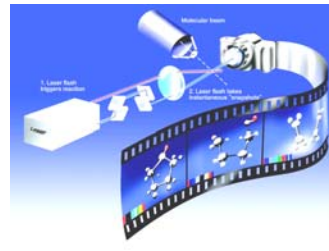


## European XFEL Project overall status & accelerator complex

R. Brinkmann, DESY -M-  
For the XFEL Team



R. Brinkmann  
Project status June 2008

## Introduction



Oct 2002 : XFEL supplement to TESLA TDR → Feb 2003 approval by German government to realize the XFEL as European project with at least 40% funding contributions from partners → **intense preparation work on technical design, industrialization of components, evaluation of cost/schedule, international project organization**

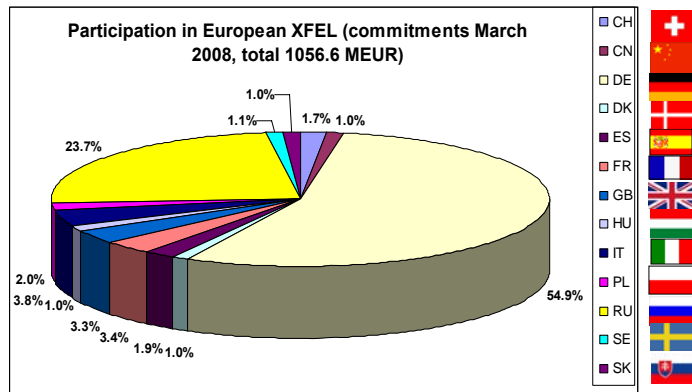
July 2006: completion of XFEL TDR, submitted to and approved by International Steering Committee → **986M€/y2005 construction cost (+preparation & commissioning cost), negotiations of funding contributions continuing**

June 5, 2007: Official project start announced on basis of initially de-scoped start version at 850M€/y2005 construction cost → **launch tender process for civil construction, finalization of legal documents & prep of XFEL GmbH foundation, negotiations of in-kind contributions**

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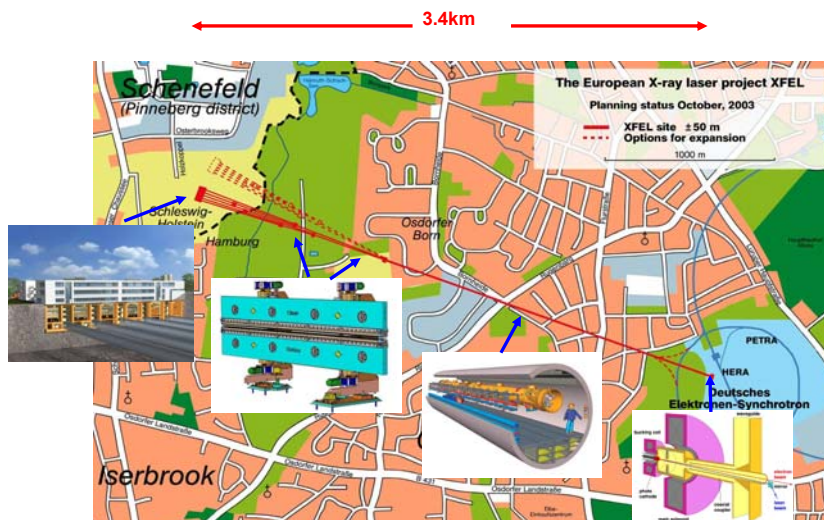
## Status of financial commitments to European XFEL project

Includes ~90 M€ project preparation phase & commissioning costs



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## Overall layout of the European XFEL



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## XFEL site in Hamburg/Schenefeld



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## ... after construction (computer simulation)



Civil construction tender process  
ongoing – place orders autumn 2008

Building Phase 1

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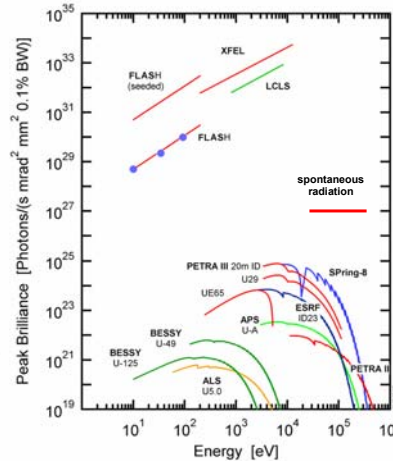
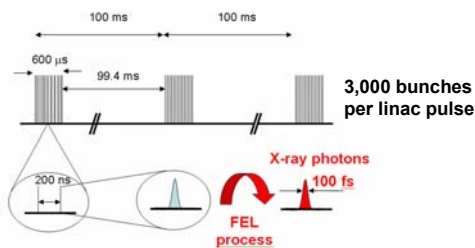
## Properties of XFEL radiation

X-ray FEL radiation (0.2 - 12.4 keV)

- ultrashort pulse duration <100 fs (rms)
- extreme pulse intensities  $10^{12}$ - $10^{14}$  ph
- coherent radiation  $\times 10^9$
- average brilliance  $\times 10^4$

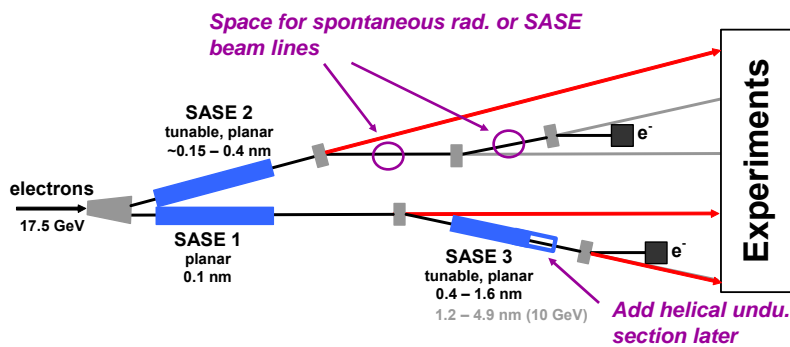
Spontaneous radiation (20-100 keV)

- ultrashort pulse duration <100 fs (rms)
- high brilliance



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## Beam lines in start version



