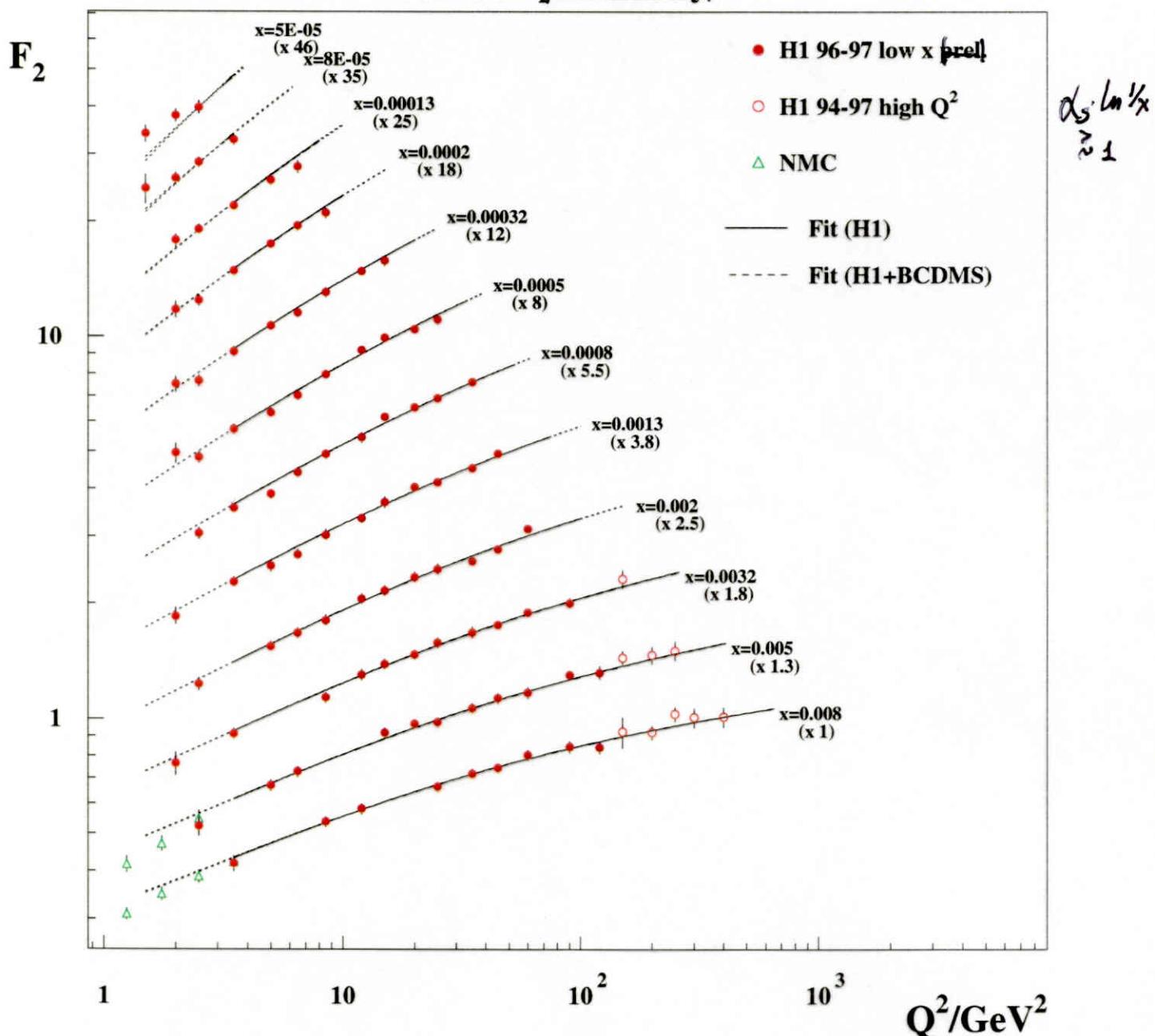


- $\gamma$  astrophysics  $x \approx 10^{-8}$  earth tomography
- LHC

DGLAP , NLO ( $\overline{\text{MS}}$ ), heavy flavour (c,b) QCD analysis  
 of H1 ep (and BCDMSP $\mu\mu$ )  
 data.

*3% precision  
 measurement.*

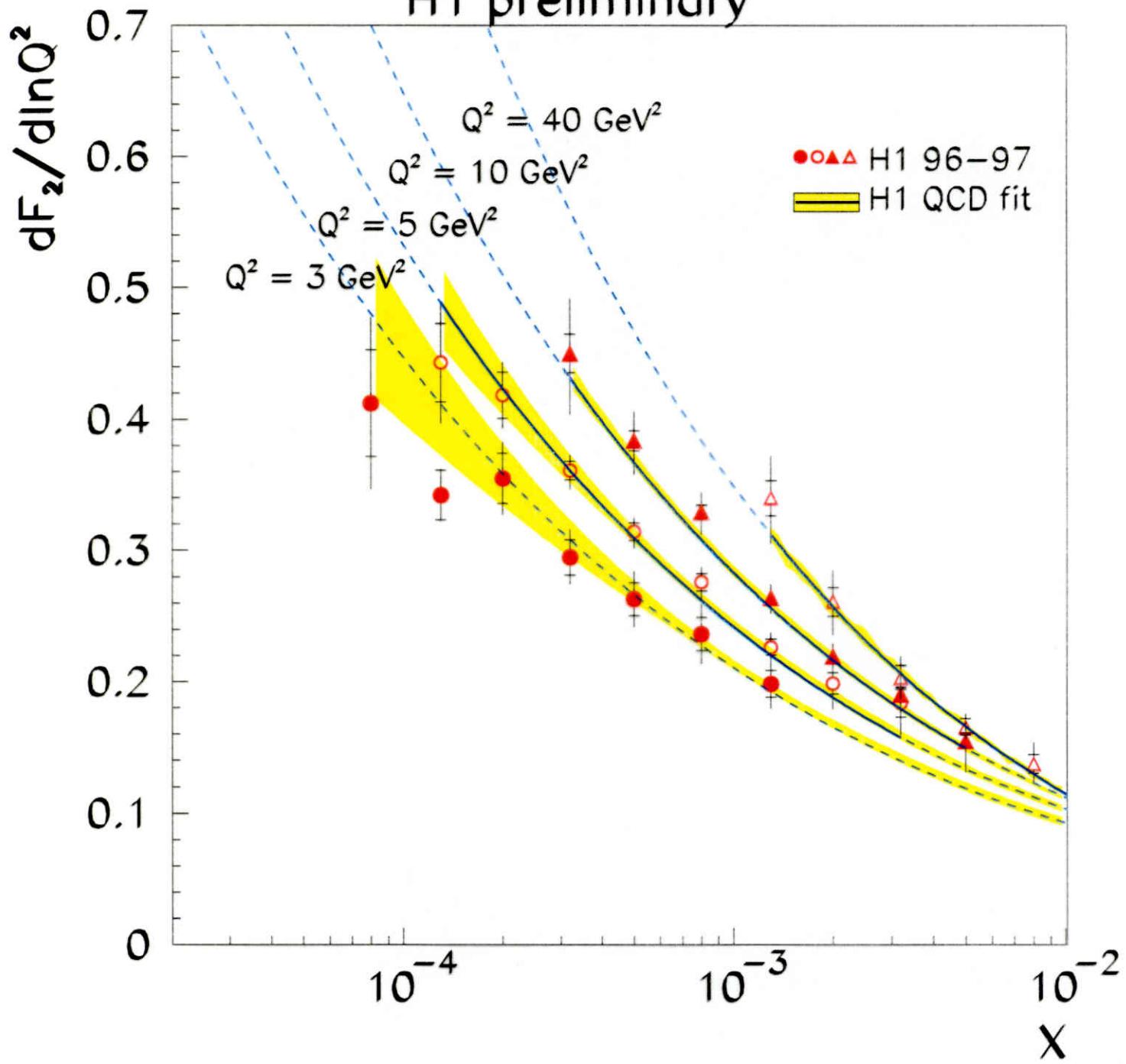
**H1 96-97 preliminary**



$$\sigma_r = F_2 - \frac{\gamma^2}{\gamma_t} F_L \quad \text{use } F_L^{\text{QCD}}(\alpha_s^2) \text{ and } \gamma < 0.6 \text{ to get } F_2$$

$\boxed{\frac{\partial F_2}{\partial \ln Q^2} \approx \alpha_s \cdot x g}$  at low  $x$   
 $Q^2 \geq 3 \text{ GeV}^2$

# H1 preliminary



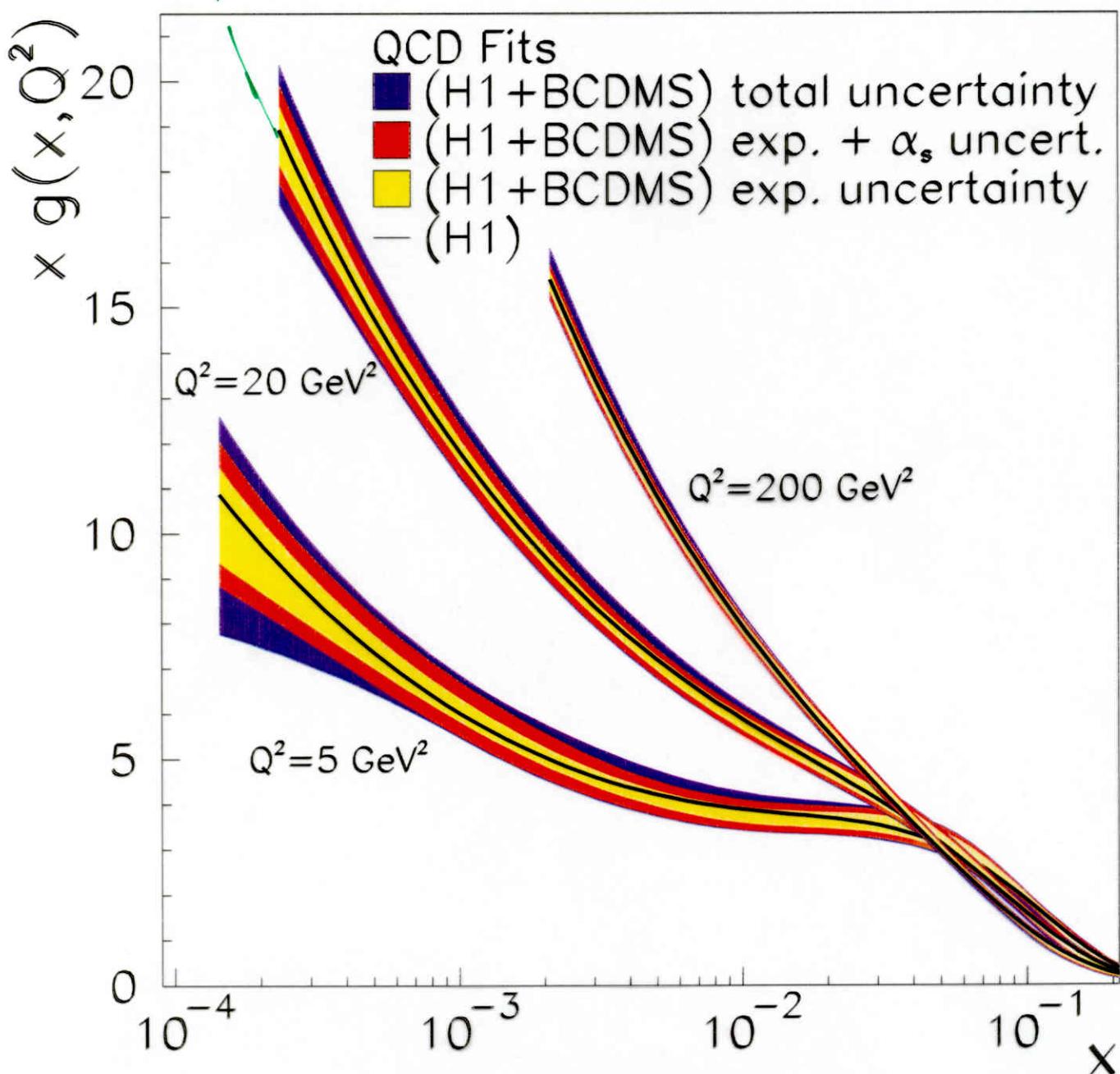
$\frac{\partial F_2}{\partial \ln Q^2}$  : PW Johnson PR D16 (1977) 2769  
Wukui Tung

- precision, precision, precision - 3x patience  
E Gabathuler

- Saturation: limitation of gluon phase space density

$$xg \leq \frac{1}{\pi N_c \alpha_s} \cdot Q^2 \cdot r_p^2 \approx Q^2 / \alpha_s$$

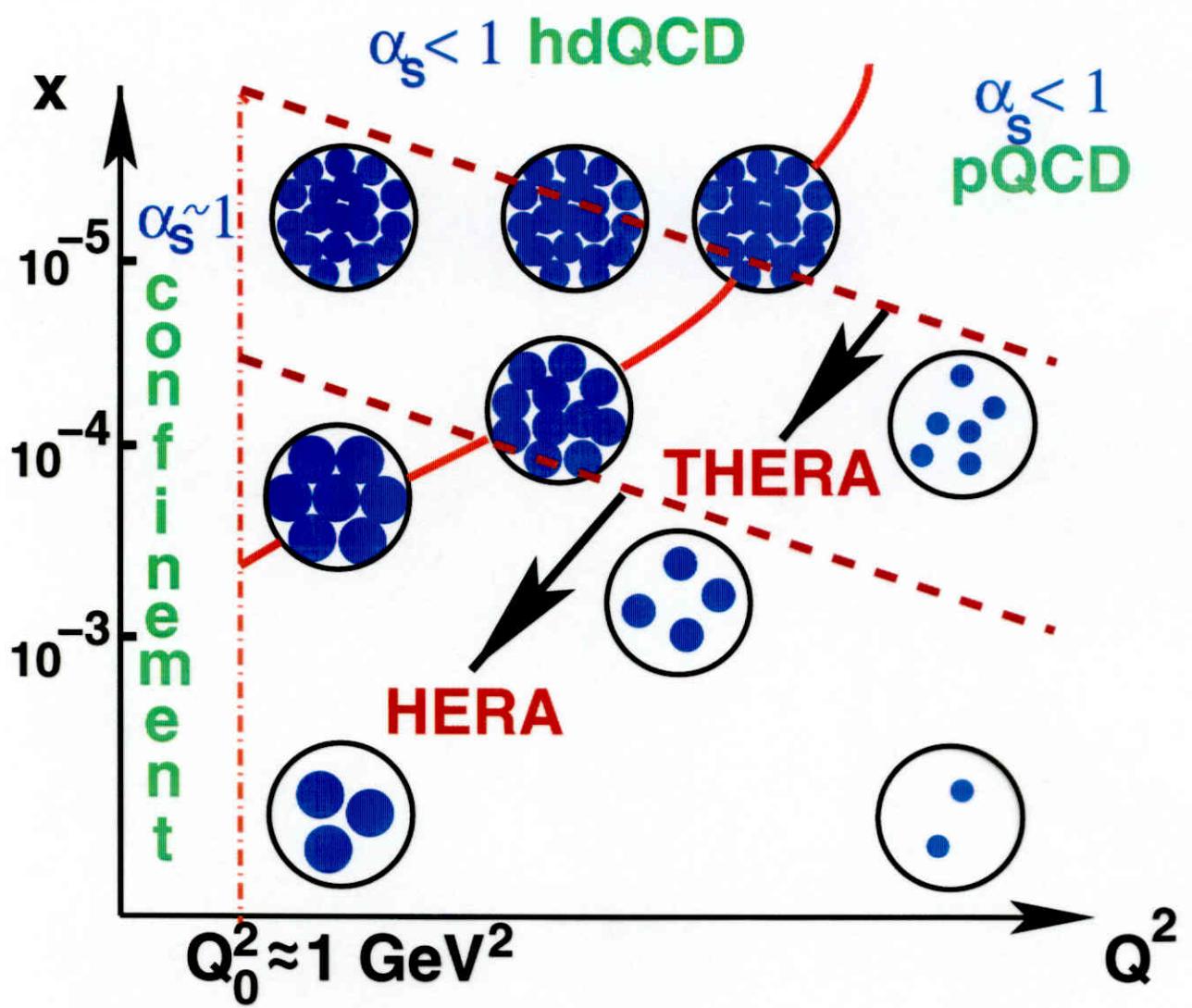
- DGLAP & BFKL are linear eqv's. no parton rescattering  
exp. growth of  $xg$  with  $\ln 1/x$   $\div$  Froissart bound (?)

