



# Design and R&D of very forward calorimeters for detectors at future $e^+e^-$ collider

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# Outline

- R&D of FCAL
- Design, status and challenges of the forward region
  - Detectors in the forward region
  - LumiCal and BeamCal performance: simulation
  - Luminosity measurement
  - Electron identification in the forward region
- Read-out electronics for the forward calorimeters
- LumiCal and BeamCal performance: test-beam
  - CLIC within FCAL
- Summary and future plans

# R&D of FCAL

- FCAL dedicated effort to develop novel detector technologies to instrument the very forward region of future linear collider



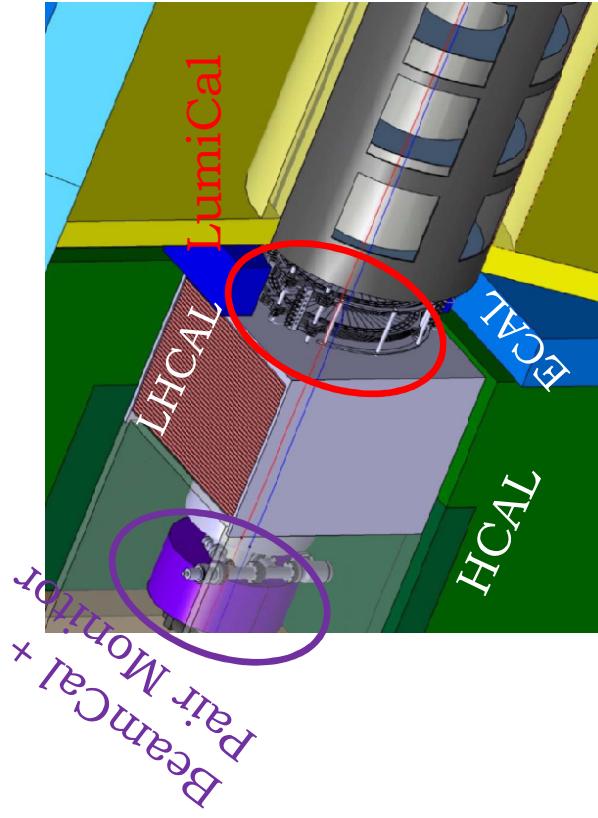
- ILC, CLIC are in our focus
- Estimates of performance benchmarks are based on the Standard Model – concepts should be flexible to accommodate LHC discoveries

# Design, status and challenges

Ongoing simulations to optimize detector design for :

- precise luminosity measurement,
- **hermeticity** (missing energy, multi-jet final states),
- **electron detection at low polar angles** (SUSY)

- **assisting beam tuning** (fast feedback of BeamCal data to machine)
- **shielding** to the inner detectors.



Very forward region of the ILD detector  
LumiCal [31,77]mrad  
BeamCal [5.8,43.5]mrad

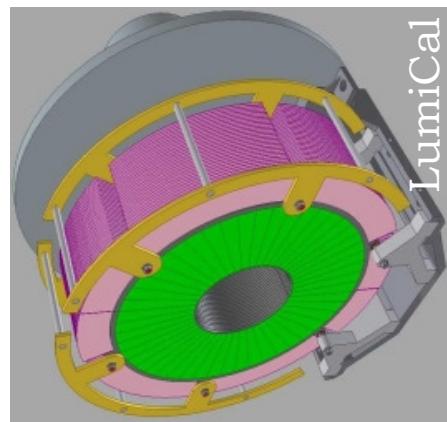
Challenges:

- **Luminosity precision** at permille level, mechanical precision of the LumiCal
- BeamCal: **e identification over the huge beamstrahlung background, extreme radiation hardness** ( $10^4$ /BX low energetic  $e^+e^-$  pairs  $\sim 10$  TeV/BX or several MGy/year)  
+ Read-out: high input rate (3.25 MHz), high occupancy

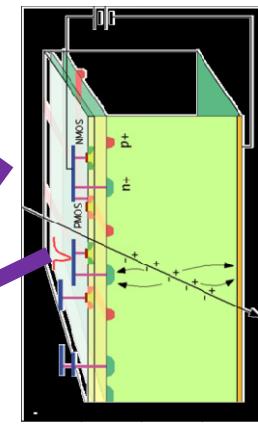
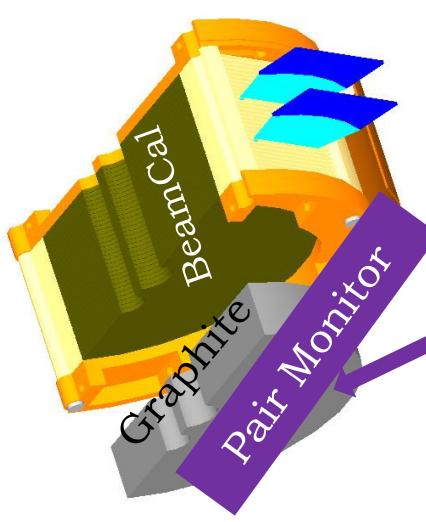
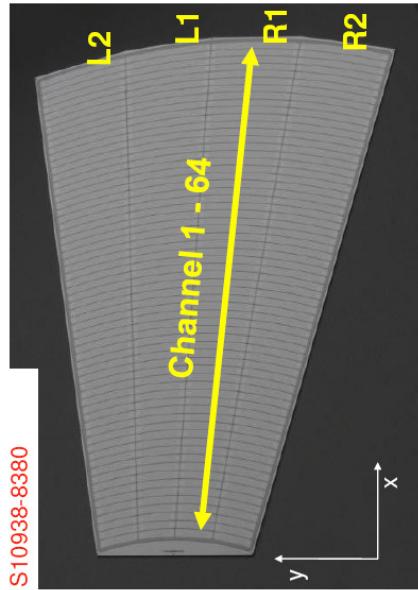
# Detectors in the forward region

Technologies:

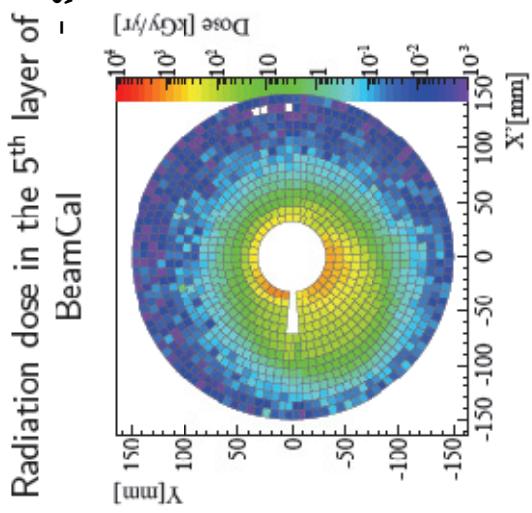
- LumiCal sampling SiW
- BeamCal W absorber + poly(mono)crystalline CVD diamond / GaAs / rad-hard Si
- Pair Monitor  $2 \cdot 10^5$  Si pixel (0.4. 0.4)mm