Additional initial cost saving by shortening  
s.c. linac 20 → 17.5 GeV

→ Photon wavelengths below 0.1 nm design  
value require linac gradient above 23.6  
MV/m design value

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## Selection of first instruments

Instrument	Brief description of the instrument
SPB	Ultrafast Coherent Diffraction Imaging of Single Particles, Clusters, and Biomolecules – <b>Structure determination of single particles: atomic clusters, bio-molecules, virus particles, cells.</b>
MID	Materials Imaging & Dynamics – <b>Structure determination of nano- devices and dynamics at the nanoscale.</b>
FDE	Femtosecond Diffraction Experiments – <b>Time-resolved investigations of the dynamics of solids, liquids, gases</b>
HED	High Energy Density Matter – <b>Investigation of matter under extreme conditions using hard x-ray FEL radiation, e.g. probing dense plasmas.</b>
SQS	Small Quantum Systems – <b>Investigation of atoms, ions, molecules and clusters in intense fields and non-linear phenomena.</b>
SCS	Soft x-ray Coherent Scattering – <b>Structure and dynamics of nano-systems and of non-reproducible biological objects using soft X-rays.</b>

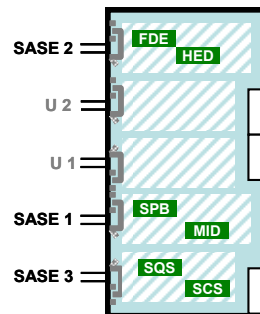
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## Distribution of first instruments

Source	Photon beam line characteristics
SASE 1	FEL radiation ~12 keV High coherence Spontaneous radiation (3 <sup>rd</sup> , 5 <sup>th</sup> harmonics)
SASE 2	FEL radiation 3-12 keV High time-resolution Spontaneous radiation (3 <sup>rd</sup> , 5 <sup>th</sup> harmonics)
SASE 3	FEL radiation 0.25 – 3 keV; High flux FEL radiation 0.25 – 3 keV; High resolution



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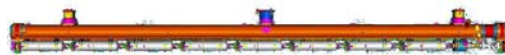
10

## Photon beam systems developments

- Undulators: prototyping ongoing (synergy with PETRA-III), studies of mech. Tolerances, temperature stabilization, ...
- Photon diagnostics: conceptual design & tests of beam diagnostics, photon beam based alignment for undulator sections, ...
- Investigations of photon beam transport systems
- 2D-Detectors: major challenge e-beam time structure, R&D program launched in two consortia (HPAD, LPD), 3<sup>rd</sup> under discussion (DEPFET)
- DAQ work package recently established & active

## Accelerator complex

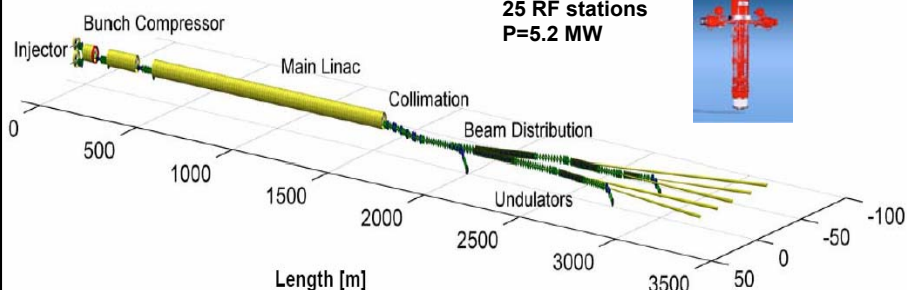
100 accelerator  
modules



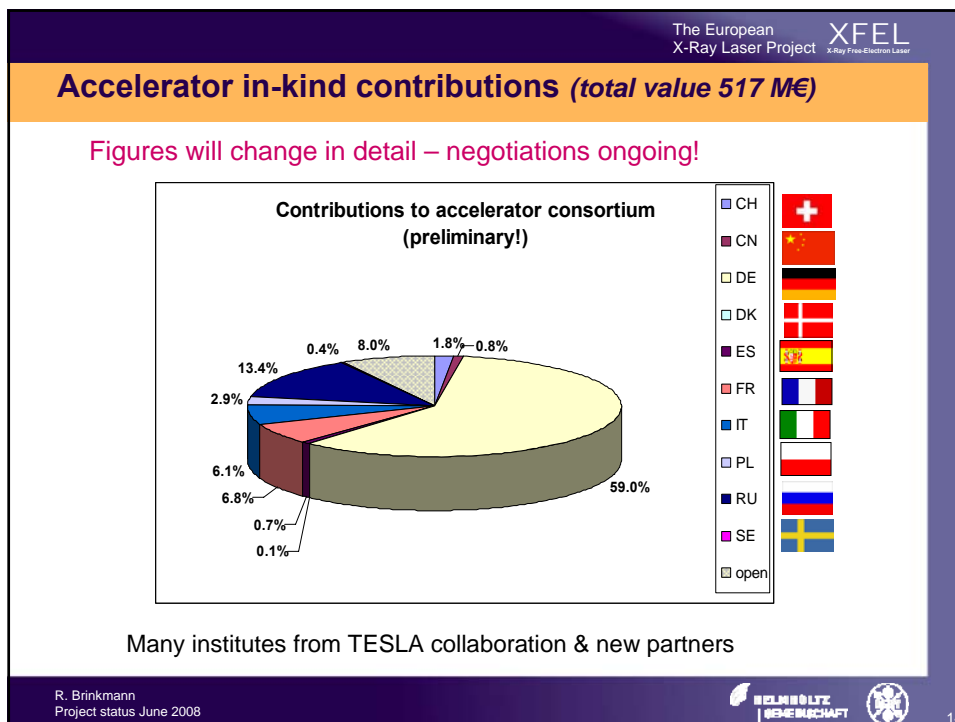
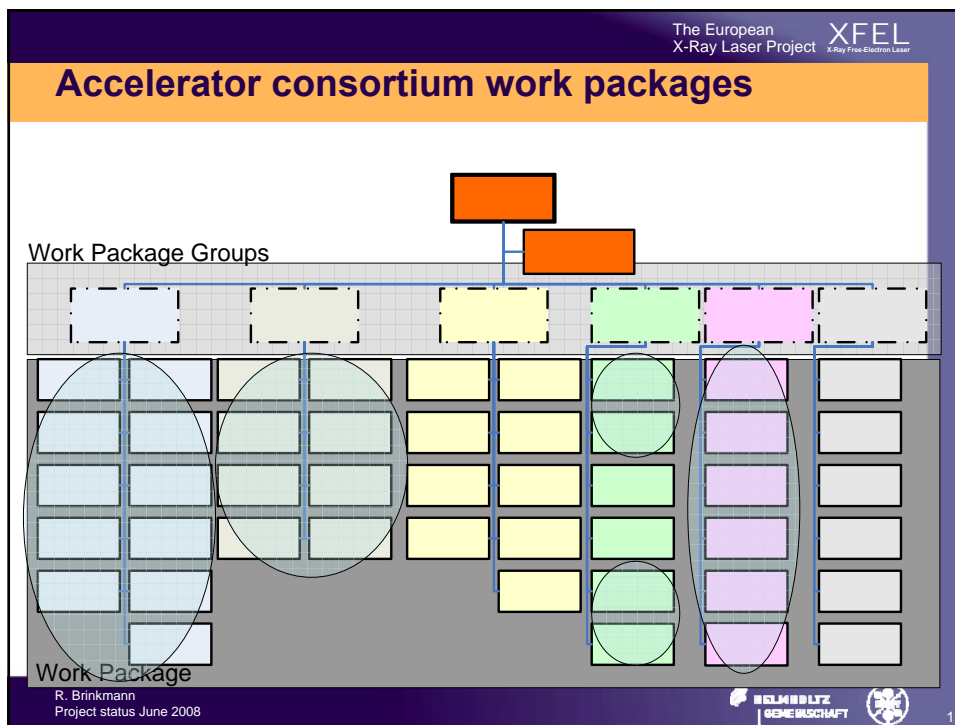
800 1.3 GHz cavities  
 $g=23.6$  MV/m