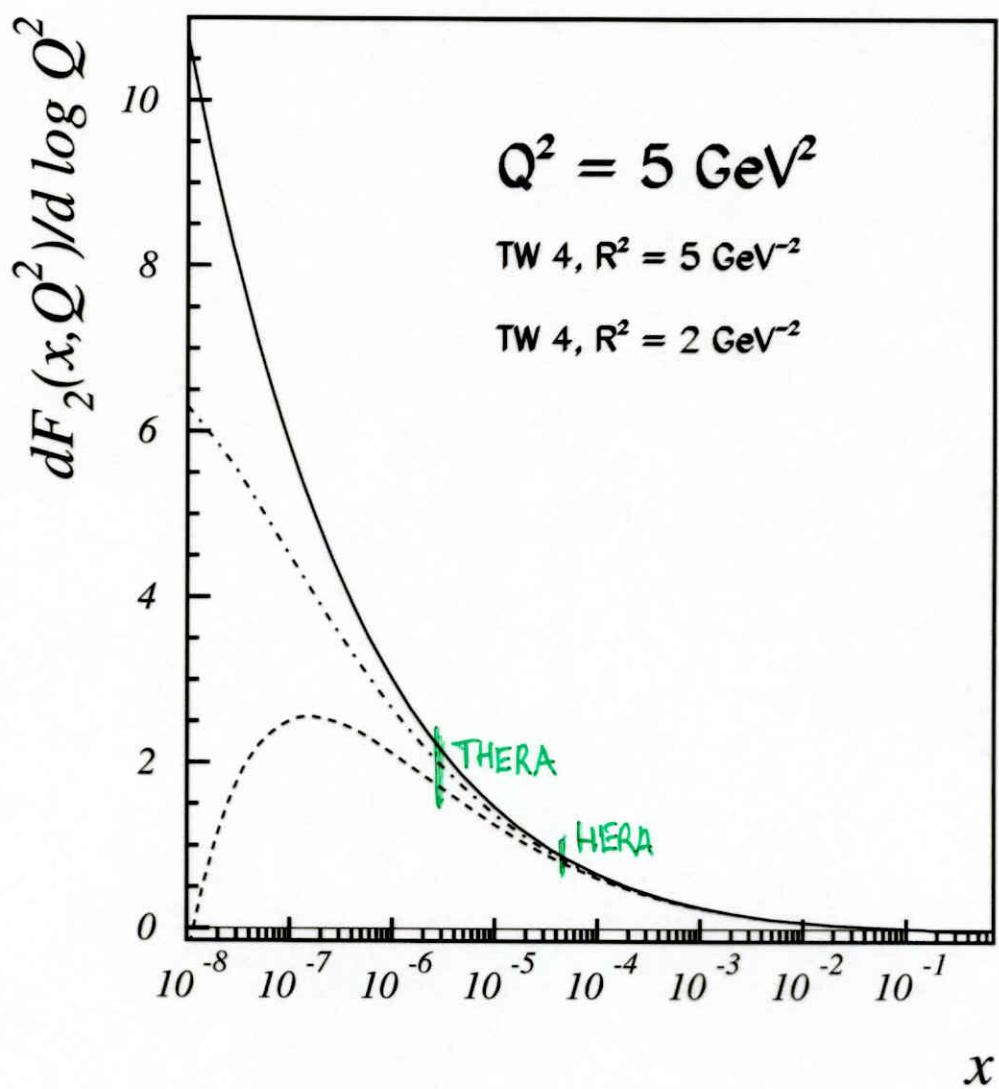


- effective QCD. high density QCD (physics-math. ?)
- pert. thy breaks down although  $\alpha_s$  is small.

[• raise E  
• and density.]

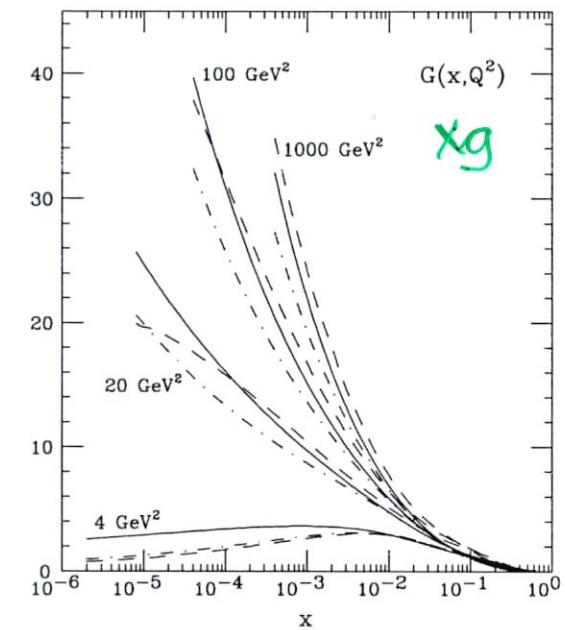
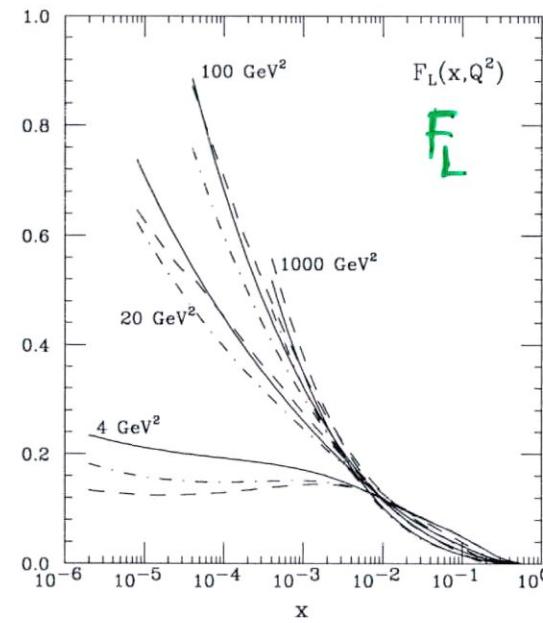
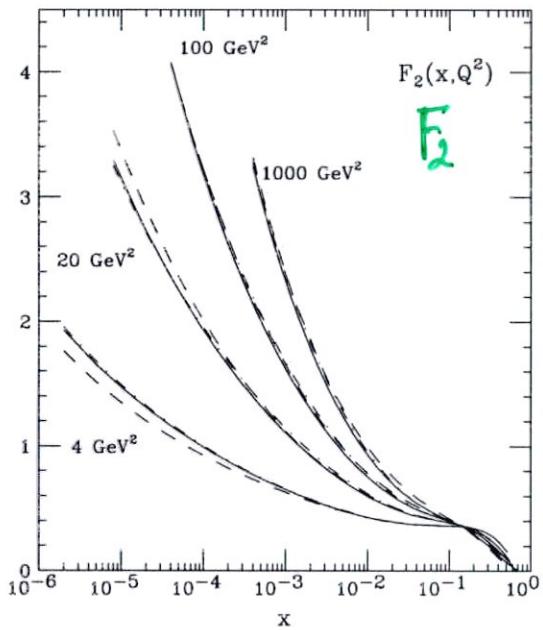
[THERA  
eIC]





"twist-4 restores unitarity"

J. Blümlein et al hep-ph/0102025 (2000).



$\ln x$ -resummation

— unresummed

-. . double asy. sc. Sresum.

-- power res. Rresum.

G. Altarelli, R. Ball, S. Forte

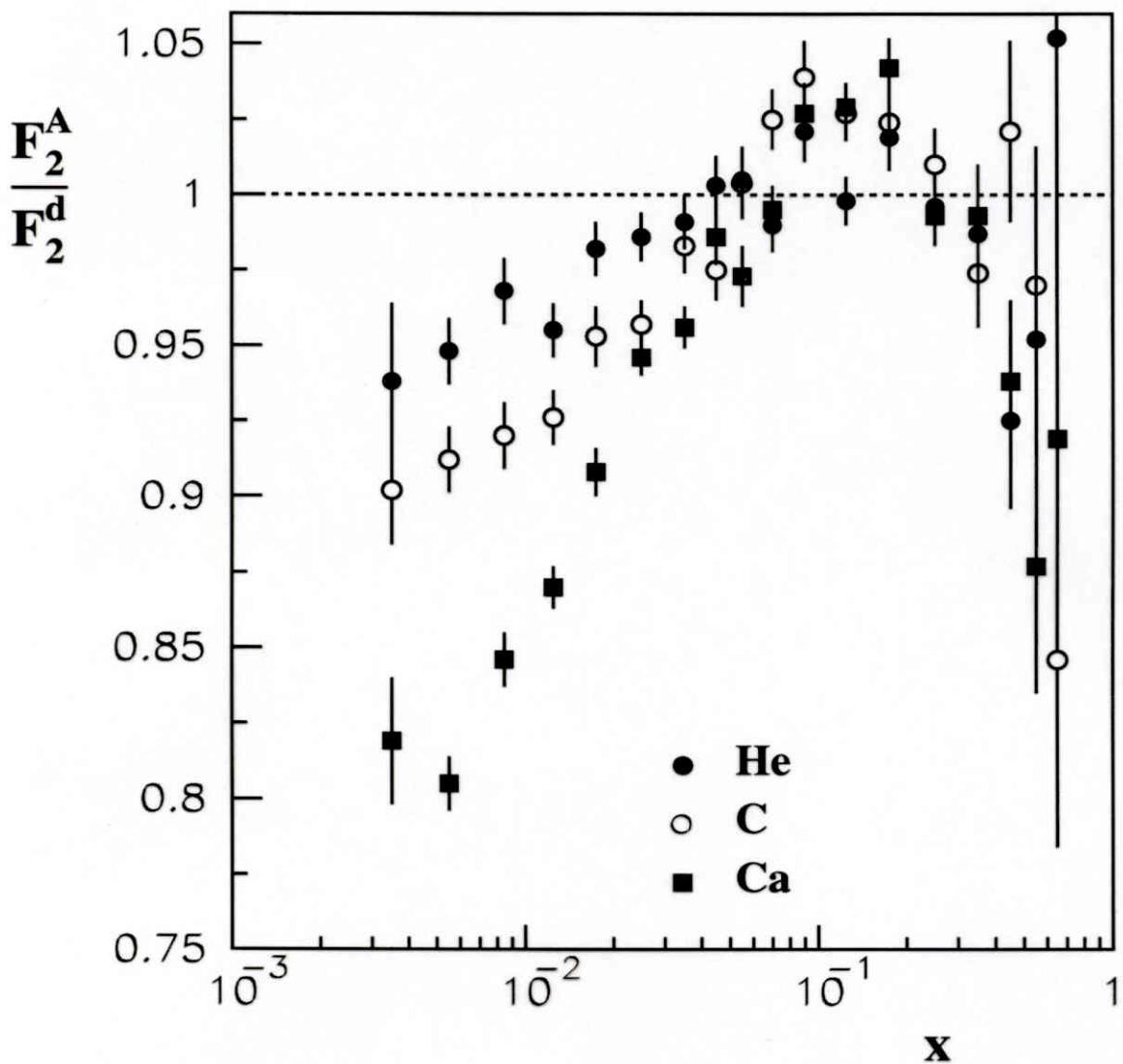
[thera-book. 2001. hep-ph/ ]

## questions

- Will it remain sufficient to use the leading twist DGLAP evolution equation (to a given accuracy in logarithms in  $Q^2$ ) or will it become necessary to resum [28–30] the large logs in energy that appear at each order in the perturbative expansion (i.e. for the regime in which  $\alpha_s(Q^2) \ln(x_0/x) \sim \mathcal{O}(1)$ ) ?
- Does diffusion in parton transverse momenta lead to a breakdown of (collinear) factorization for leading twist pQCD, and a non-trivial mixing of perturbative and non-perturbative effects, in a kinematic regime in  $Q^2$  which is assumed to be safe at higher  $x$  ?
- Will the increase of the parton distributions lead to an experimentally-accessible new pQCD regime, where the coupling constant is small but the interaction is strong ? If so, how can one distinguish between this new regime and the standard one in which the LT DGLAP equations are applicable ?
- Will the structure functions and cross sections of hard exclusive processes continue to increase with energy or will their growth be tamed to avoid violation of unitarity of the  $S$ -matrix (applied to the hard interactions of the hadronic fluctuations of the photon) ?
- Since the same QCD factorization theorems which lead to successful description of hard processes predict a rapid increase of HT effects with increasing energy, how important will the latter effects be for the interpretation of the small- $x$  data ?