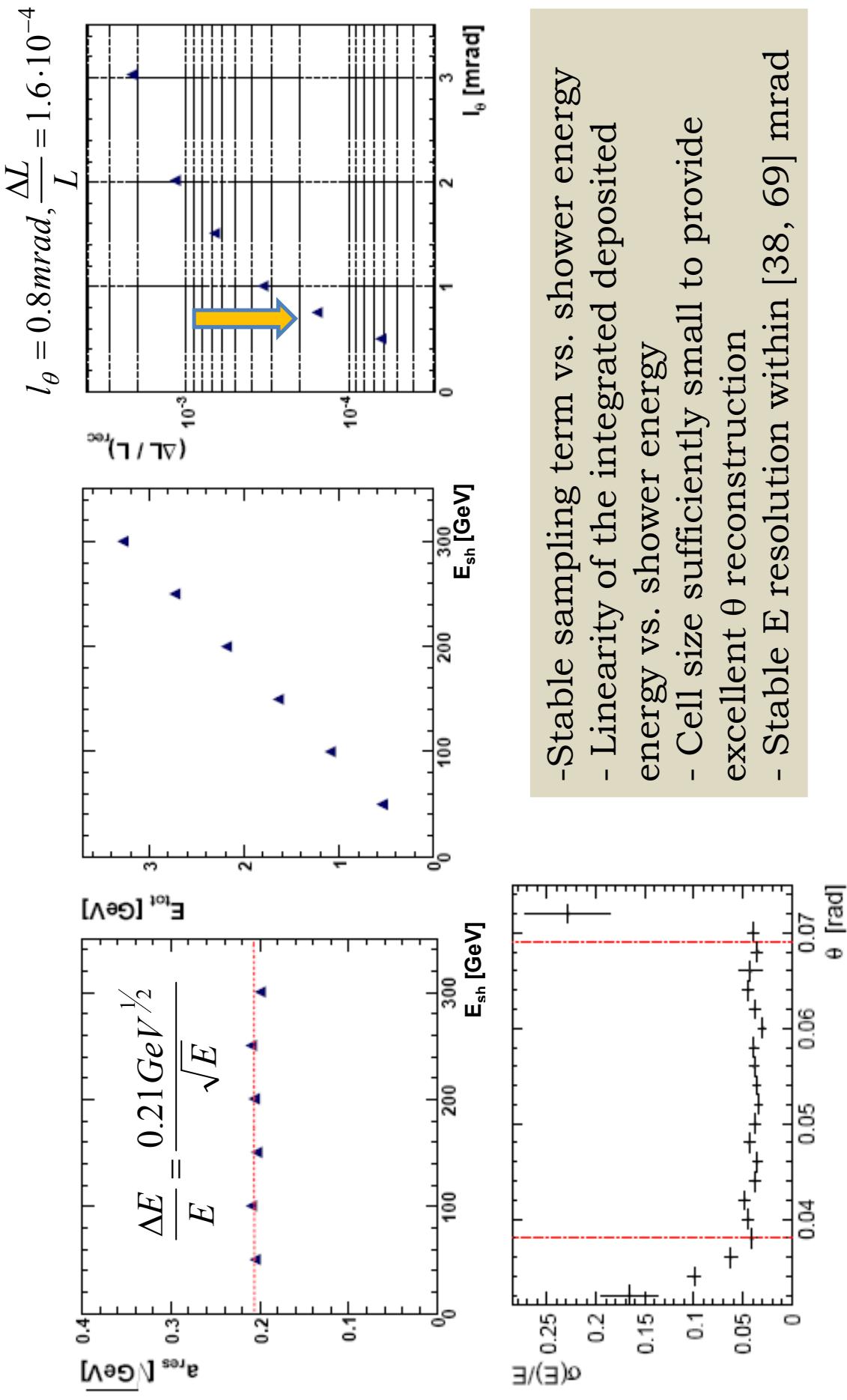
Hamamatsu  
S10938-8380



- small Moliere radius  $O(1\text{cm})$  – good E resolution
  - segmentation (azimuthal / radial): 48/64
  - energy resolution:  $0.21 [\text{GeV}^{1/2}]$
  - resolution in polar angle:  $(2.18 \pm 0.02) \cdot 10^{-2}$  mrad
- Radiation hard sensors
- Beam parameters measurement
- $(\sigma_x \text{ permille level}, \sigma_y, \sigma_z \sim \text{few percent})$

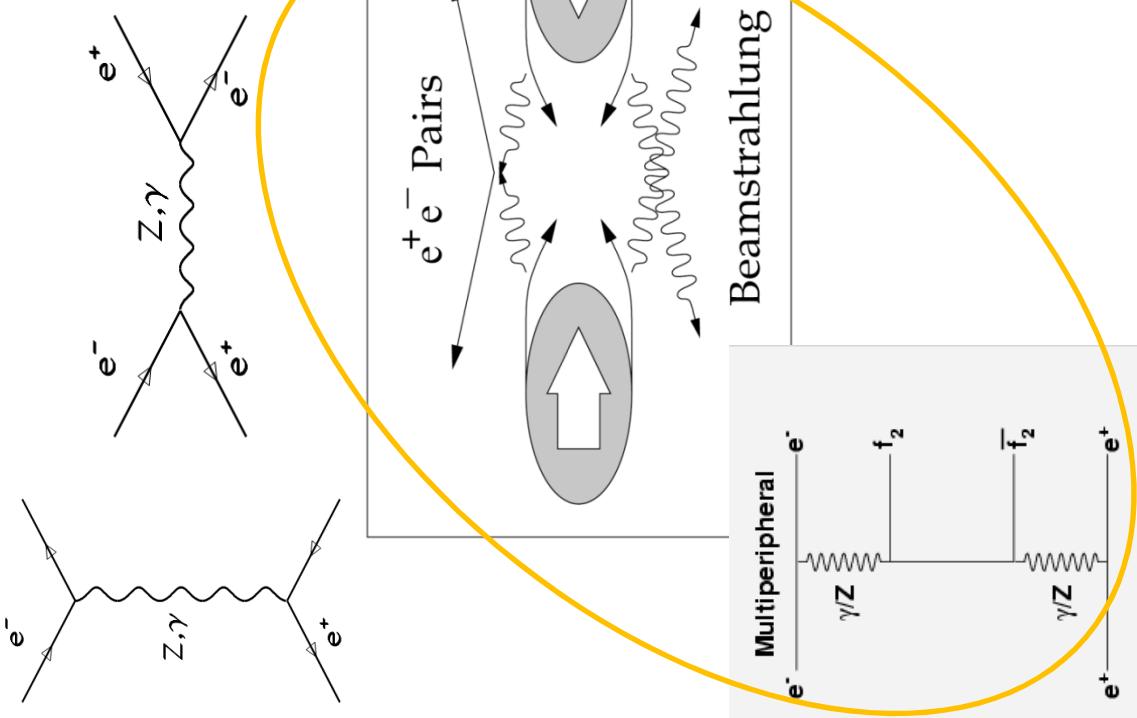


# LumiCal performance: simulation



- Stable sampling term vs. shower energy
- Linearity of the integrated deposited energy vs. shower energy
- Cell size sufficiently small to provide excellent  $\theta$  reconstruction
- Stable E resolution within [38, 69] mrad