25 RF stations  
 $P=5.2$  MW







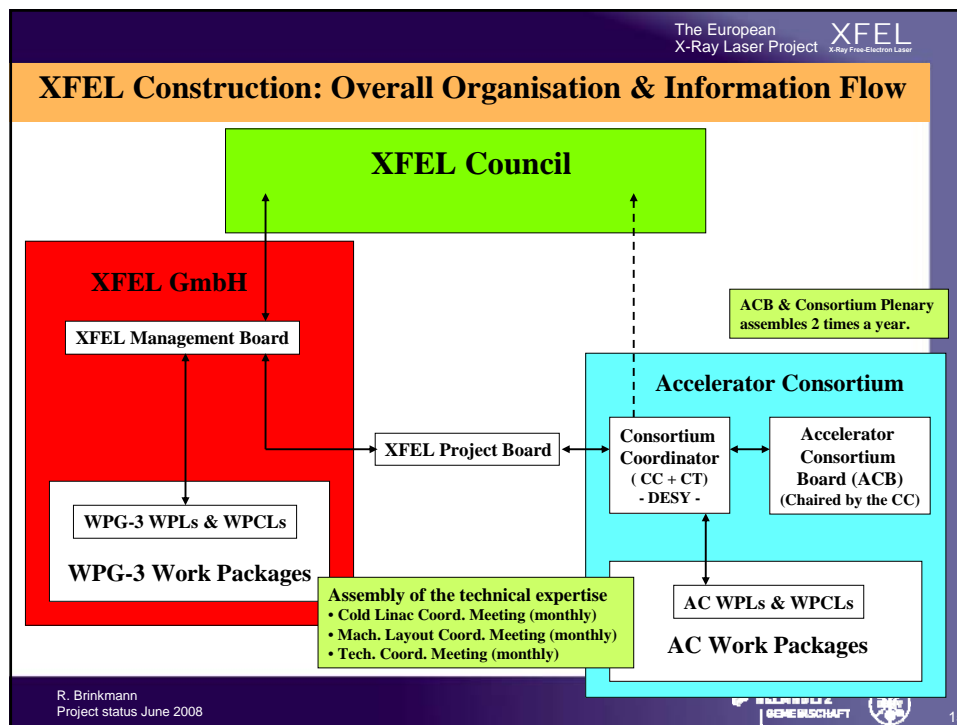
PG-1:  
NAC

WP-01  
RF System

WP-02:  
Low Level RF

WP-03:  
Accelerator  
Module

WP-04:  
SC Cavities<sup>7</sup>



The European X-Ray Laser Project **XFEL**  
X-Ray Free-Electron Laser

## Cavity Fabrication

**Half cells** are produced by **deep drawing**.

**Annealing** is next to achieve complete re-crystallisation.

**Dumb bells** are formed by **electron beam welding**.

**RF measurements** support visual **inspection**.

After proper **cleaning** eight dumb bells and two end group sections are assembled in a precise fixture.

All **equator welds** can be done in one production step.

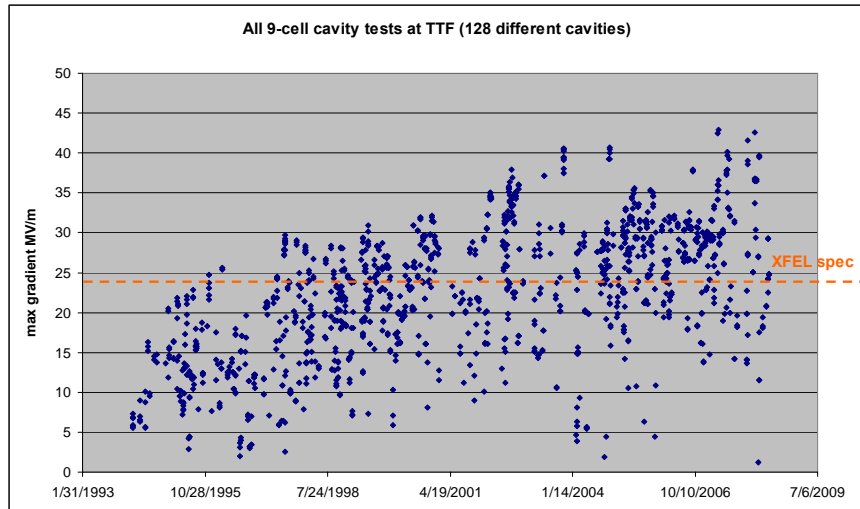
Engineering Data Management Systems (EDMS) is used for the **documentation** of the cavity fabrication process.