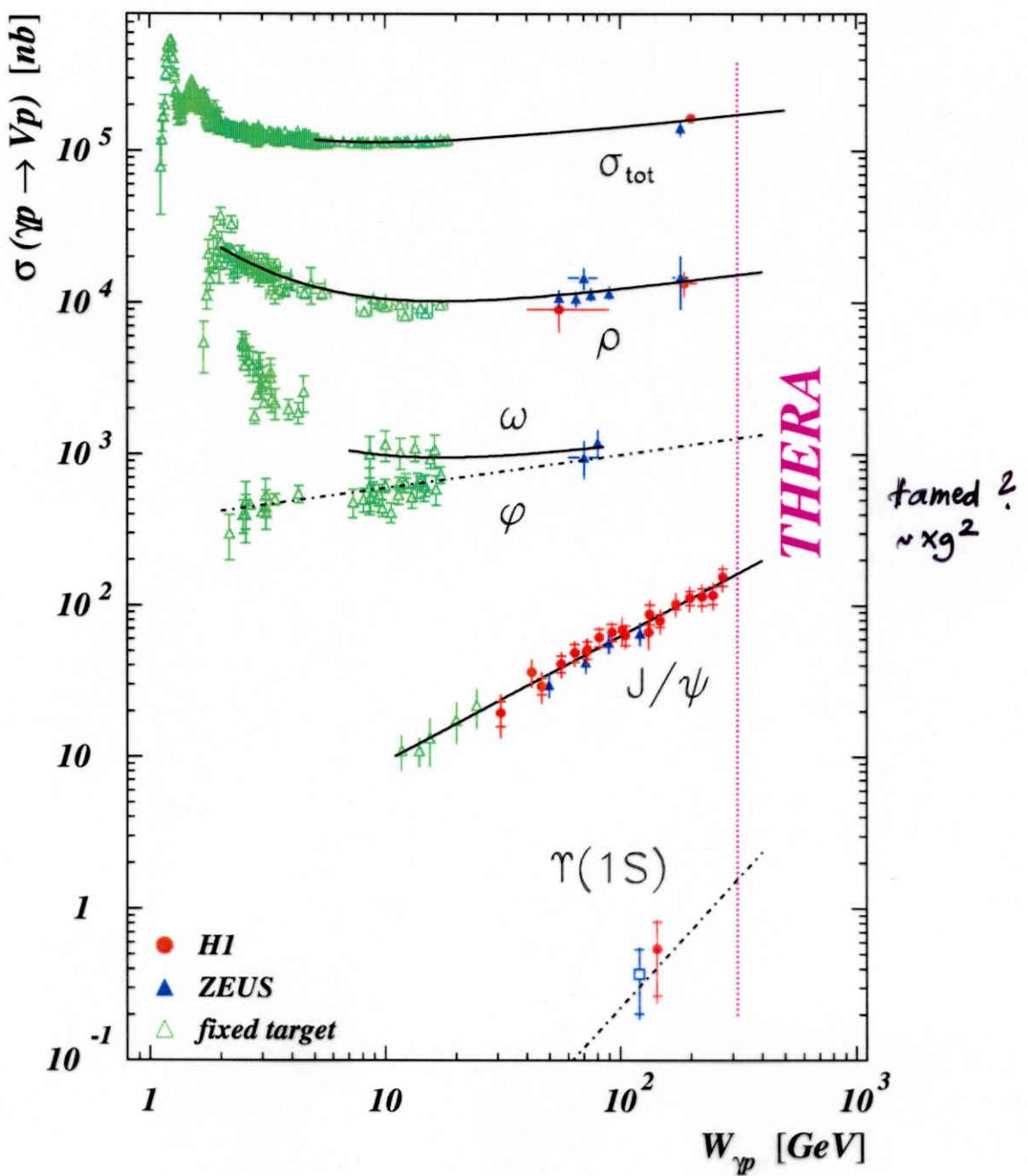
- No exp. information in DIS for  $x < 10^{-2}$

- $\frac{g_A}{\pi r_A^2} / \frac{g_p}{\pi r_p^2} = A^{1/3} \cdot \frac{g_A}{A \cdot g_p}$  as  $r_A \sim A^{1/3}$   
 $\sim$   
 $1.3 \quad \text{for } A = 2$   
 $3.4 \quad 40$   
 $5.7 \quad 200$   
density enhanced.

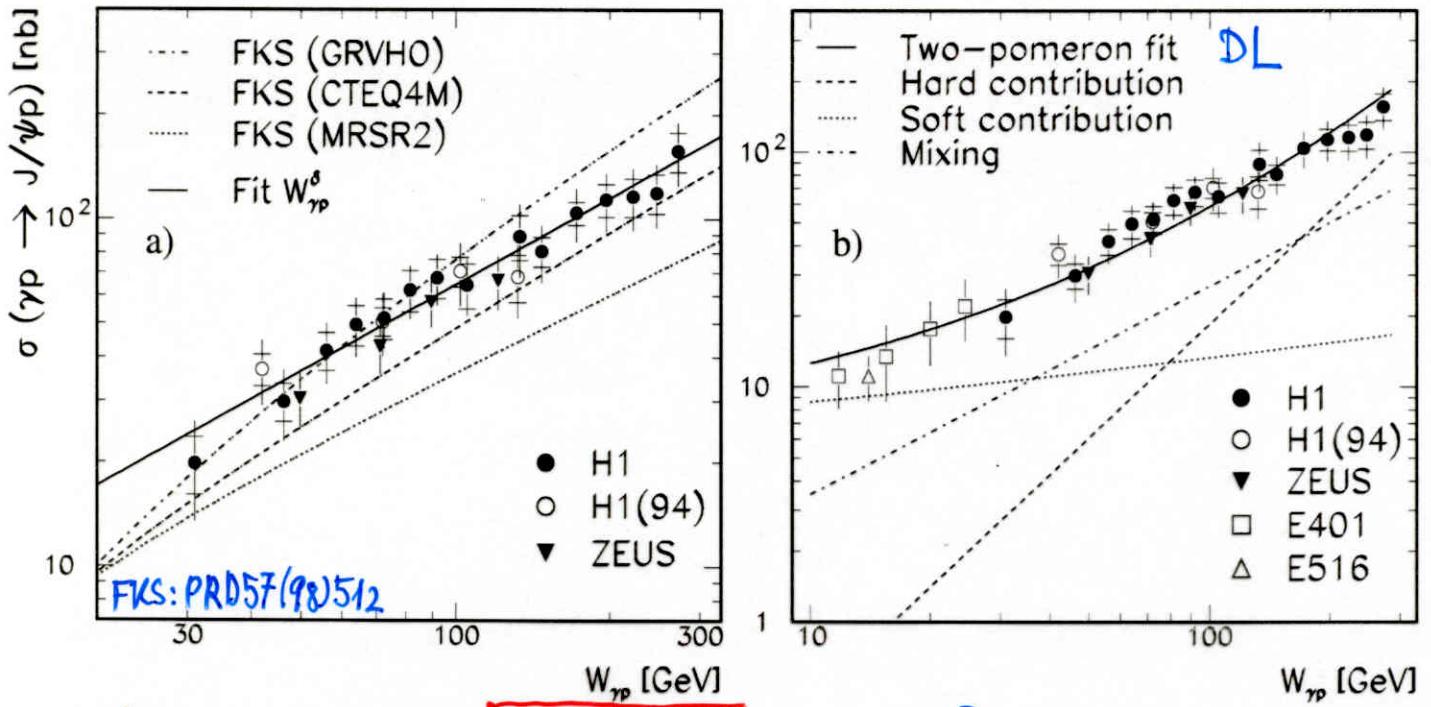


[cf. Thera book "eA collisions at THERA"]

L. Frankfurt, V. Guzey, M. McDermott, M. Strikman



*Therabook*  
*J. Cittenden.*



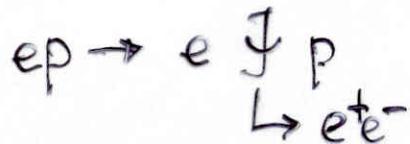
$$\frac{d\sigma}{dt} \sim (ds \cdot xg)^2$$

$$x = \frac{m_J^2}{W^2}$$

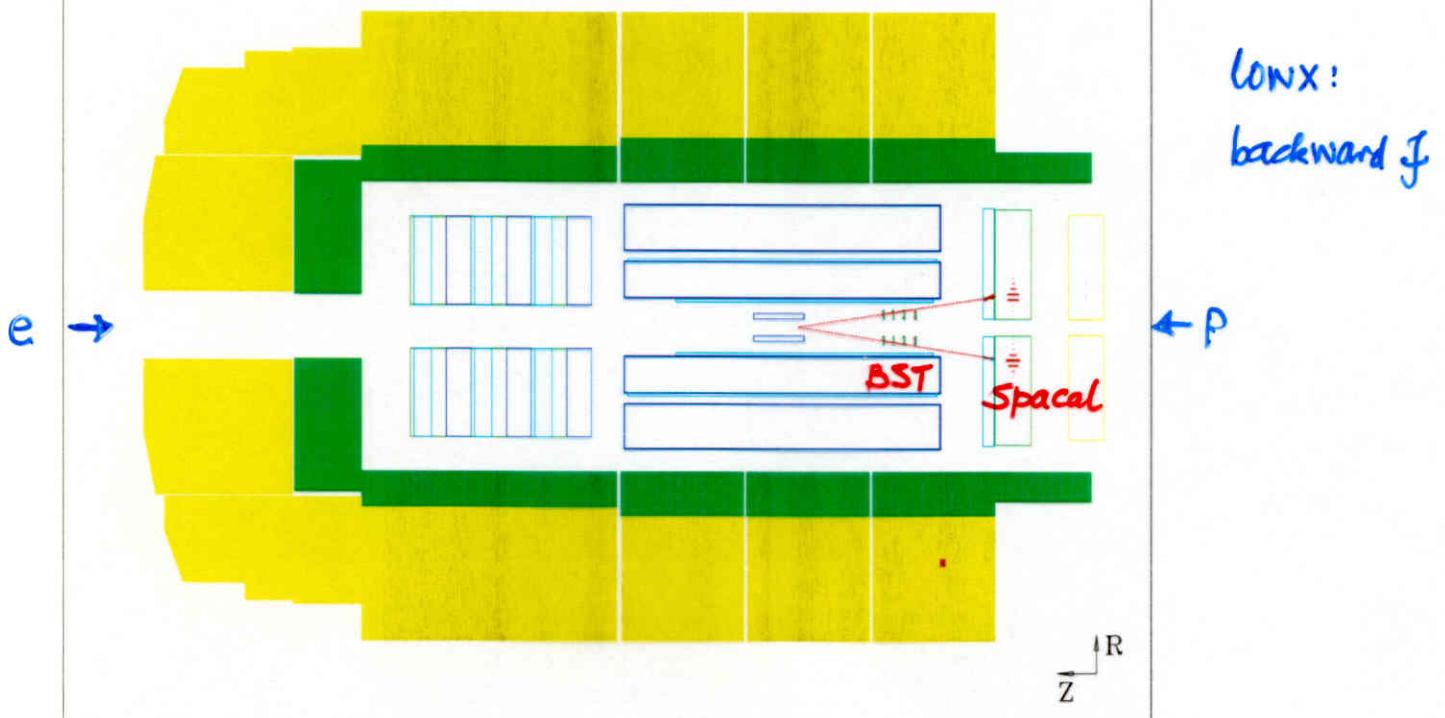
$$W^\delta, \quad \delta = 4(\alpha - 1)$$

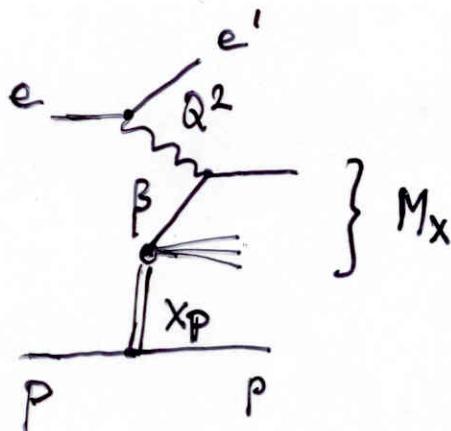
$$\delta = 0.83 \pm 0.07$$

HL data



Run 197764 Event 26200 Class: 3 10 11 12 15					Date 10/02/1998			
AST = 0	0	100	2009					
RST = C005	0	100	2089	E = -27.6 x 821.2 GeV B = 0.0 kG Run date 97/08/19 13:06				

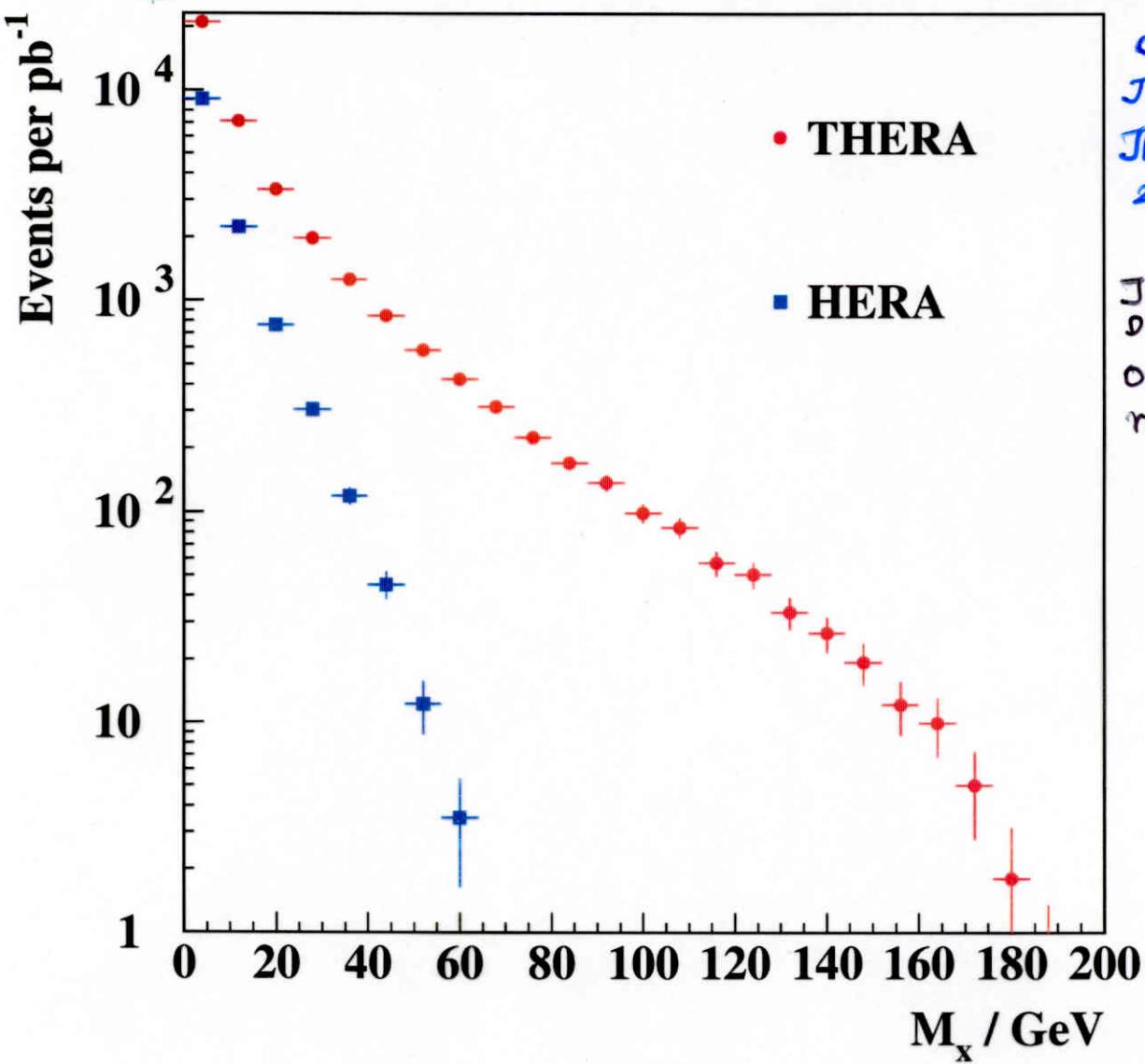




Diffraction

2g exchange?  
Saturation?