# Luminosity measurement



$$L_{\text{int}} = \frac{N_{th}}{\sigma_B} \quad \rightarrow \quad L_{\text{int}} = \frac{N_{\text{exp}} - \sum_i N_i^{cor}}{\varepsilon \cdot \sigma_B} \quad \left( \frac{\Delta L}{L} \right)_i = \frac{\Delta \alpha_i}{\alpha_i}$$

- Bhabha scattering is pure (99%) QED process.
- Counting experiment.
- However, corrections (and their uncertainties are present).
- Dominant systematics comes from 2-photon process and beam-beam interaction effects

## Systematic uncertainties of luminosity measurement at 500GeV

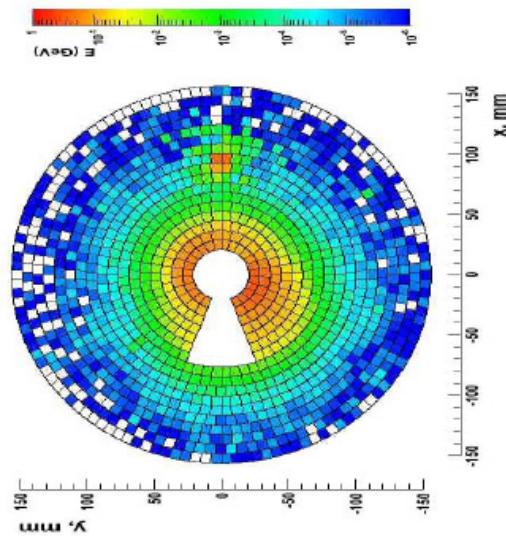
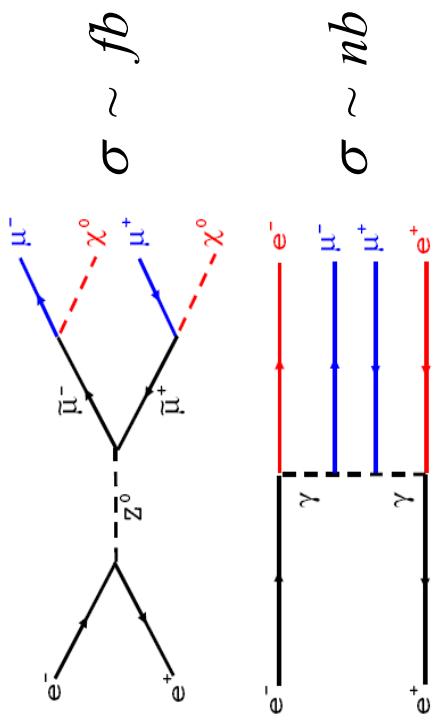
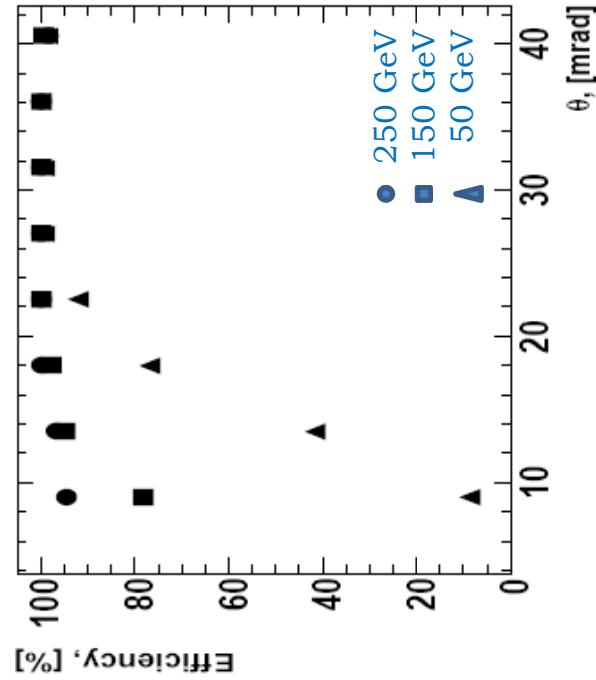
Source	Value	Uncertainty	Luminosity Uncertainty
$\sigma_\theta$	$2.2 \times 10^{-2}$ [mrad]	100%	$1.6 \times 10^{-4}$
$\Delta\theta$	$3.2 \times 10^{-3}$ [mrad]	100%	$1.6 \times 10^{-4}$
$a_{\text{res}}$	0.21	15%	$10^{-4}$
luminosity spectrum			$10^{-3}$
bunch sizes $\sigma_x, \sigma_z$ ,	655 nm, 300 $\mu$ m	5%	$1.5 \times 10^{-3}$
two photon events	$2.3 \times 10^{-3}$	40%	$0.9 \times 10^{-3}$
energy scale	400 MeV	100%	$10^{-3}$
polarisation, $e^-, e^+$	0.8, 0.6	0.0025	$1.9 \times 10^{-4}$
total uncertainty			$2.3 \times 10^{-3}$

\* 100% = Upper limit – the size of effect is taken as uncertainty

-It is proven (in simulation) that luminosity can be measured at 500 GeV center-of-mass energy at a permille level

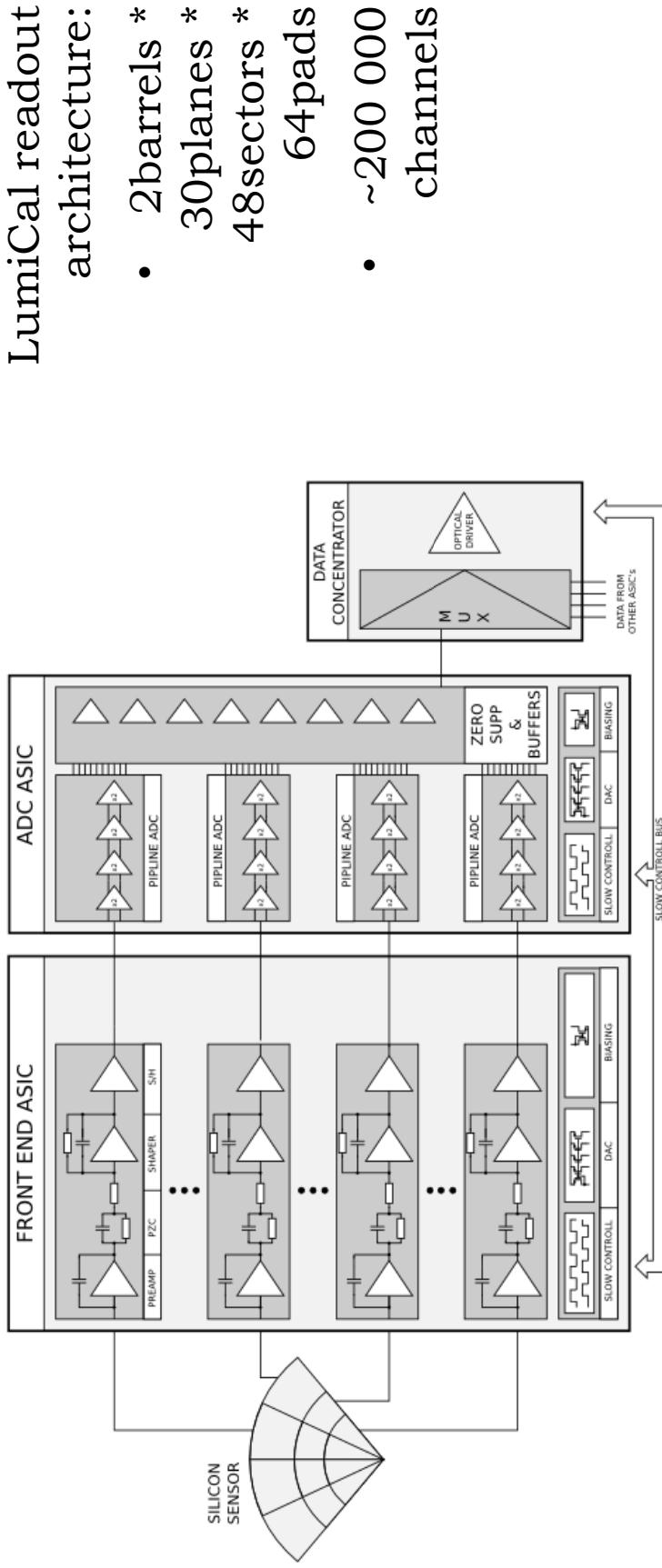
-Most of the systematic effects can be taken as corrections once their experimental uncertainties are known ( $\Delta\theta$ , miscounts due to physics background, BHSE).