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## s.c. cavities – all measurements @TTF since start of TESLA collaboration



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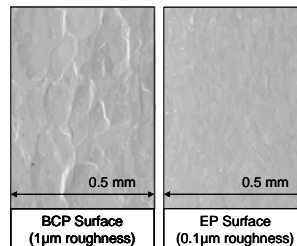
## Cavity Preparation (Electrolytical Polishing)



**Electro-polishing (EP)** instead of the standard chemical polishing (BCP) eliminates grain boundary steps.

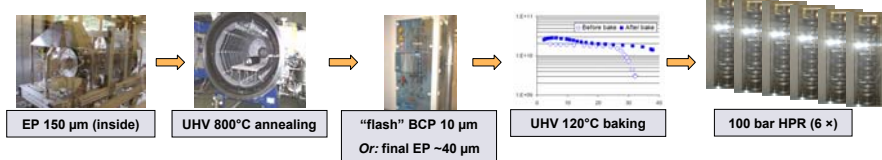
Gradients above 35 MV/m at Q values above  $10^{10}$  were achieved in 9-cells at DESY.

The highest gradient achieved was 42 MV/m (single cell).



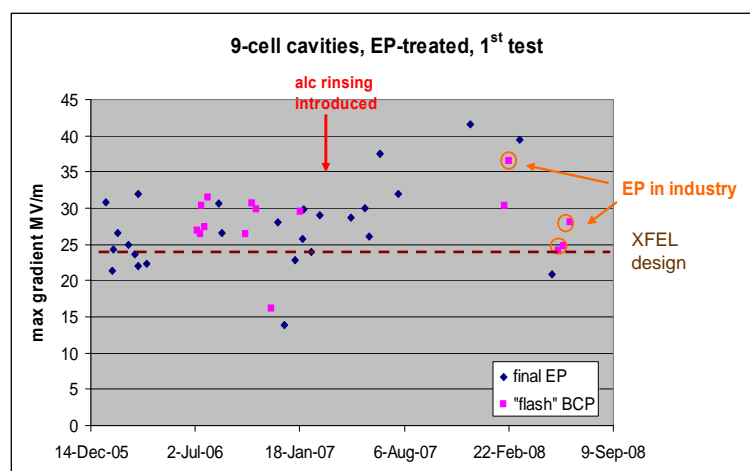
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## Cavity preparation cont'd

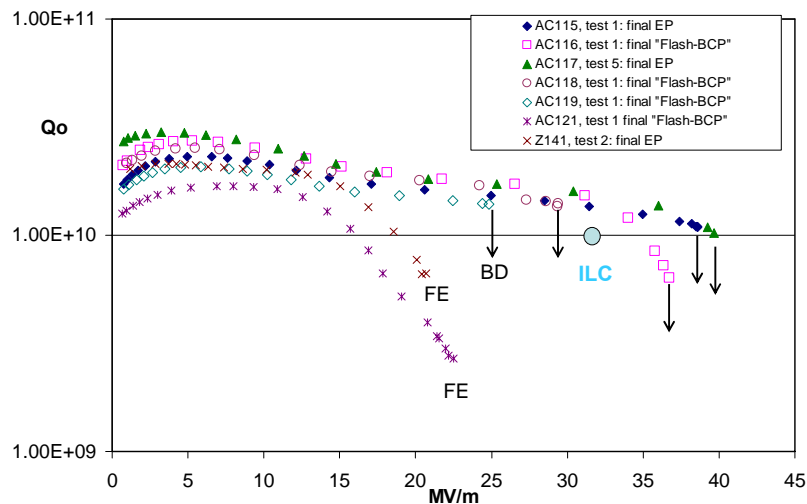


- Industrialization of EP ongoing: several cavities received from each of two companies, 4 cavities tested so far

## Cavities since Jan 2006, 1<sup>st</sup> test



## $Q_0$ vs gradient: best results with final ep



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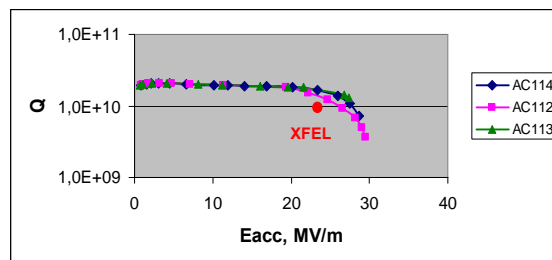
## Alternative fabrication – large grain Nb

Fabrication from large-grain Niobium – cut sheets directly from ingot (method pioneered at JLAB)

After initial good results with single cells, fabricated and tested three 9-cell cavities – only BCP-treated, no EP!



→building 6 more cavities,  
possibly alternative  
fabrication/treatment procedure  
→Could later choose the more  
economic method for industrial  
production



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## Cavity string & module assembly



Using experience gained at DESY and results of industrial studies, the assembly facility for all 100 XFEL modules will be set up at the CEA-Saclay site