[ small  $x_F$   $\leftrightarrow$  high energy behaviour of first SC of  $\delta^* P_{el.}$  ] optical theorem.



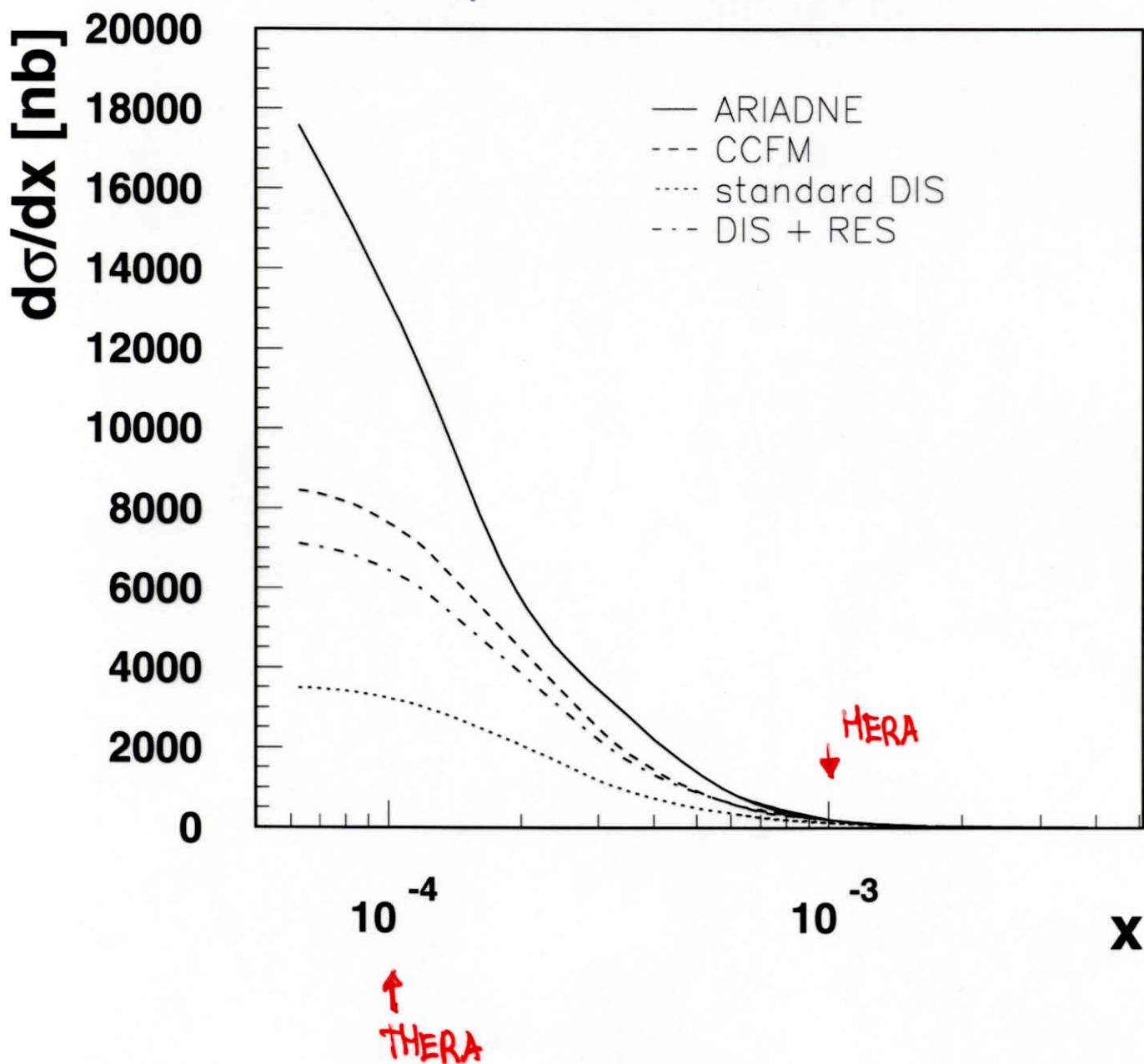
cf. e.g.  
J. Bartels  
JPhysG NPP,  
26 (2000) 481

J. Blümlein  
D. Robaschik.  
OPE - diffr.  
recently.

- diffractive parton densities at fixed  $x_P$  :  $F_2^{D_3}$
- $\beta < 0.05$  poorly explored at HERA
- $eA$ : 50% diffraction?
- hip<sub>1</sub> jets..
- diffractive  $g_b$
- factorisation
- J. Collins.

## forward jets

- ⑤ final state production - new evolution eq. at low  $x$  ?  
 (non)-  $k_T$  ordered emission of gluons. hotspots?  
 unintegrated parton distributions accessible.



- crucial:  $\vartheta_{jet}$  as small as possible  $\sim 2^\circ$  !

jets: B. Pötter

Th. book Parton showers  
Hadronisation ... !

Th. book: H. Jung, L. Loembaud

## 4. QCD Tests

$\alpha_s$

c, b

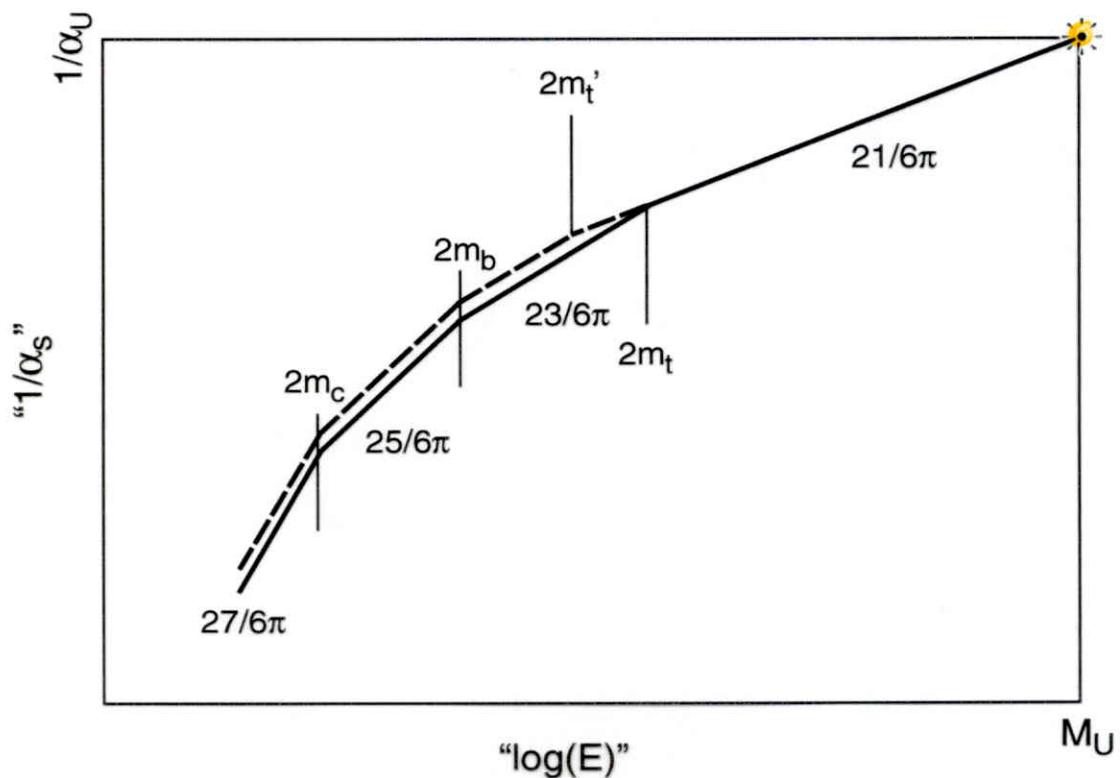
resolved  $\gamma$

## $\alpha_s$

- Large  $Q^2$ .  $\Delta \alpha_s(M_Z^2) \approx 0.001$  3loop
- scaling violations (HERA, THERA) ~~final state effects~~  
 $\delta \alpha_s \approx 0.0005$  (exp) <sup>prel.</sup> ~~ICC!~~  $\delta \alpha_s^{\text{HERA alone}} \approx 0.0020$   
 precise  $\alpha_s$ , free of final state effects  
 $\text{low } x \leftrightarrow \text{high } x$ .

\* MK, C Pascaud R Wallny  
Thesis book soon.

$$1/\alpha_s(Q^2) = 1/\alpha_u + \frac{21}{6\pi} \cdot \ln(Q/M_u) \quad \text{unification}$$



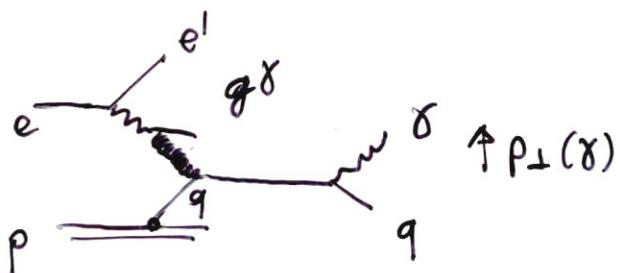
- accuracy of  $\alpha_s$  much worse than  $d, G_F, \sin^2 \theta_W$ .

huge efforts for precision  
 $d-2, \sin^2 \theta_W$  in particular!

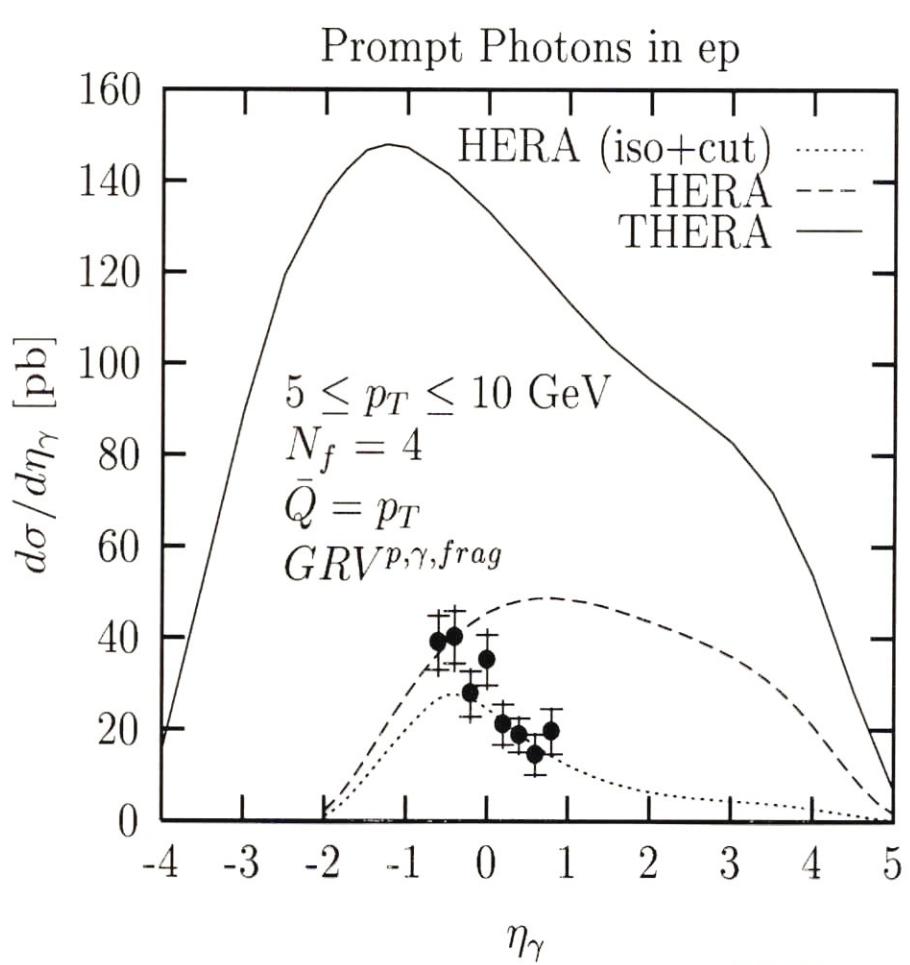
- mix gluon in DIS lower than jets  
 $\alpha_s$  DIS lower than LEP, TeV [ordinary] ?  $\beta$  light.