# Electron identification in the forward region



- Subtraction of pair deposits + shower finding algorithm = high electron detection efficiency
- Important for SM background reduction in E-missing searches

# Read-out electronics for the forward calorimeters

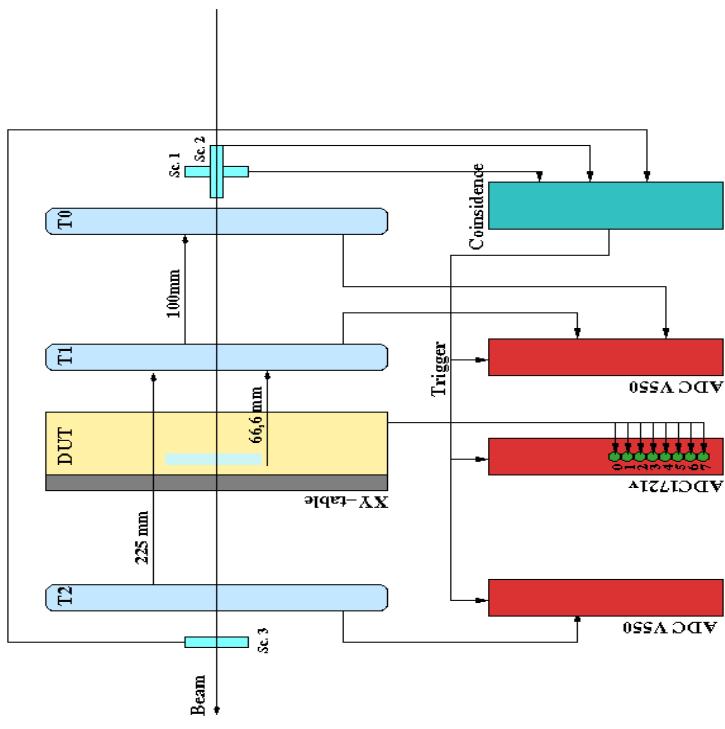


First prototypes of all blocks already done: Silicon sensor from Hamamatsu, 8 channels front-end ASIC, 8 channels 10 bit pipeline ADC, Data concentrator implemented in Xilinx FPGA

# Test Beam DESYII



**Stand-by box   Device under test**



## LumiCal

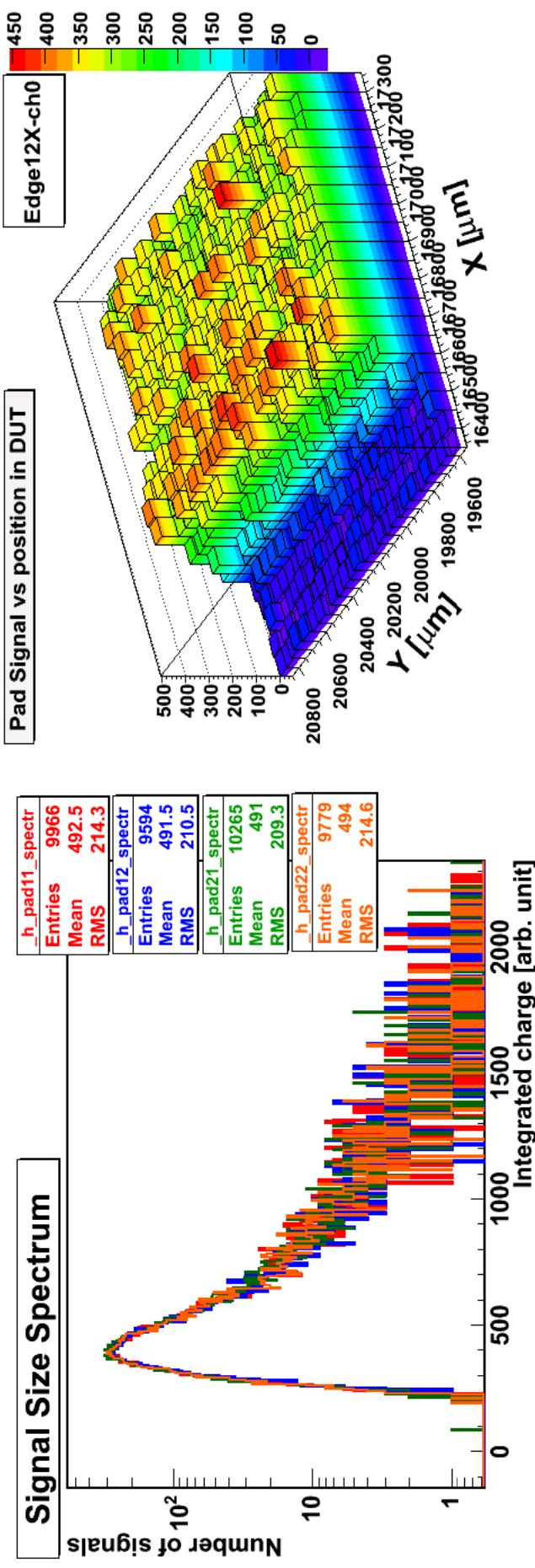
- Sensors prototyped and cross-calibrated in different labs/Cracow, DESY, Tel Aviv  
- FE and ADC ASICs developed (Krakow) and tested / Cracow, DESY

## BeamCal

- Sensor prototyped for different technologies (GaAs, rad-hard Si)/ JINR, SLAC  
- Frontend ASICs designed and prototyped/Cracow