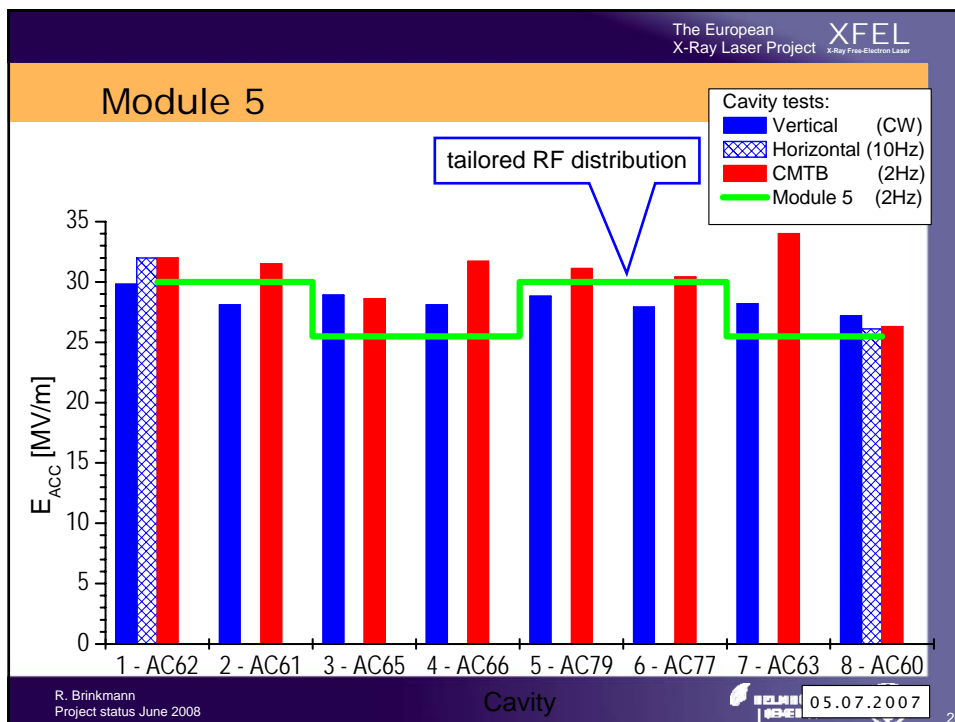
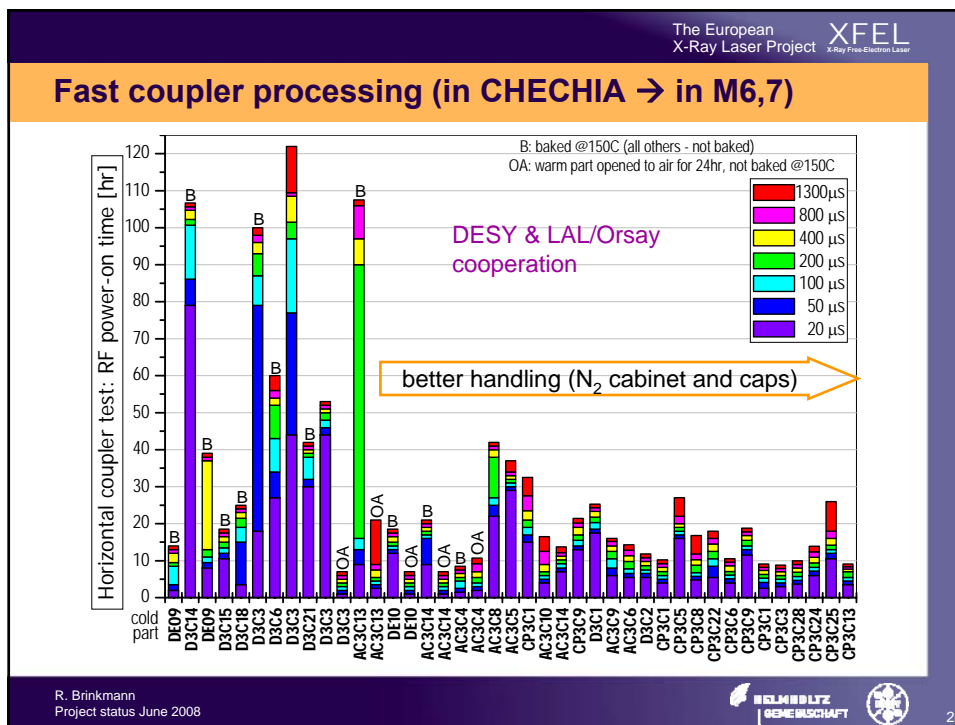
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## Operation of CMTB (*cryo module test bench*)

- Three modules tested on CMTB  
→ FLASH
- Positive experience for later series tests:
  - Fast conditioning of RF-power coupler
  - Hardly any additional conditioning in FLASH linac necessary
- Good performance of the modules  
→ **design beam energy reached in FLASH**

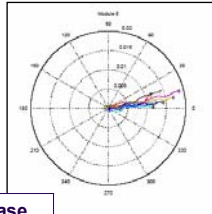


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## New pre-adjusted waveguide system tested at FLASH/ACC6

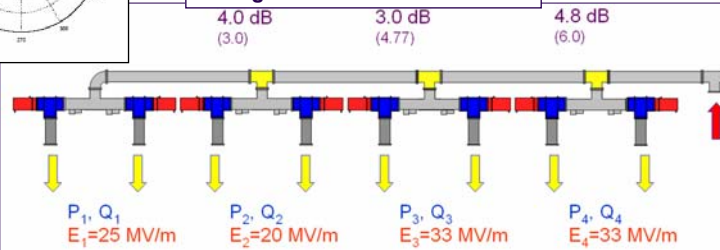
Power distribution and phase distribution for the individual cavities almost perfect



Initial phase distribution



Waveguide distribution ACC6



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## RF system – hor. Klystron



Toshiba E3736H at test stand in August 2007 at Toshiba in Nasu, Japan

### Test Results (Toshiba) *(design)*

Peak Output Power at 117kV (MW)	10.3 (10)
Efficiency (%)	~67 (65)
Beam Pulse Length (ms)	1.7
RF Pulse length (ms)	1.5 (1.5)
Repetition Rate (pps)	10 (10)
Saturation Gain (dB)	50

- Factory Acceptance Test (FAT) in Nasu successful on August 22/23, 2007
- Klystron arrived at DESY on 18<sup>th</sup> Sept.
- Site Acceptance Test (SAT) at DESY ongoing

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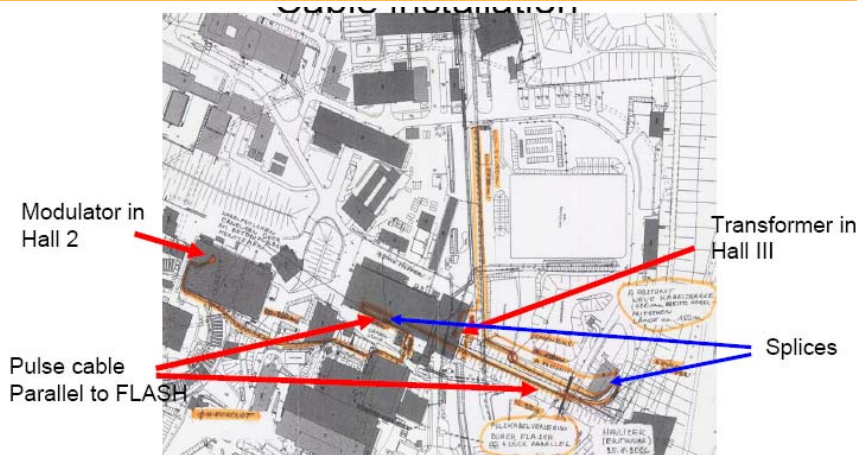