PRECISION!  
 low  $E_T$  HERA

# partonic structure of the photon



photoprod.  $Q^2 \approx 0$



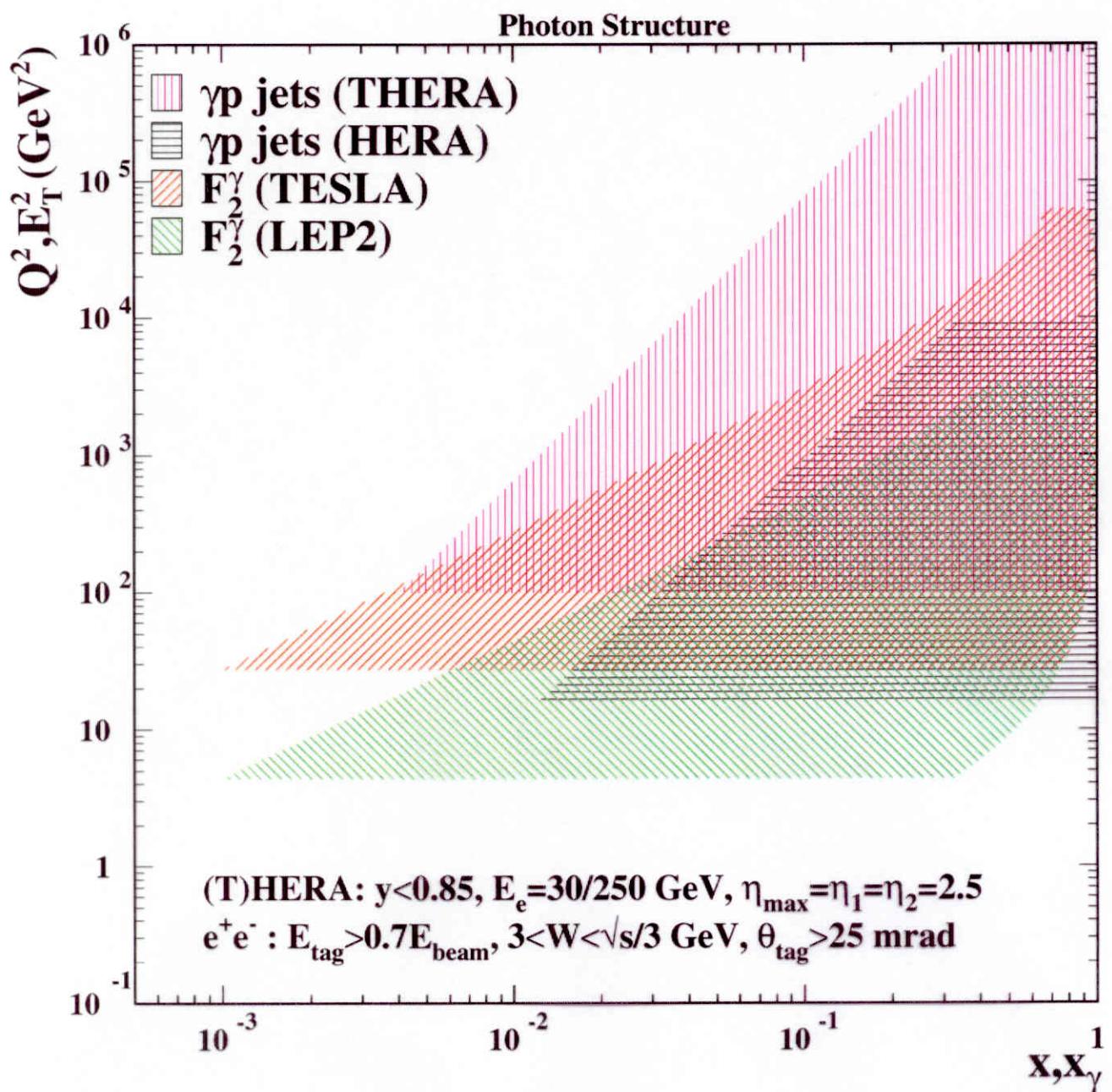
Tharabook  
M. Krawczyk  
A. Zembrzuski

$\eta_\gamma \gtrsim 0$  (fwd) :  $g\gamma q$  dominant.

study gluonic content of  $\gamma$

[~100 years after Einstein]

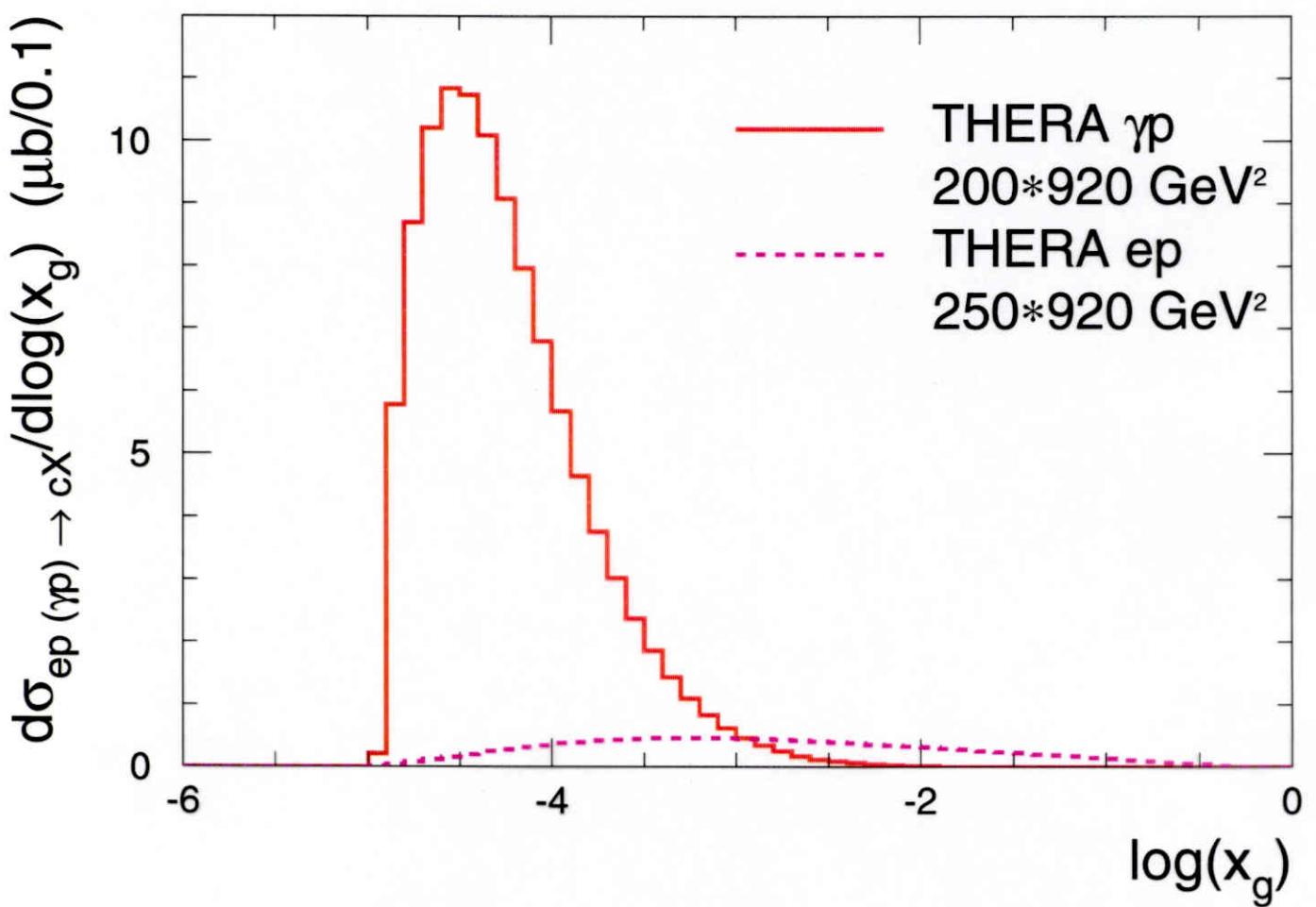
for  $\gamma$  structure    THERA - TESLA complementary  
 as HERA - LEP



- Notice  $\gamma\gamma$  for TESLA and  $\gamma p$  for THERA

[backscattered laser light]

Cf. Therabook  
 A. Gfri et al

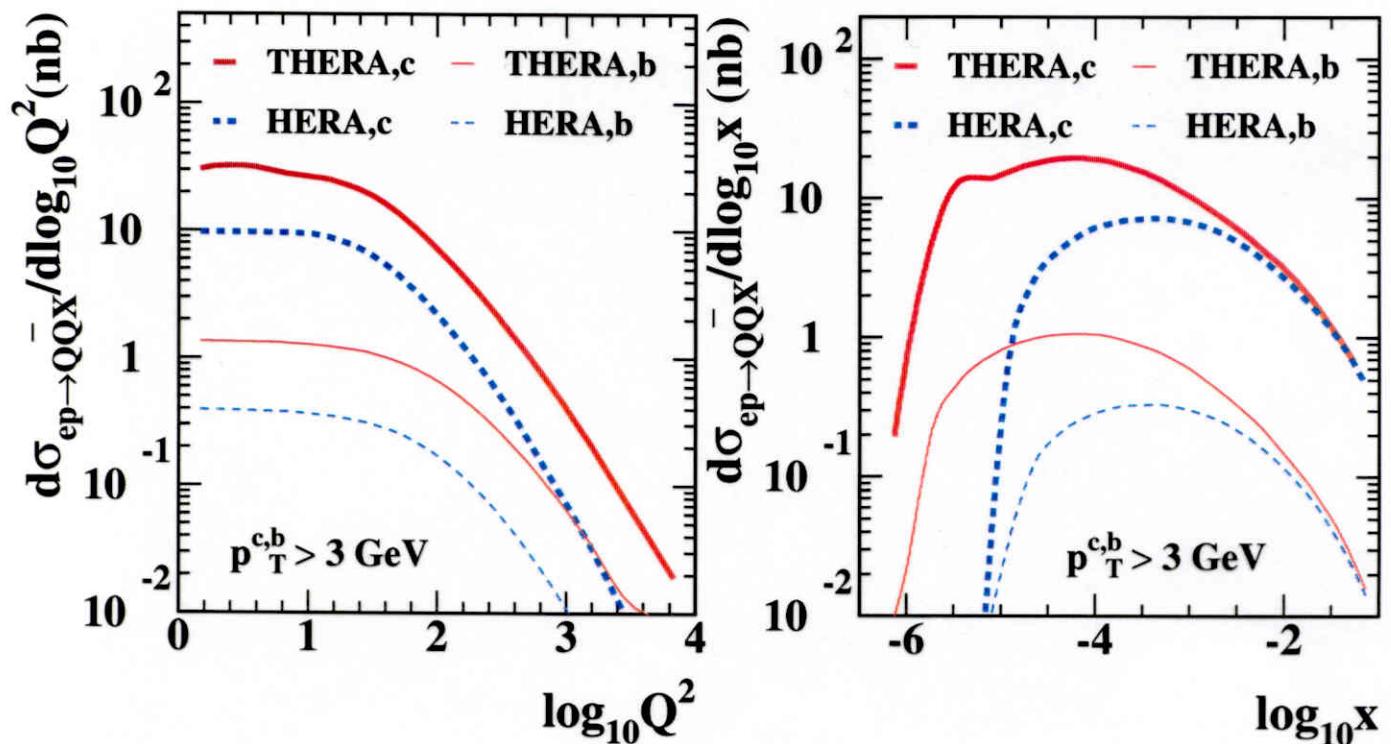


- $c, b$  cross sections much enhanced in real  $\gamma$  over virtual  $\gamma p$  scattering.

# heavy flavour electroproduction

L.Gladilin  
I.Redondo  
(Therabook.)

DIS



- enlarged range and cross section in DIS + photoproduction
  - large fraction of inclusive cross section  $\sim 30\%$  / ds
  - photon-gluon fusion  $\Rightarrow xg$  complementary
  - strange in CC
  - intrinsic charm at large  $x$  ?
  - $M_C = ?$      $100 \text{ Mev} \leftrightarrow \delta_{ds} = 0.0005$
- A NEW FIELD  
SINCE HERA  
LOW  $x$ .

WE EXPECT THAT THE SAME FEATURES  
OF CHARM PRODUCTION AT HERA  
WILL PERSIST FOR BOTTOM PRODUCTION  
AT THERA

## CONCLUSIONS

[W. Neerken  
Dec. 2000.  
thera webpage]

### 1. ELECTRO PRODUCTION OF HEAVY FLAVOURS

IS THE BEST TESTING GROUND  
OF QCD

THIS PHENOMENON IS DUE TO THE  
LIGHT CONE DOMINANCE FOR  $F_{K,c}$ ,  $F_{K,b}$

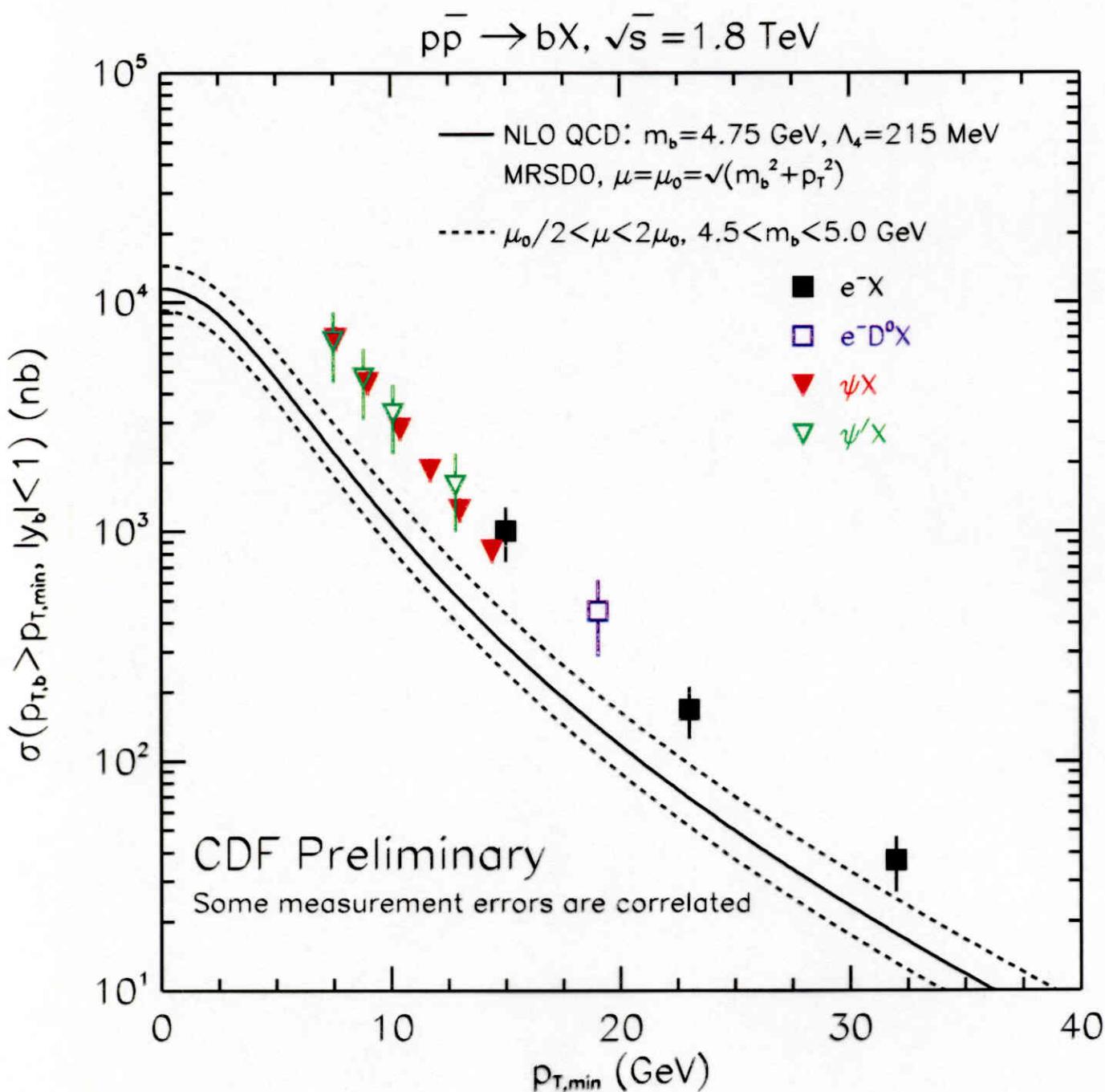
2. BECAUSE OF THE NON-RESUMMABLE  
 $\ln \frac{s}{m^2}$  TERMS IN PHOTO AND HADRO  
PRODUCTION, NNLO CORRECTIONS  
WILL NOT CLOSE THE GAP BETWEEN  
PERT QCD AND DATA  
(TOO LARGE K-FACTORS)

3. STRUCTURE FUNCTIONS AND  $e^+e^-$   
COLLINEAR SAFE OBSERVABLES ARE THE BEST  
OBJECTS TO TEST YERT. QCD.

" an embarrassment for PQCD

$b\bar{b}$  is suspect  
Tung.

beauty !