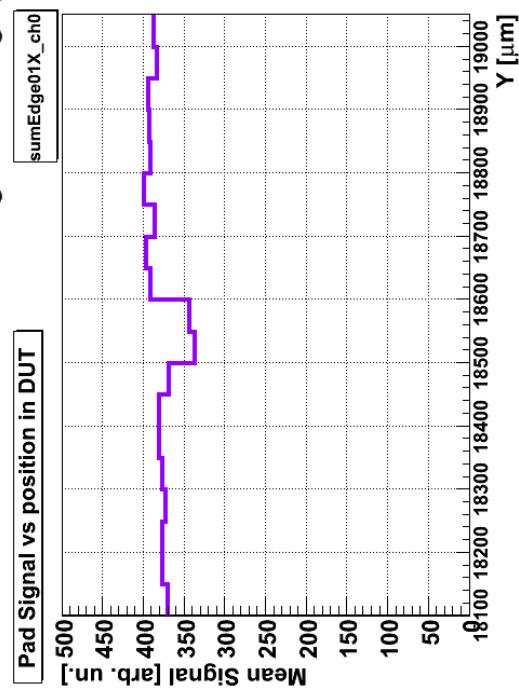
**The full chain sensor-fan-out- FE ASICs tested at Beam 22 at DESY II, 4.5 GeV electrons**

# BeamCal performance: test-beam



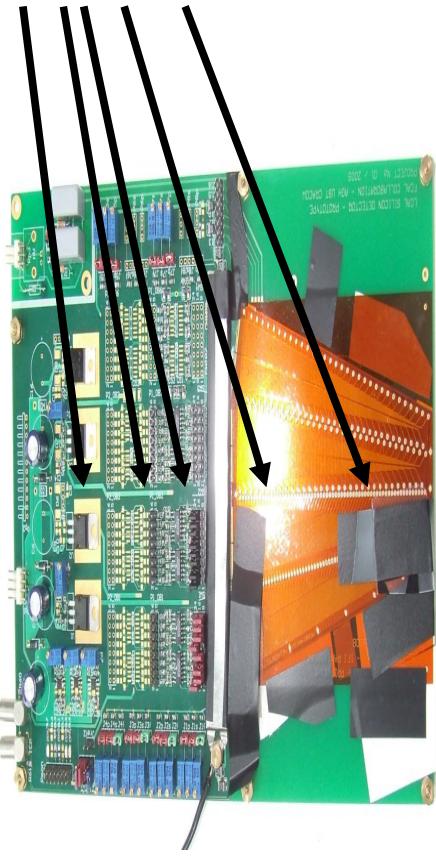
- GaAs plate with Al metallization: 500  $\mu\text{m}$  thick 45 deg tiles, segmented into 12 rings, 5x5mm<sup>2</sup> pads
- S/N ratio and CCE are good: CCE ~33% at 60V, S/N ~19 for all channels.

- pad areas show identical charge collection.
  - Homogeneous response of the pad signal.
  - Edges loose of about 10% of the signal.



# LumiCal performance: test-beam

## Readout chain



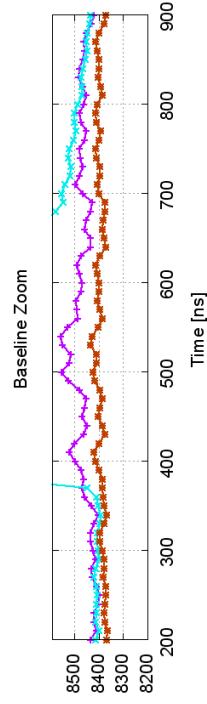
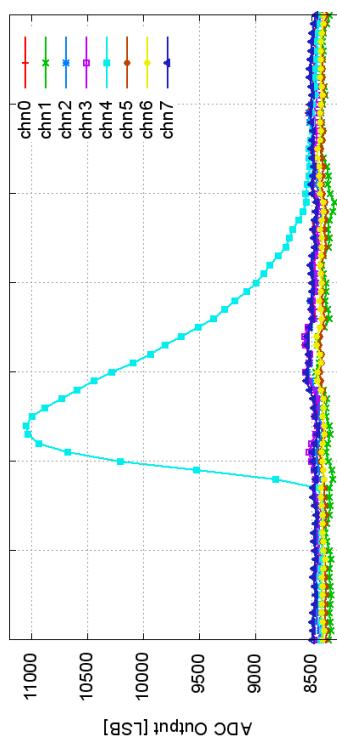
Biasing and power blocks