## Modulator prototyping – test stand at Zeuthen



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## Pulse cable test in FLASH



→ No perturbation of FLASH operation due to EMI from pulse cables

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## Tunnel mock-up completed and installations ongoing



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## Injector R&D - PITZ



August 2007:

$$\epsilon_{x,n} = 1.25 \pm 0.19 \text{ mm mrad} @ 1\text{nC}$$

$$\epsilon_{y,n} = 1.27 \pm 0.18 \text{ mm mrad}$$

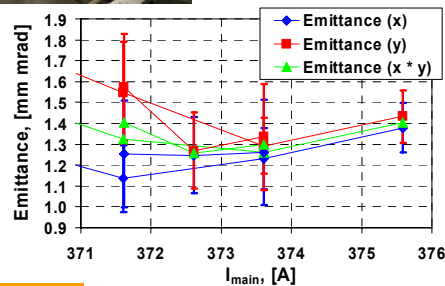
for 100 % RMS emittance !

Cut of large-amplitude tails:

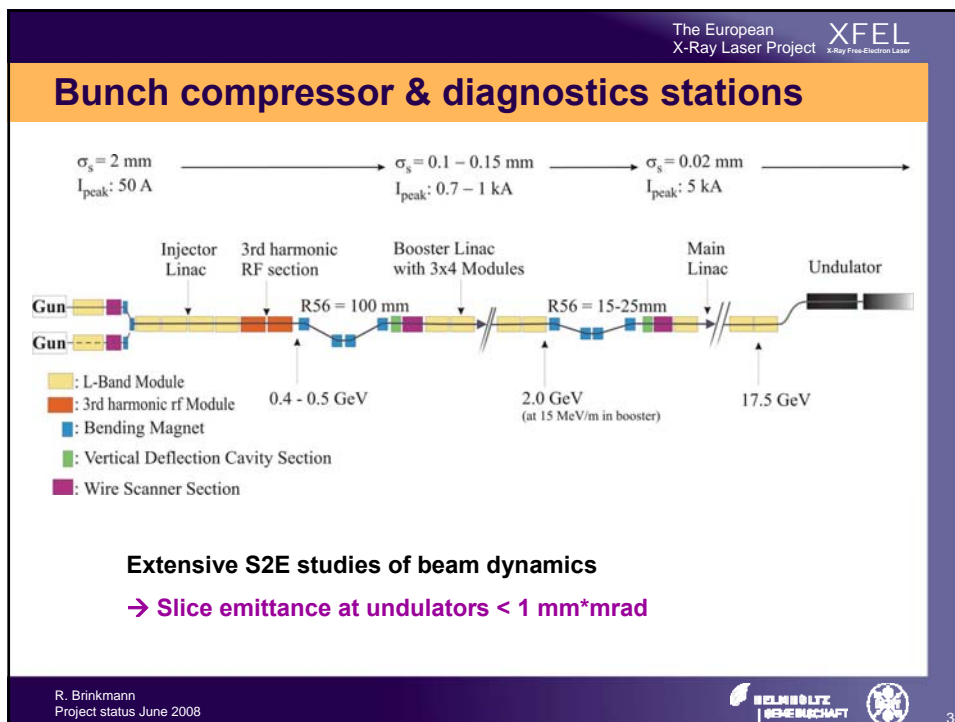
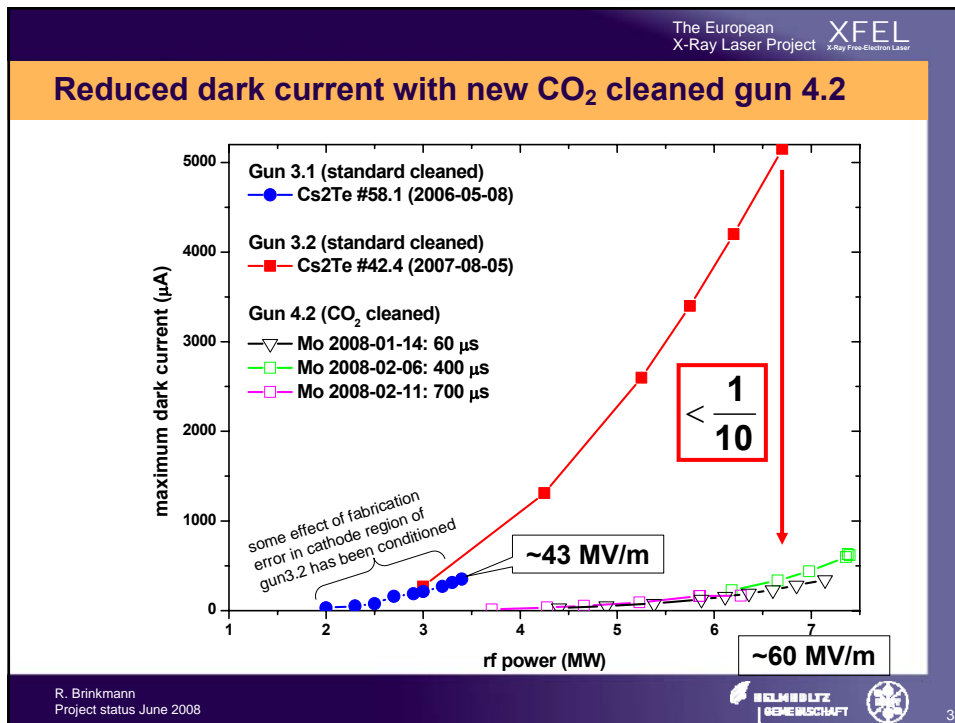
For 95% RMS  $\Rightarrow \epsilon_{x,y,n} \approx 0.8 \text{ mm mrad}$

XFEL design values is 0.9 mm mrad from the gun and 1.4 mm mrad in the undulators for FEL saturation at 0.1nm wavelength