H1.  $\sigma_{vis}(ep \rightarrow b\bar{b}X \rightarrow \mu X) = (170 \pm 25) \text{ pb}$

Osaka 00

$\sigma_{NLO QCD} = (104 \pm 17) \text{ pb}$

impact parameter analysis using CST.

$\delta_N \approx 500 \mu\text{m}$

## 5. high $Q^2$

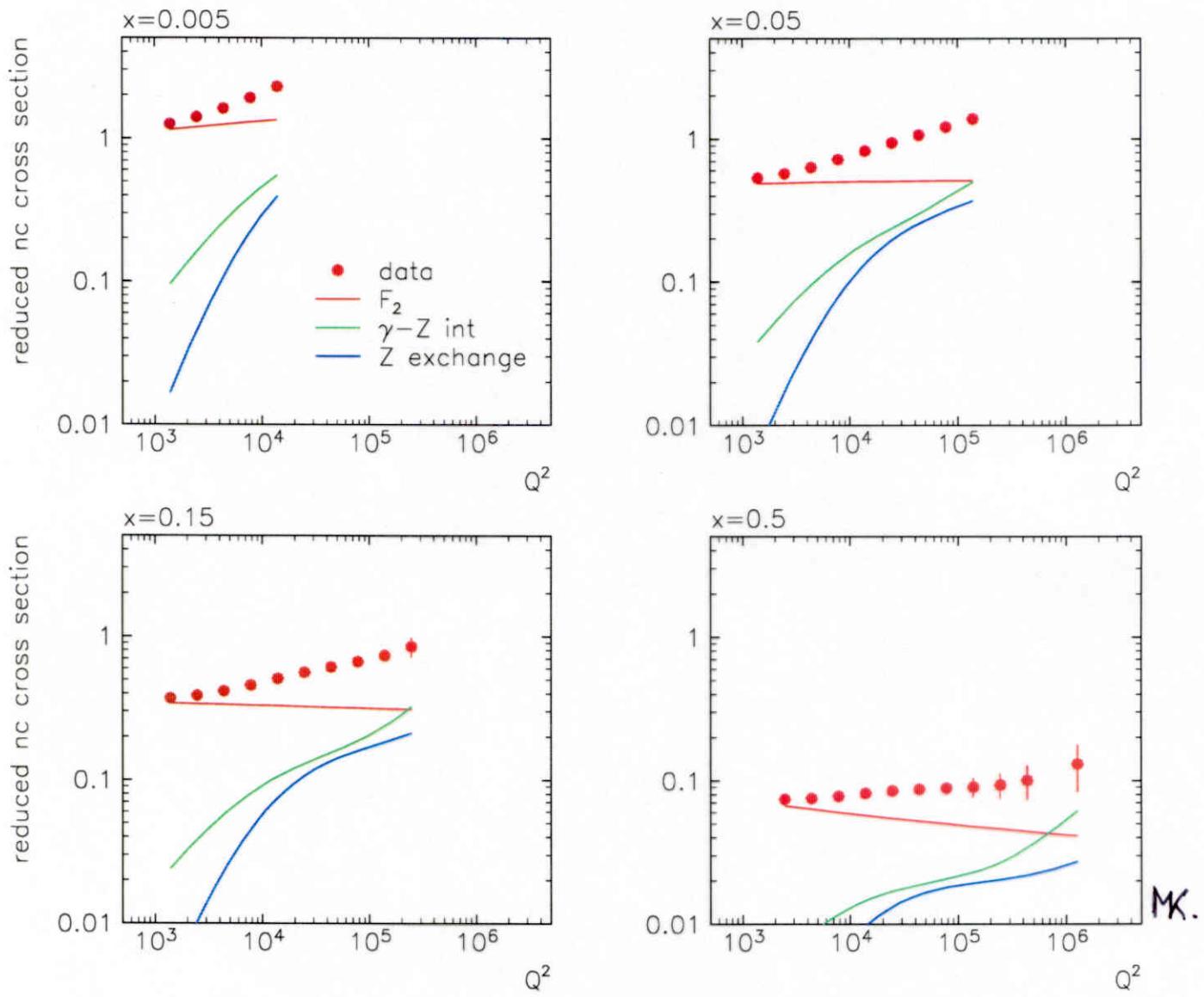
$$Q^2 = s_{xy} < 4E_e E_p$$

$$Q^2_{\text{max}} \approx 1,000,000 \text{ GeV}^2 = 1 \text{ TeV}^2$$

NC, CC

searches

high  $Q^2$



- + high precision :  $\alpha_S$  pp physics.
- + timely electroweak : light q couplings / not investigated.
- + partons u/d at high x (NC, CC)

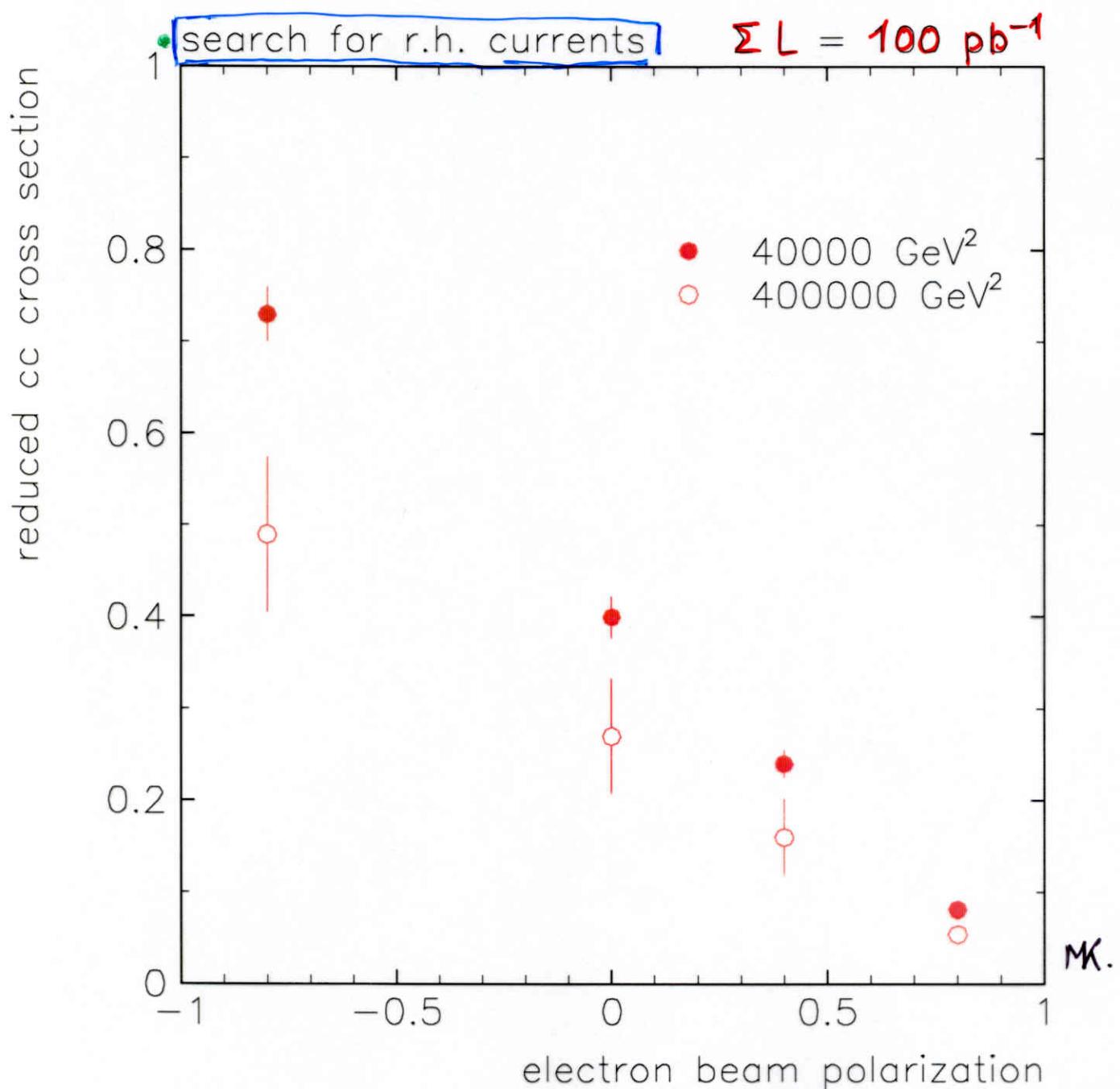
$\alpha_S \rightarrow 0$  predictable in p&QCD. / does not have to be right.

stat+syst

simulation.

$$\frac{d^2\sigma_{cc}^{\pm}}{dx dy} = \frac{G_F^2}{2\pi} \left( \frac{M_W^2}{Q^2 + M_W^2} \right)^2 \cdot S \frac{1 \pm \lambda}{2} \cdot [Y_+ W_2^{\pm} - Y_- W_3^{\pm}]$$

- high precision measurement of CC for  $Q^2 \gtrsim 10.000 \text{ GeV}^2$
- complete flavour decomposition with NC, CC.

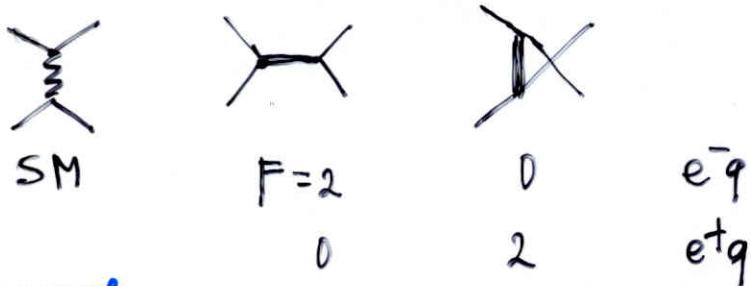


cf. K. Nagano  
Thesis book

$\uparrow$   
high TESLA !!  
polarisation ..

# Searches & Spectroscopy.

- Leptoquarks

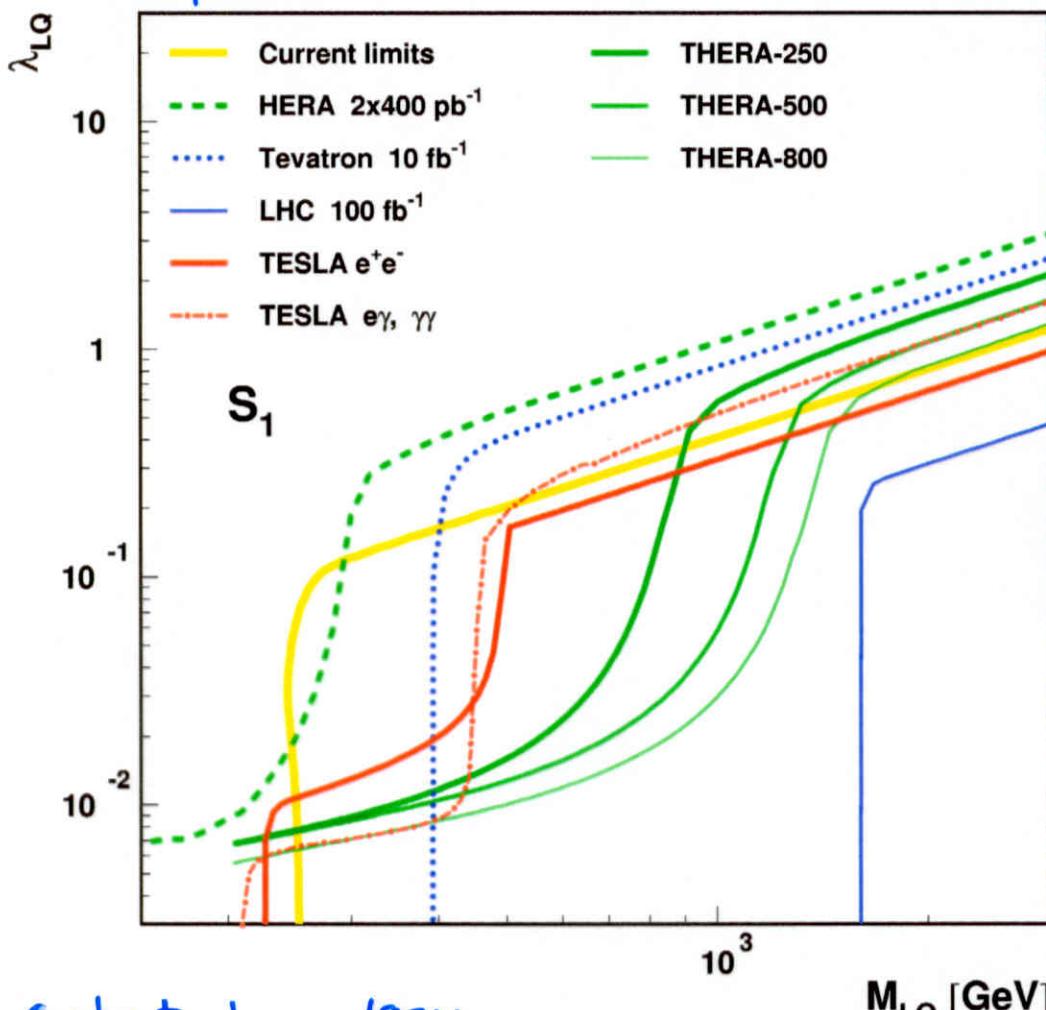


(also squarks  
in Rp SUSY)

S,V  $\rightarrow$  of final state lepton

F Compare  $e^+/e^-$   
chirality  $\lambda_e$

14 states.



- Contact i.a. 18TeV
- extra dimensions 2.8TeV

if LQ exist with  $M < 1\text{TeV}$

THERA ideal. spectroscopy  
needs large  $\mathcal{L} \gg 100\text{pb}^{-1}$

A.F. Zanecki  
Therabook

(E. Perez, M. Kase, M. Cornalba)

## 6. experimentation

kinematics

interaction

detector(s).