Output buffers

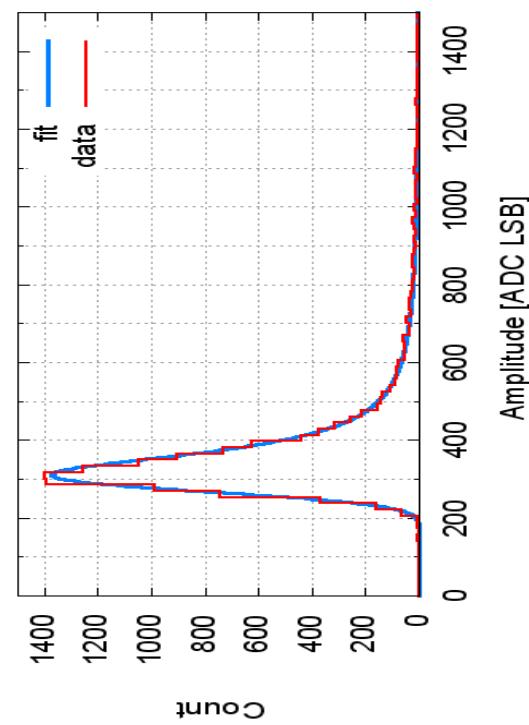
FE ASICs bonded onto PCB

Sensor and fanout glued

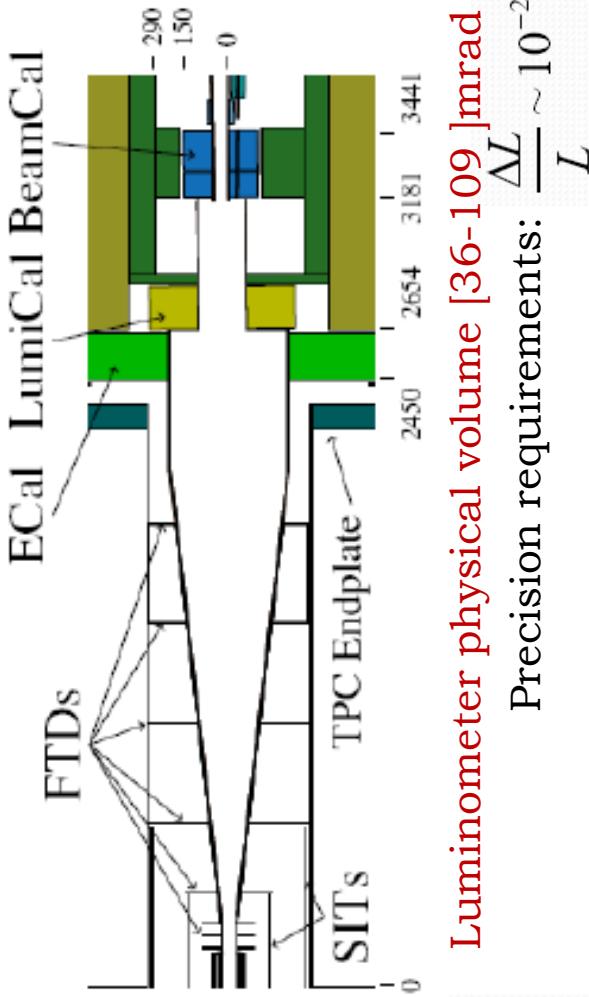
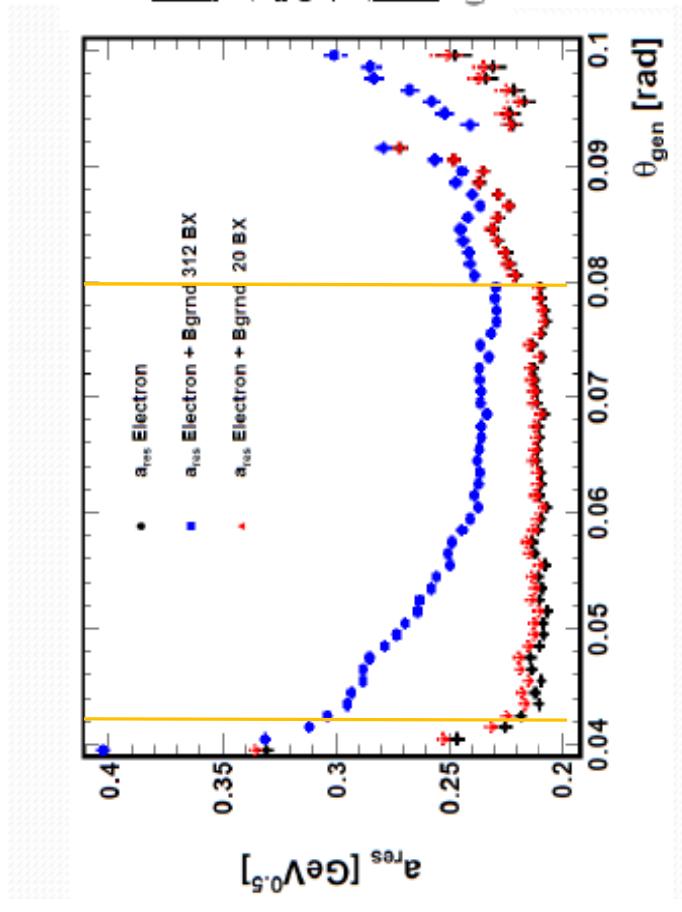
16 sensor pads bonded (300 $\mu$ m Si, 1.8mm pitch, 10.5mm - 25.5mm wide)



Signal to noise ratio ~19  
Cross-talk  $\leq$  1%



# CLIC within FCAL



- Ongoing studies:
- Background from coherent and incoherent pairs (CERN)
  - Background impact on energy resolution (Tel Aviv)
    - Physics background (4-f) (Vinca Belgrade)
    - + Design and construction of the mechanical structure for FCAL (CERN)

-Luminometer fiducial volume  
[43-80] mrad

- (Incoherent) pair background deteriorates E resolution for 1% (20 BX), 10-30% for 1 train (312 BX)

# Summary

- Design of the calorimeters in the very forward region at future linear collider (ILC) is developed and **optimized with Monte Carlo simulations**. FCAL design study is extended to CLIC.
- Sensors and read-out electronics have been **designed and prototyped**.
- Assembled prototypes (sensor-fan-out- FE ASICs) have been satisfactorily tested for both calorimeters: luminometer and the beam calorimeter.
- It has been shown that luminometer can be designed in such a way to meet requirement on **luminosity precision at permille level** (precision EW, extended gauge theories, anomalous TGCs...).
- It has been demonstrated that high energy **electrons can be efficiently detected down to very low polar angles** of a few mrad.

# Future plans

## - Ongoing preparation of ILC EDR 2012 and CLIC CDR until the end of 2011

- FCAL at AIDA (FP7-INFRASTRUCTURES-2010-1):
- Design and construction of the mechanical structure to accommodate the prototype calorimeter (design 2012, manufacturing 2013, ready 2014)
- Multichannel (64) readout ASICs: design start 2011, 1st prototype production, 2012, 2nd 2013
  - Complete prototype of sensor plane 2012
- DAQ: 1st DIF prototype 2011, prototype of complete DAQ 2012, ready 2013
  - Design fixed - beginning 2013
  - Production 2014