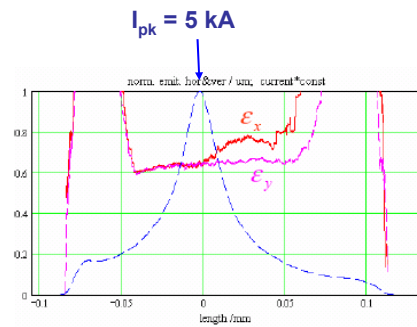
*Further improvement of projected emittance with laser upgrade*



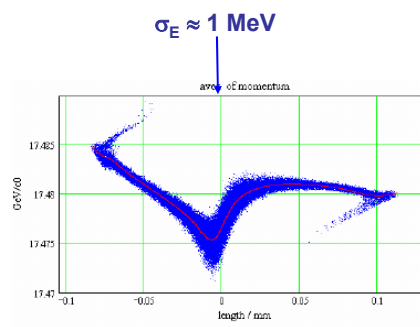
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## S2E Simulation results



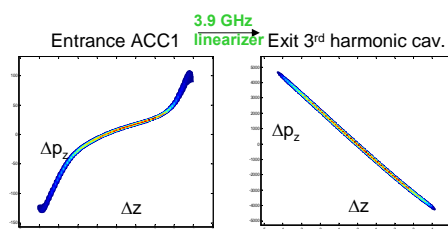
Slice emittance  $\approx 0.7 \text{ mm} \cdot \text{mrad}$   
("x"=BC bend plane)



Longitudinal phase space  
after linac

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## 3<sup>rd</sup> harmonic RF-system → FLASH



Will gain invaluable experience  
for XFEL!

Complete cryomodule delivered by  
FNAL

Installation after ACC1 scheduled  
for 2009

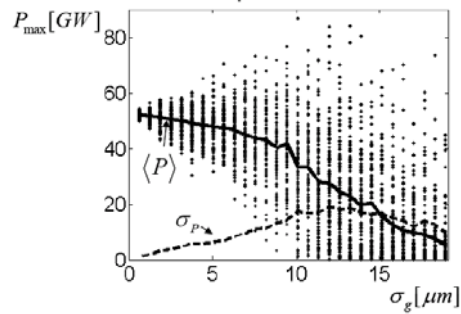
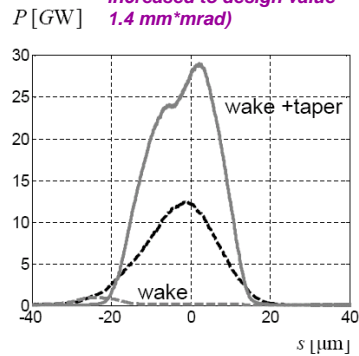


module with four nine cell cavities  
fits type 2 TESLA module  
XFEL will use three 6m modules/8  
cavities (DESY & INFN coop.)

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## FEL simulations SASE1 0.1nm with wakefields

(Slice  $\varepsilon$  artificially  
increased to design value  
1.4 mm<sup>2</sup>mrad)

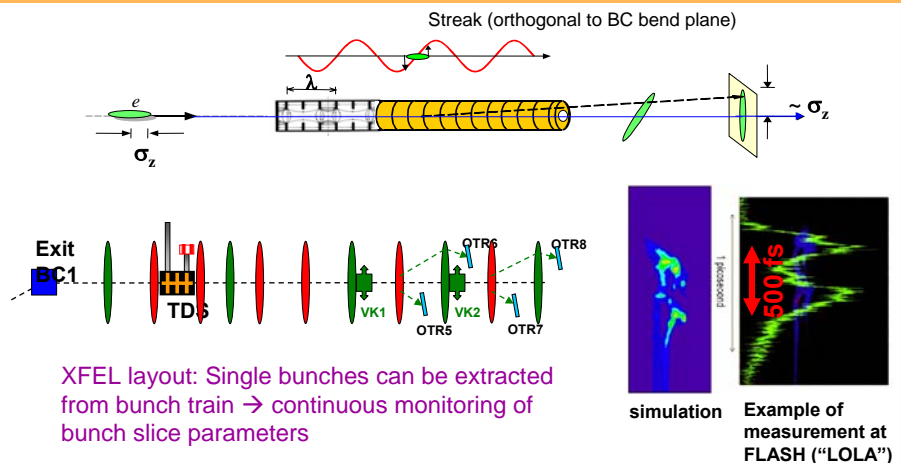


Undulator gap taper by  $\sim 1\mu\text{m}$  per 5m  
segment (33 segments total) removes  
power loss due to wakefields

Few  $\mu\text{m}$  random gap variation for  
individual 5m sections are tolerable

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## Slice emittance diagnostics (method developed @SLAC)



XFEL layout: Single bunches can be extracted  
from bunch train  $\rightarrow$  continuous monitoring of  
bunch slice parameters

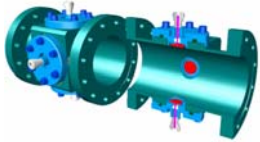
simulation

Example of  
measurement at  
FLASH ("LOLA")

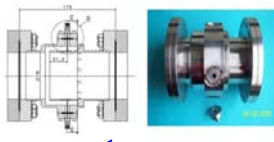
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## Beam position monitors (DESY-PSI-Saclay coop.)

Button (HERA-e concept)



Re-entrant cav.



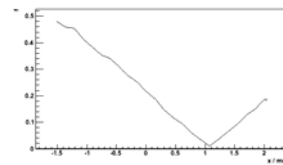
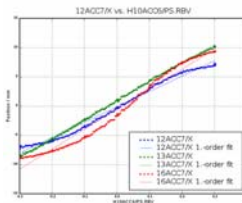
4.4 GHz Cavity ( $\mu\text{m}$  resolution for undulator sections)



### 1.3 Resolutionmessung

Alle Resolutions und Noises in RMS.