Single arm: 250 GeV \* 1 TeV

low  $\chi$ ,  $E_e/E_p < 1$

40 pb<sup>-1</sup>/y

double arm: 500 GeV \* 500 GeV

high  $\chi$

250 pb<sup>-1</sup>/y

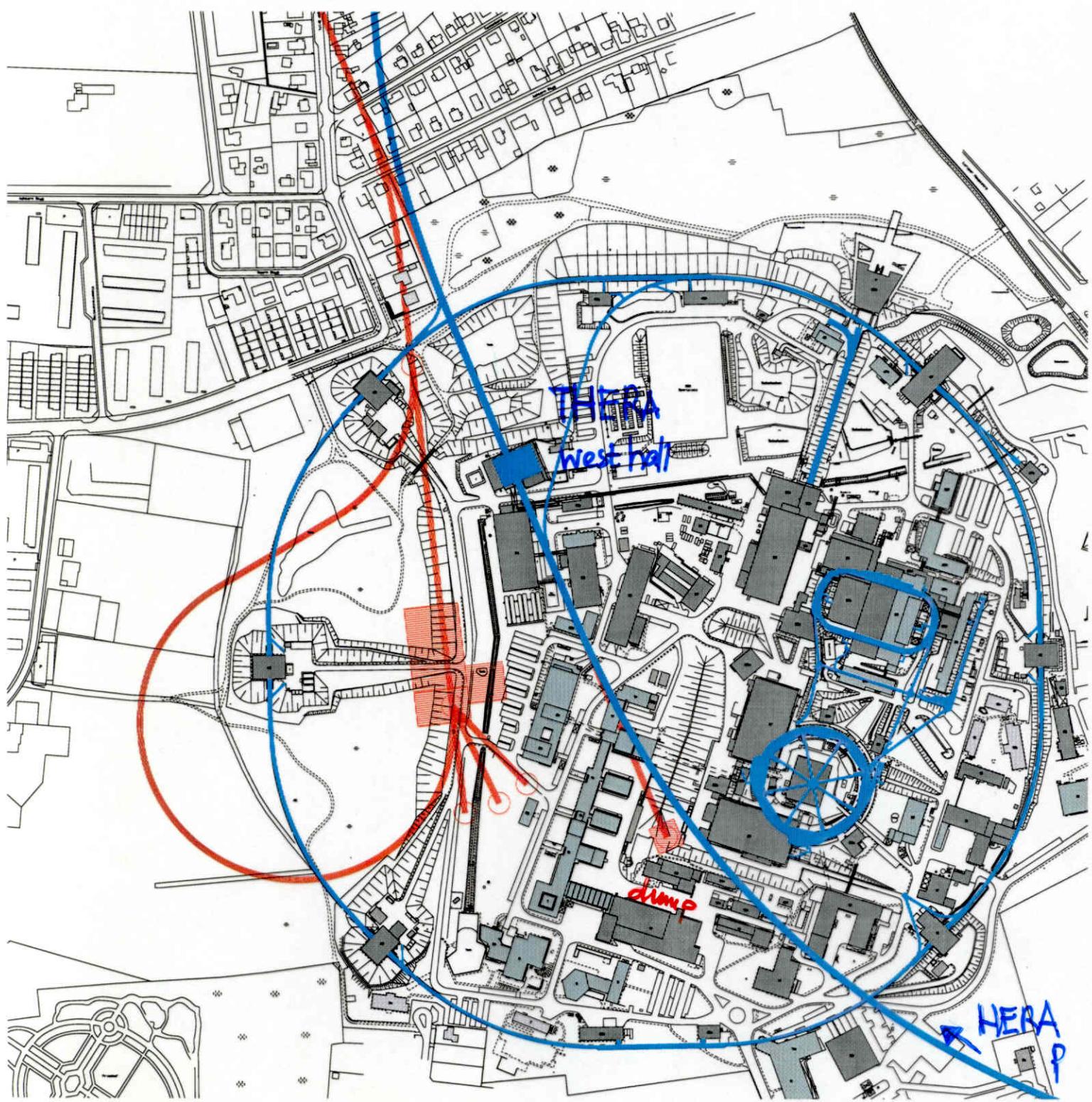
power upgrade: 800 \* 800 GeV

high  $Q^2$

160 pb<sup>-1</sup>/y

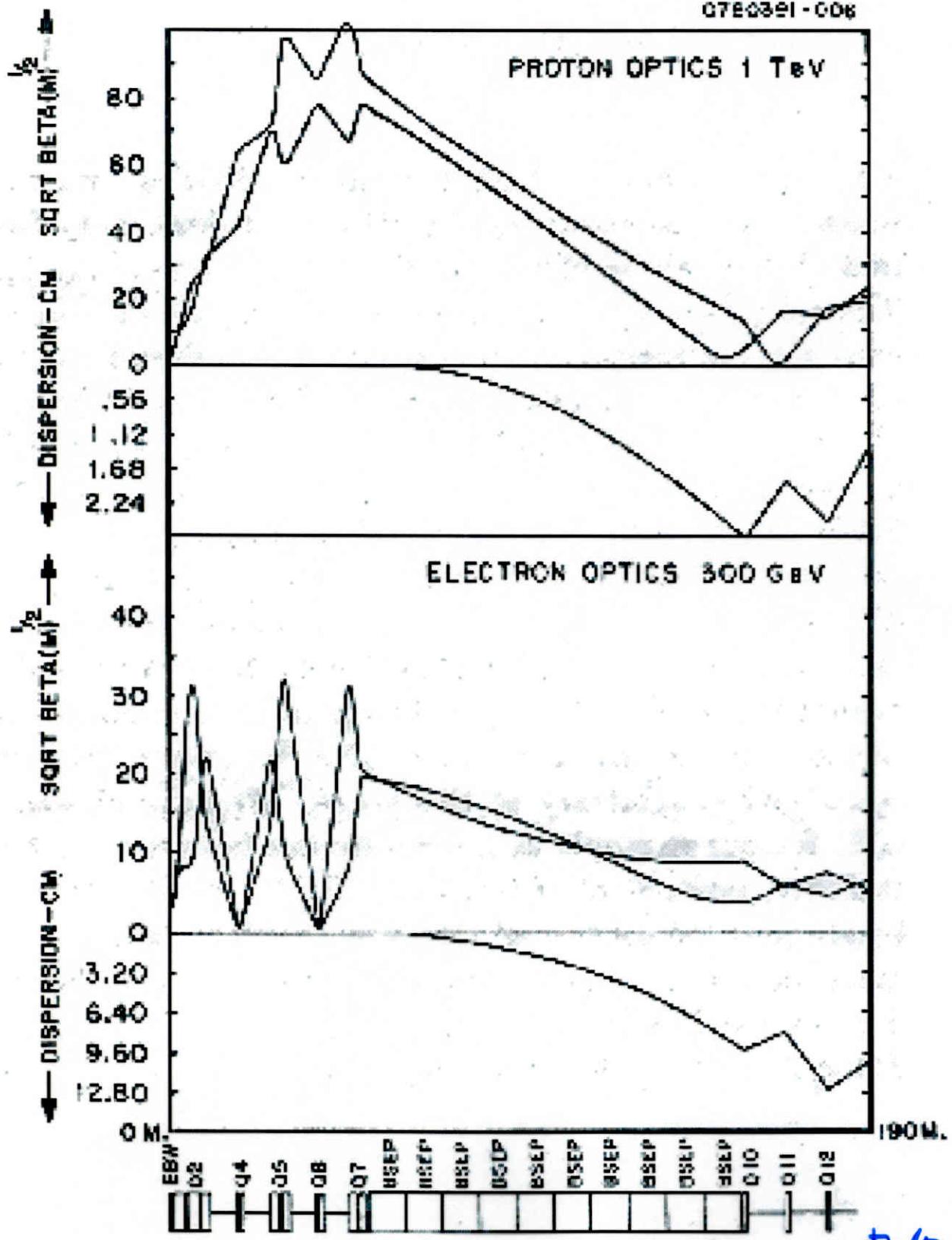
$\gamma = 200d$   $\Sigma = 60\%$   
I<sub>e</sub> const. in time!

↓ TESLA e $^\pm(\lambda)$



possible THERA interaction region

F. Willeke  
0780391-006



$E_e/E_p$  1... 1/4.

Wilk, Willeke, Tigner  
IEEE S, Fr. 99

R. Brinkmann  
Ankara Workshop  
M. Dohme  
DESY M 95-11.

# THERA Machine Parameters

electron beam parameters	
electron energy	$E_e = 250 \text{ GeV}$
number of electrons per bunch	$N_e = 2 \times 10^{10}$
bunch length	$\sigma_{se} = 0.3 \text{ mm}$
invariant emittance	$\varepsilon = 100 \times 10^{-6} \text{ m}$
beta function at IP	$\beta_{x,y} = 0.5 \text{ m}$
electron tune shift	$\Delta\nu_y = 0.228$
disruption	$D = 0.02$
bunch spacing	$t_{be} = t_{bp} = 211.37 \text{ ns}$
RF frequency	$f = 1301 \text{ MHz}$
accelerating gradient	$g = 23.4 \text{ MV/m}$
beam pulse length	$T_p = 1.19 \text{ ms}$
number of bunches	$56 \times (94 + 6 \text{ empty bunches})$
duty cycle	$d = 0.5\%$
repetition rate	$f_r = 5 \text{ Hz}$
beam power	$P_b = 22.6 \text{ MW}$
proton beam parameters	
proton energy	$E_p = 1 \text{ TeV}$
number of protons per bunch	$N_p = 10^{11}$
number of bunches	$N_{pb} = 94$
beam current	$I_p = 71 \text{ mA}$
bunch length	$\sigma_p = 10 \text{ cm}$
beta functions at IP	$\beta_{xp}^* = 10 \text{ cm}$
normalised emittance	$\varepsilon_p = 1 \times 10^{-6} \text{ m}$
IBS growth time transv./long.	$\tau_s = 2.88 \text{ h}, \tau_x = 2.0 \text{ h}$
collider parameters	
hourglass reduction factor	$R = 0.9$
crossing angle	$\theta = 0.05 \text{ mrad}$
luminosity	$L = 4.1 \times 10^{30} \text{ cm}^{-2} \text{ s}^{-1}$

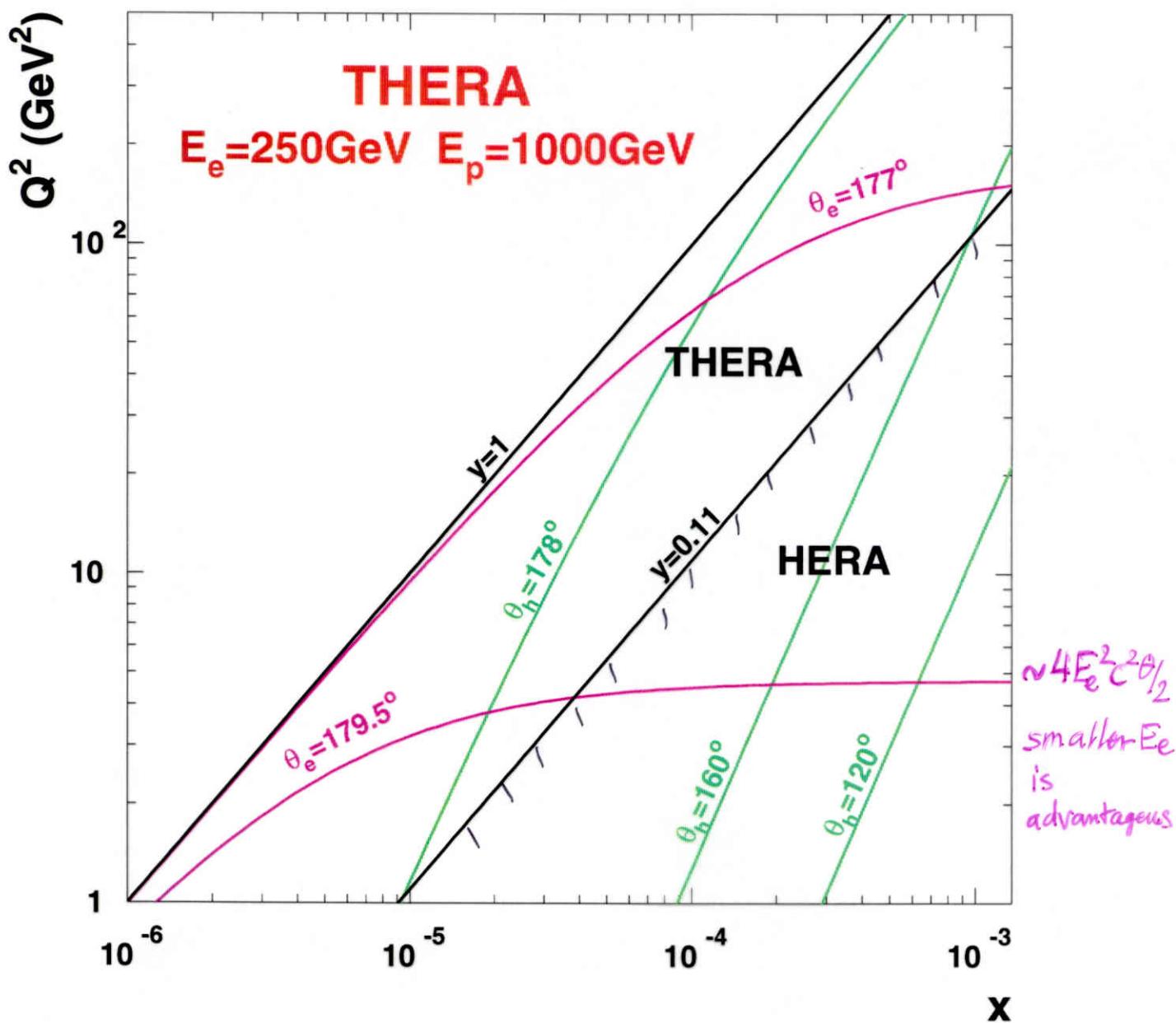
may need  
cooling  
in PETRA  
\* 2-3

beam sep in long defoc. quadrupole  
no upstream synchr. rad., pipe radius 2cm  
detector shot in z !