# BACKUP

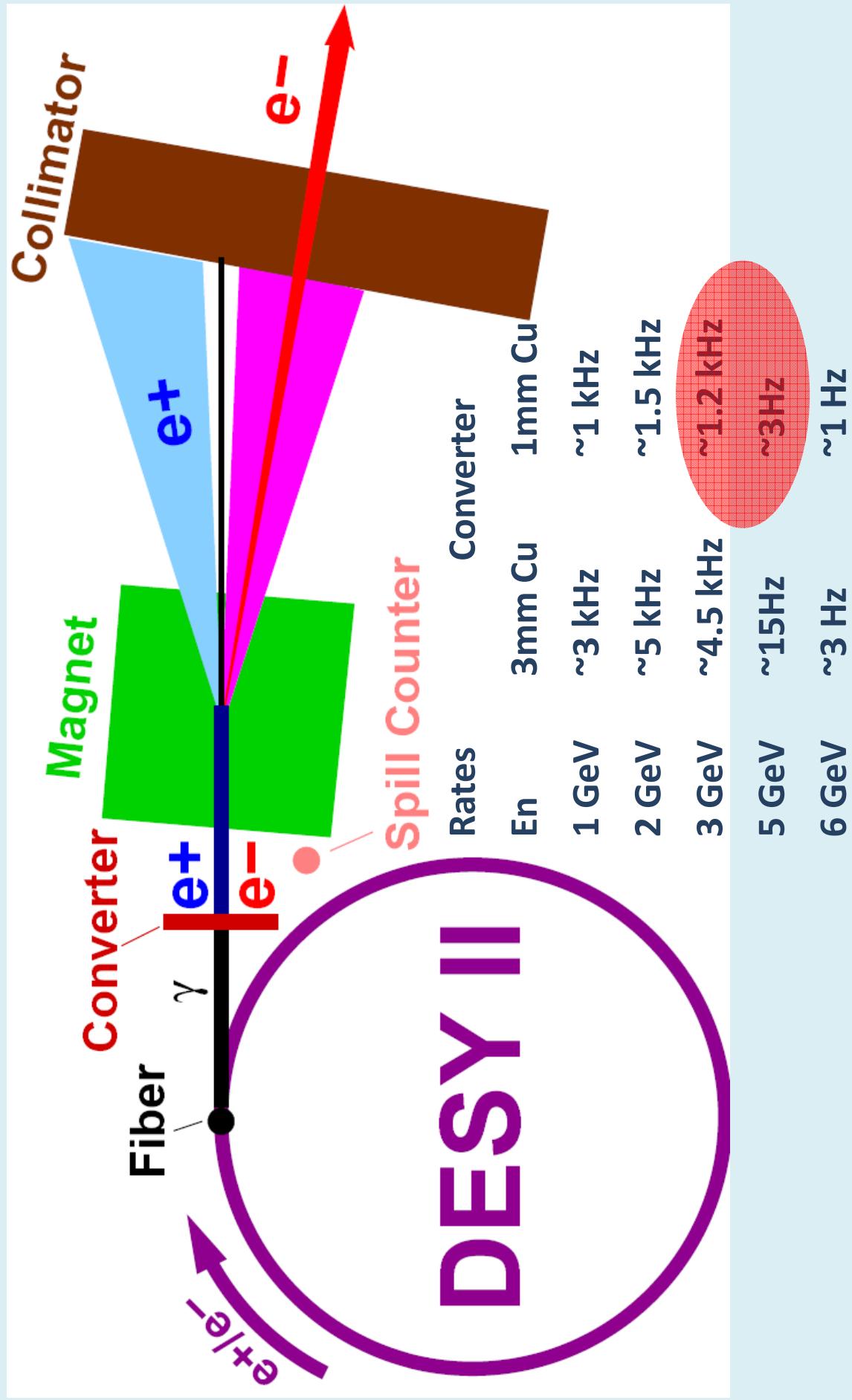
I.Božović-Jelisavčić

HEP 2011

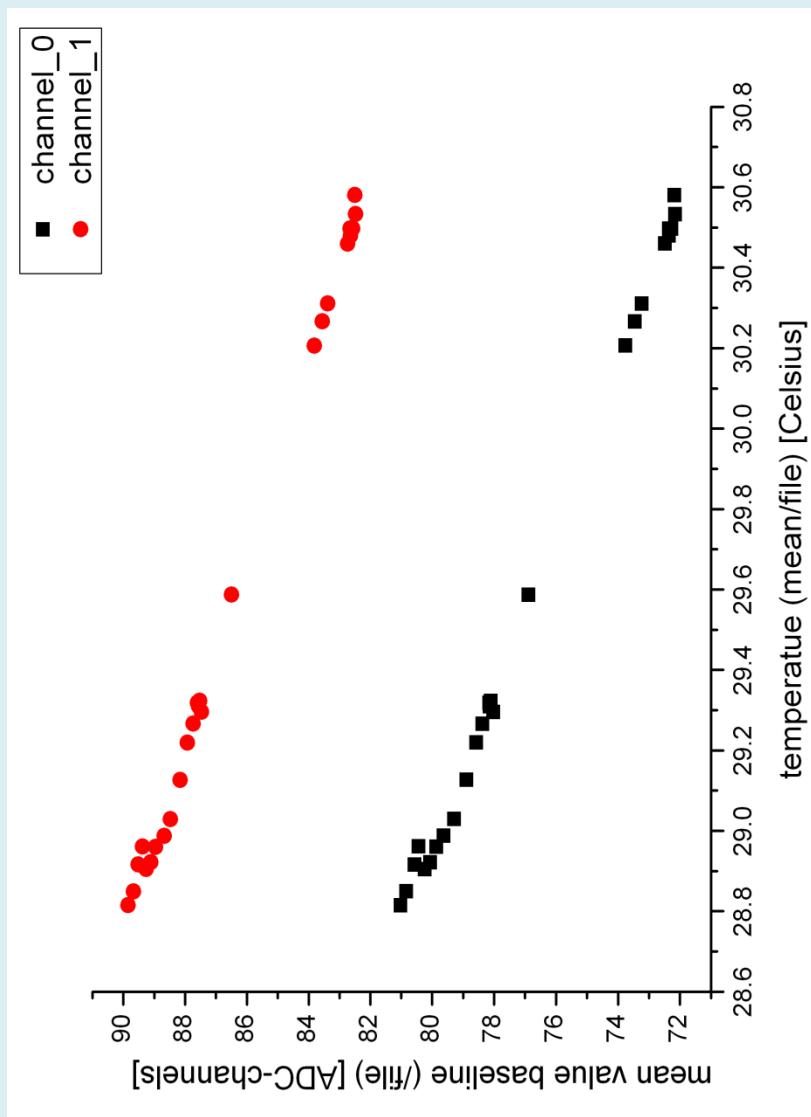
# LumiCal and BeamCal parameters

LumiCal		BeamCal	
	Unit		Unit
Absorber layer	mm	3.5	Graphite shield thickness mm
Air gap	mm	0.1	Absorber layer mm
Sensor thickness + pad metallization	mm	$0.320 + 0.020$	Sensor layer mm
Fanout thickness	mm	0.4	Readout plane / air gap mm
Total plane thickness	mm	4.355	total $X_0$ int
Total $X_0$ x/y/z position	int	30	x/y/z position mm
$R_{inner}^*$ (sensitive area)	mm	$+15.9/0/2500$	$R_{inner}$ (sensitive area) mm
$R_{outer}^*$ (sensitive area)	mm	80	$R_{outer}^*$ (sensitive area) mm
$R_{outer}$ (sensitive area)	mm	195.2	$R_{beam\_in}^{**}$ mm
$\Theta_{inner}$	mrad	31	$\Theta_{inner}$ mrad
$\Theta_{outer}$	mrad	78	$\Theta_{outer}$ mrad
Tilt	mrad	7	Tilt mrad
Space for electronics (outside the plane)	mm	4.5	~ Weight of absorber and sensor (sensitive area) kg
Mass of the LCAL (1 arm)	kg	211.319	144.4

# TestBeam DESY II

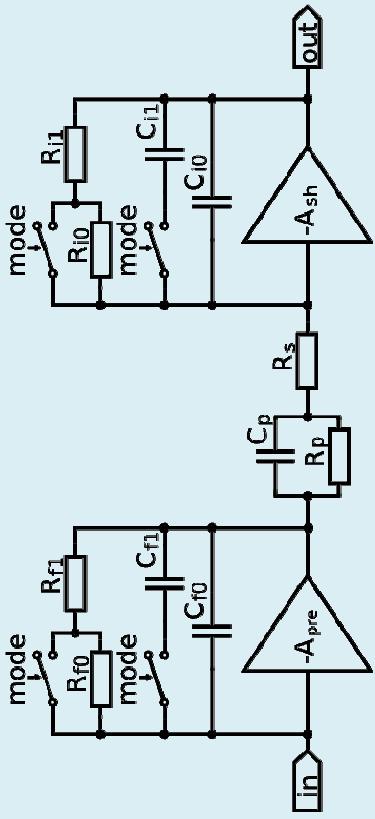


# BeamCal test-beam: temperature dependence



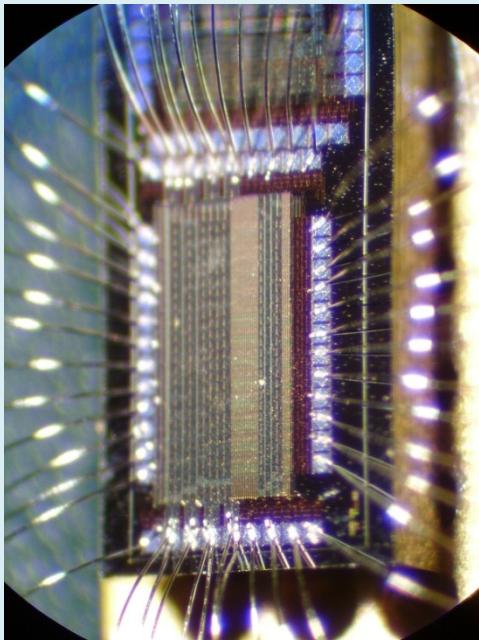
- Operation at room temperature
- Low leakage current ~200nA
- Leakage current can be significantly reduced by cooling up to 0 deg