Charge	Attenuator	Resolution	Resolution	Resolution
nC	dB	um	um	um
1.1	?	29.2	5.6	48.1
0.5	5	24.6	11.8	73.6
0.4	4	24.6	16.0	81.7
0.3	0	23.0	23.1	88.1
0.2	0	30.7	30.1	109



Old TTF stripline

1<sup>st</sup> test,  
oscilloscope, no  
electronics yet

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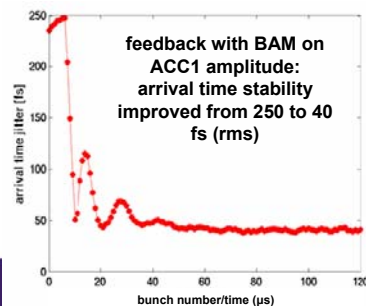
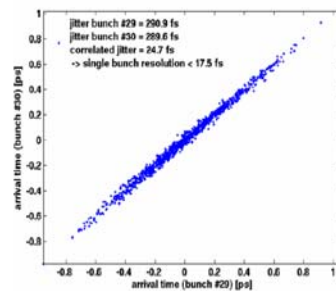
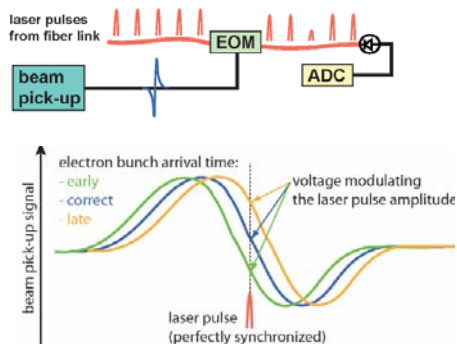
DESY  
GEMEINSCHAFT

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## Timing/synchronisation diagnostics in fs-regime

Arrival time monitor installed and tested  
at FLASH

Timing information of electron bunch is  
transferred into a laser amplitude  
modulation.

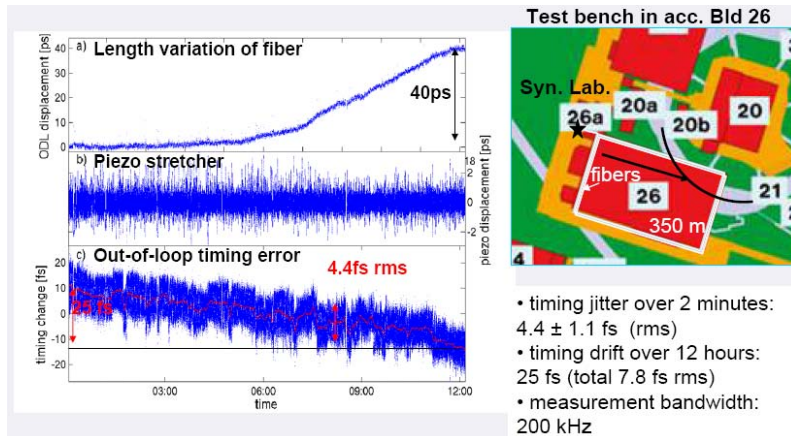


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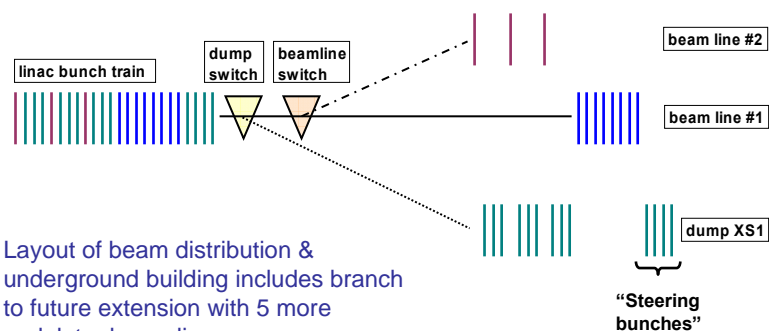
## Test of stabilized optical fiber link



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## Beam distribution

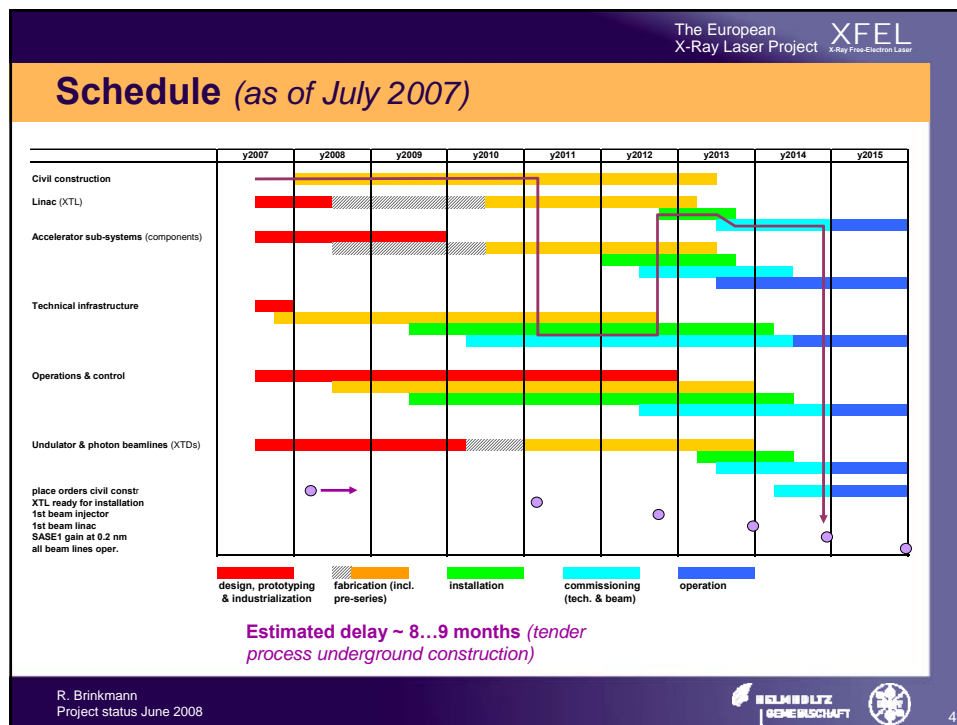
Different beam time structure to different experiments – concept using kicker devices permits large flexibility without having to change the (preferably homogenous) bunch train structure in the linac



Layout of beam distribution & underground building includes branch to future extension with 5 more undulator beam lines

Fast intra-train feedback system  
(DESY & PSI cooperation)

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The European  
X-Ray Laser Project **XFEL**  
X-Ray Free-Electron Laser

# The end

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