low  $x$  at THERA

$$E_e' \approx (1-y) \cdot E_e \quad \text{large}$$

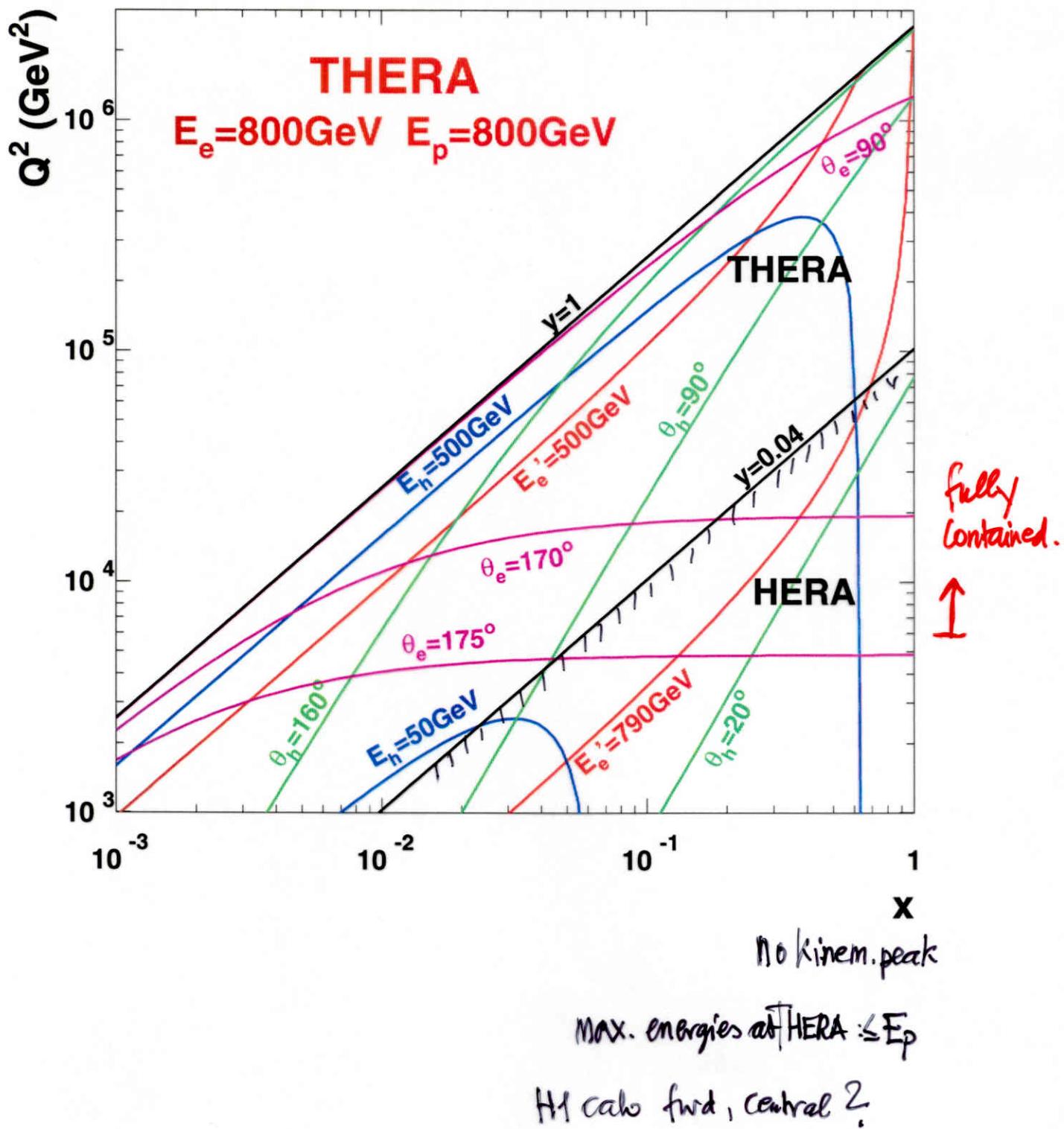
$$E_h \approx y \cdot E_e \quad \text{large}$$



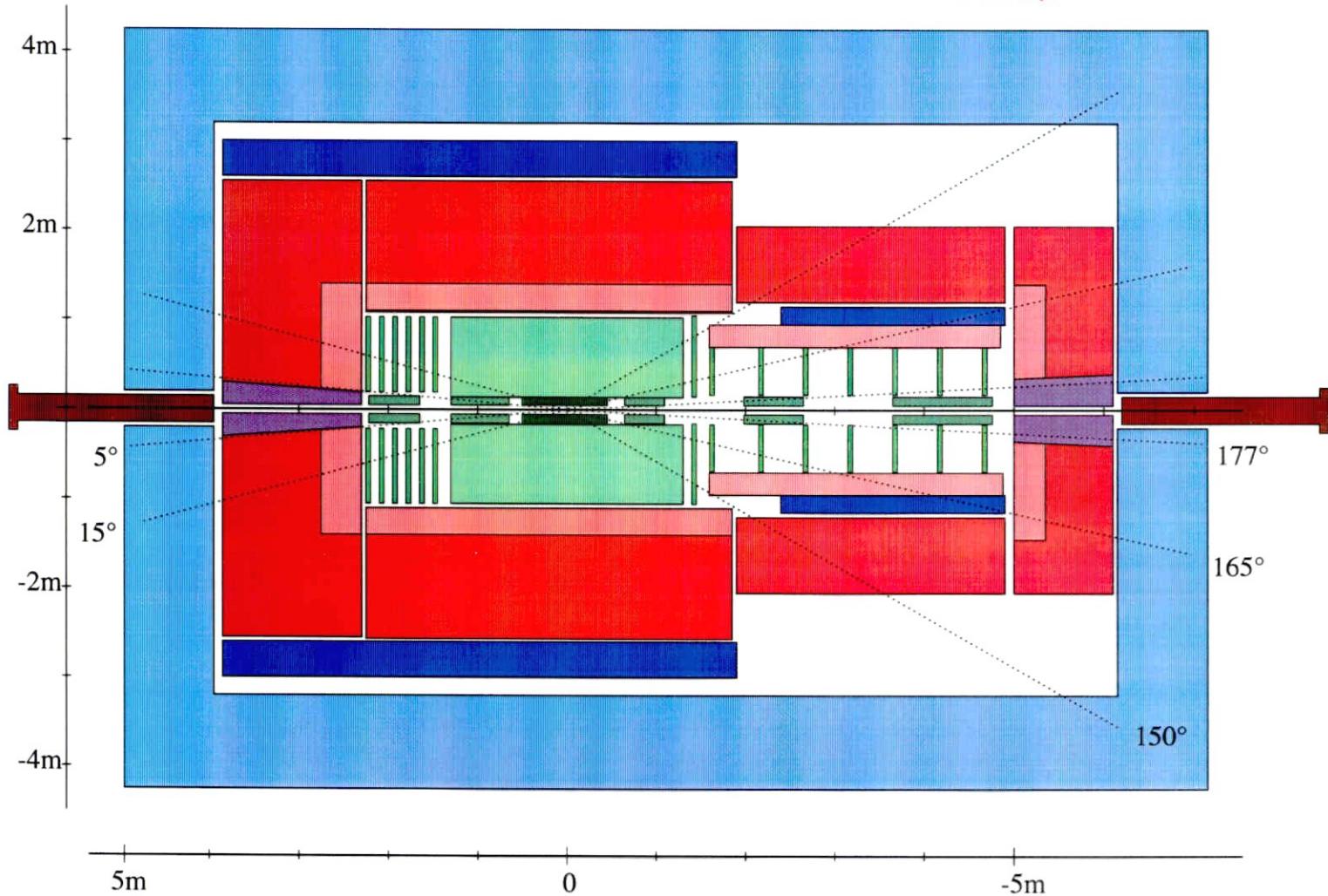
tracking & calorimeter  
near pipe

MC & resolution studies made

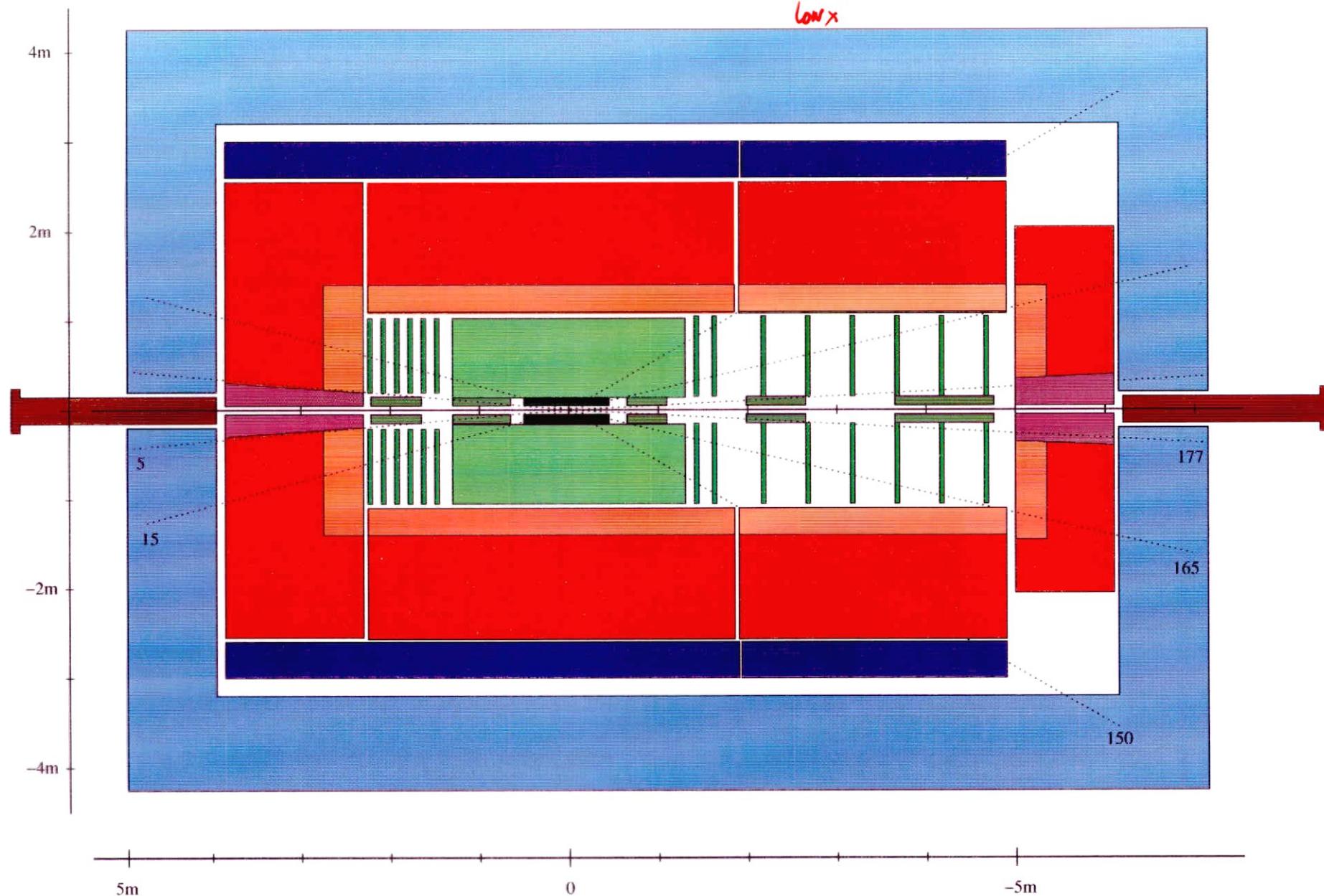
$m/Q^2$  kinematics.



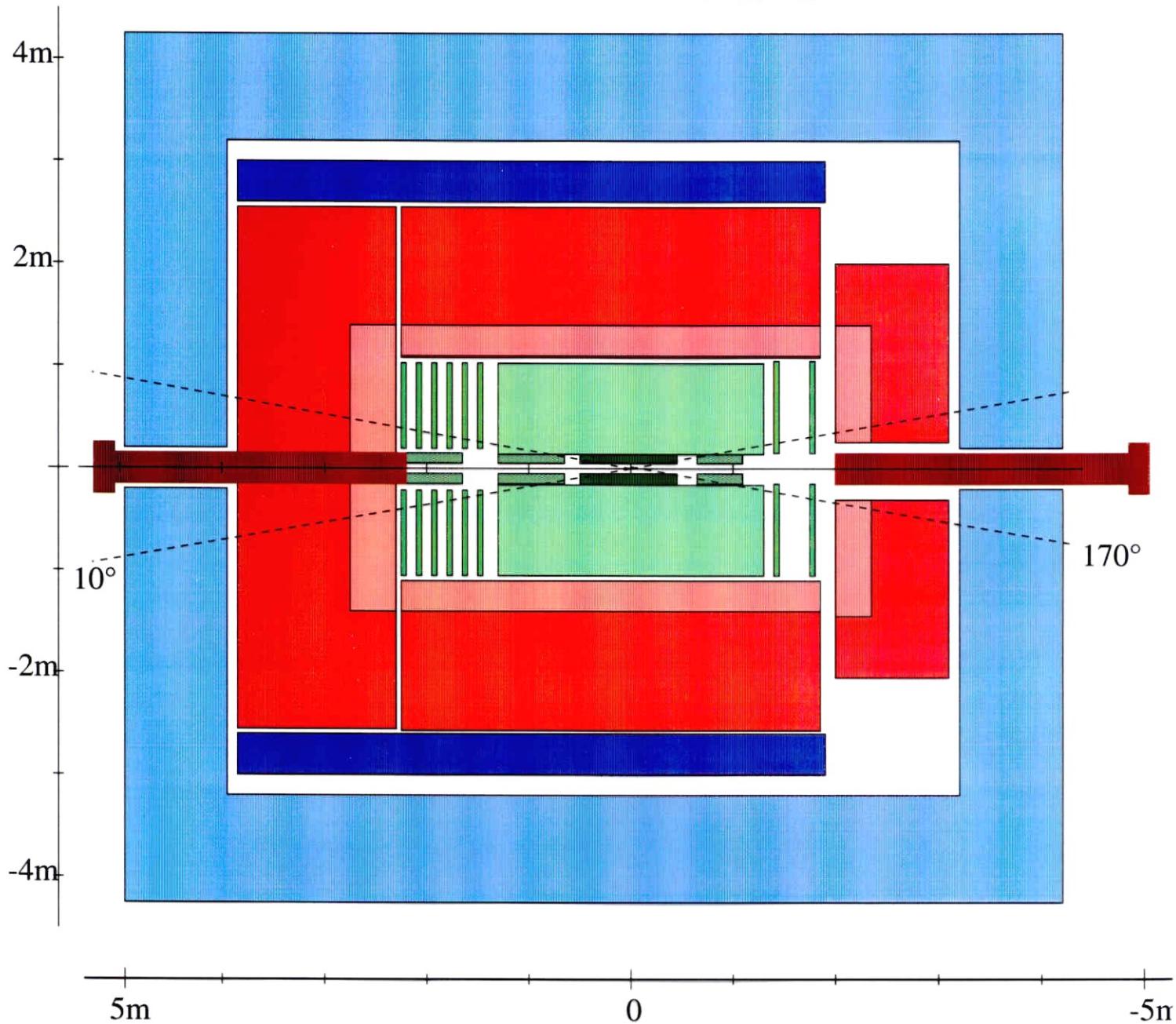
THERA DETECTOR, low x *Y1 . TDR .*



**THERA DETECTOR Y2 .**  
*low x*



## THERA DETECTOR, high $Q^2$



- TESLA & HERA match in i.a. space  
& collision time  
thus
- HERA unique, cost effective facility  
for investigating matter structure  
down to  $10^{-19}$  m
- a rich, broad research programme
  - strong i.a. at high parton densities
  - precision tests of QCD in small+large dimensions
  - exploration of new phenomena
- attractive complement to  $p\bar{p}$  &  $e^+e^-$  at  $S \sim 1$  TeV  
and the natural successor of HERA
- including its options  $\vec{e}p$ ,  $eA$   
and (new) real  $\gamma N$  scattering.
- its realization requires courage  
and dedicated proton accelerator R&D.