# LumiCal Front-End electronics



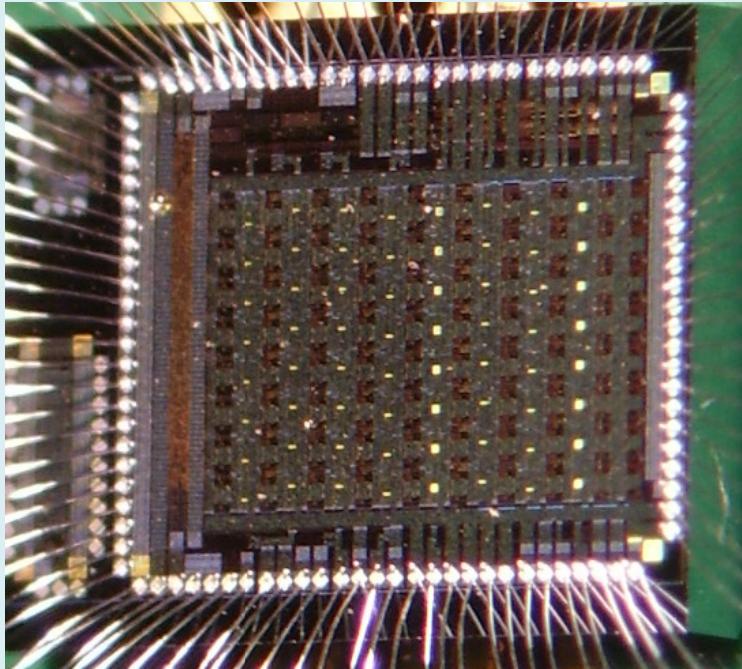
## Existing prototypes:

- 8 channels in AMS 0.35um
- $C_{det} \approx 0 \div 100\text{pF}$  (in new specs:  
 $C_{det} < 30\text{pF}$ )
- 1st order shaper ( $T_{peak} \approx 60 \text{ ns}$ )
  - Variable gain:
    - calibration mode - MIP sensitivity ( $\sim 4\text{fC}$ )
    - physics mode - input charge up to  $10\text{pC}$
  - **Prototypes fabricated and tested**
- power consumption 8.9 mW/channel
  - event rate up to 3 MHz
  - Crosstalk  $< 1\%$



# Multichannel ADC

- 8 channels of 10 bit pipeline ADC
- AMS 0.35um technology
- Layout with 200Um ADC pitch
- Digital multiplexer / serializer:
  - Serial mode ( $\sim$ 250MHz): one data link per all channels (max fsmp  $\sim$  3 MSps)
  - Parallel mode ( $\sim$ 250MHz): one data link per channel (max fsmp  $\sim$  25 MSps)
  - Test mode: single channel output (max fsmp  $\sim$ 50 MSps)
- High speed LVDS drivers ( $\leq$ 1GHz)
- Power switching on/off
- Low power DAC voltage/current biasing
- Precise BandGap reference source
- Temperature sensor
- The only external analog signal - reference voltage (differential)

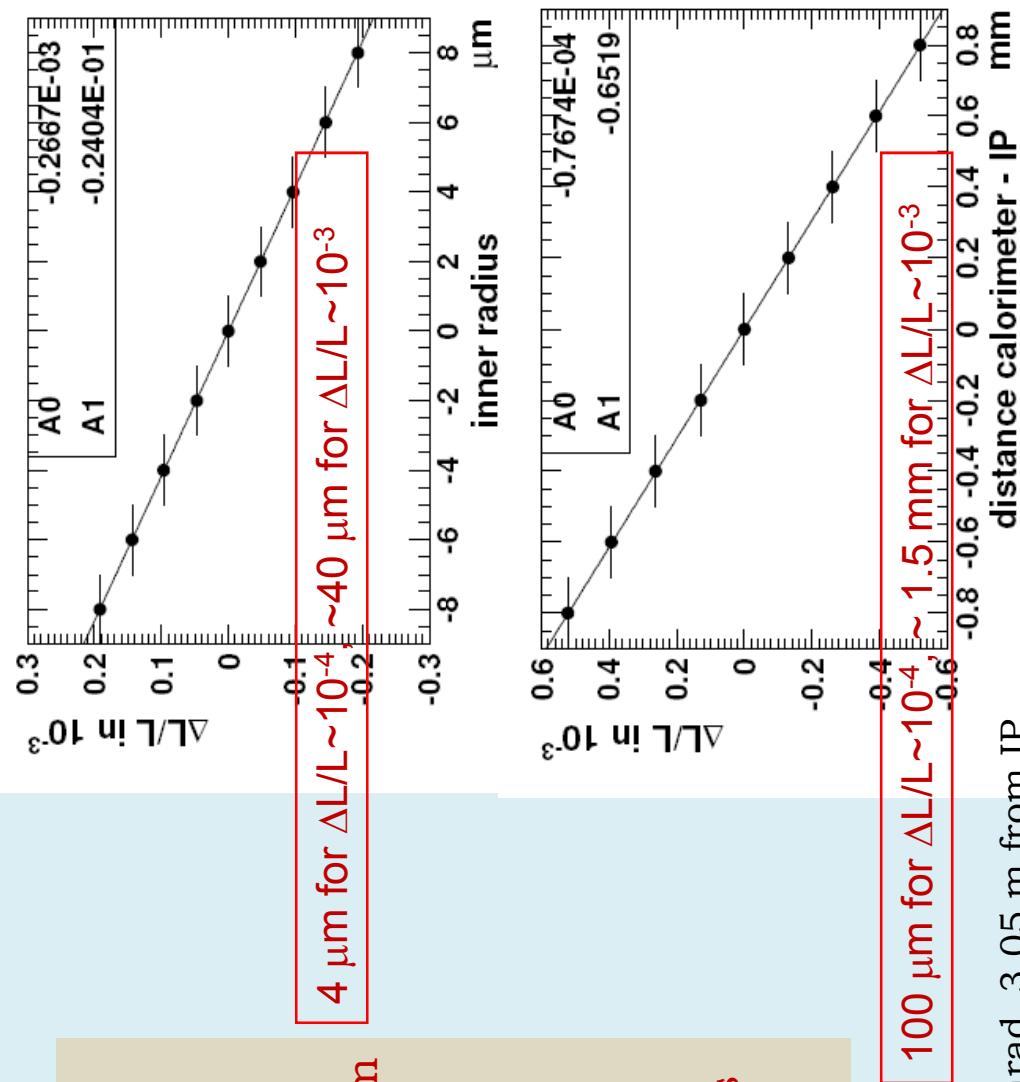


2.6mm x 3.2mm

# LumiCal mechanical issues

## IN SITU

- **LPS prototype** monitors LumiCal as a whole object
- Obtained accuracy 0.5  $\mu\text{m}$  in the X-Y plane and **1.5  $\mu\text{m}$  in  $z$  direction – two orders of magnitude better than required**
- Method for measuring displacement of individual sensor layers/inner radius under study



All by A.Stahl, old geometry [26,82] mrad, 3,05 m from IP